## Z-D22621

55       SSF-6627       Stud 3/8'-16 both ends (1 used)         56       CAC-4213       Head assembly (includes valves and screws)         57       SSF-955       Screw, 3/8'-16 x 1 1/2' (5 used)         60       SSP-9401       Connector body	
57       SSF-955       Screw, 3/8"-16 x 11/2" (5 used)         60       SSP-9401       Connector body $\bullet$ CAC-291-1       Head gasket         62       -       Intake flapper valve - square corners $\bullet$ 63       -       Screw #5-40 x 1/4" (8 used) $\bullet$ 64       CAC-294       Restrictor plate (2 used) $\bullet$ 65       -       Exhaust flapper valve - beveled corners $\bullet$ 66       CAC-4212-1       Valve plate assembly (includes valves, restrictors and screws) $\bullet$ $\bullet$ CAC-54-2       Valve plate gasket $\bullet$ $\bullet$ Compression ring (2 used) $\bullet$ $\bullet$ $\bullet$ O       O $\bullet$ $\bullet$ $\bullet$ CAC-55-1       Piston pin plug (4 used) $\bullet$ $\bullet$ $\bullet$ Connecting rod assembly (2 used) $\bullet$ $\bullet$ $\bullet$ $\bullet$ SSF-927       Screw, 1/4"-20 x 7/8" (8 used) $\bullet$ $\bullet$ $\bullet$ SSF-927       Screw, 1/4"-20 x 7/8" (8 used) $\bullet$ $\bullet$ $\bullet$ AC-0169       Oil Seal $\bullet$ $\bullet$ $\bullet$ $73$ <td< td=""><td></td></td<>	
60SSP-9401Connector body $\bullet$ 61CAC-291-1Head gasket $\bullet$ 62-Intake flapper valve - square corners (2 used on head) $\bullet$ 63-Screw #5-40 x 1/4" (8 used) $\bullet$ 64CAC-294Restrictor plate (2 used) $\bullet$ 65-Exhaust flapper valve - beveled corners (2 used on valve plate) $\bullet$ 66CAC-4212-1Valve plate assembly (includes valves, restrictors and screws) $\bullet$ 67CAC-54-2Valve plate gasket $\bullet$ 68-Compression ring (2 used) $\bullet$ 70-Oil rings and expanders71CAC-55-1Piston pin (2 used)72265-19Piston pin (2 used)73CAC-207Piston pin plug (4 used)74255-410Connecting rod assembly (2 used)75SSF-927Screw, 1/4-20 x 7/8" (8 used)76AC-0205Crankcase and cylinder78AC-0169Oil Seal79SSF-925Screw, 1/4"-20 x 7/8" (8 used)80DAC-276Base81265-16-1Base gasket82AC-0203Crankshaft83SST-104Ball bearing (2 used)84SSP-486Pipe plug (2 used)	
✓ 61CAC-291-1Head gasket• 62-Intake flapper valve - square corners (2 used on head)• 63-Screw #5-40 x 1/4" (8 used)• 64CAC-294Restrictor plate (2 used)• 65-Exhaust flapper valve - beveled corners (2 used on valve plate)• 66CAC-4212-1Valve plate assembly (includes valves, restrictors and screws)✓ 67CAC-54-2Valve plate gasket★ 68-Compression ring (2 used)★ 69-Compression ring (2 used)★ 70-Oil rings and expanders71CAC-55-1Piston pin (2 used)72265-19Piston pin (2 used)74265-410Connecting rod assembly (2 used)75SSF-927Screw, 1/4-20 x 11/8" (4 used)76AC-0205Crankcase and cylinder77SSN-1018Wavy washer78AC-0169Oil Seal79SSF-925Screw, 1/4"-20 x 7/8" (8 used)81265-16-1Base gasket82AC-0203Crankshaft84SSP-486Pipe plug (2 used)	
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$62^{\circ}$ -Intake happer value - square conterso(2 used on head)(2 used on head)(2 used on head)64CAC-294Restrictor plate (2 used)65-Exhaust flapper value - beveled corners $0^{\circ}$ 66CAC-4212-1Valve plate assembly (includes valves, restrictors and screws) $55^{\circ}$ $66^{\circ}$ CAC-54-2Valve plate gasket $62^{\circ}$ $67^{\circ}$ CAC-54-2Valve plate gasket $62^{\circ}$ $69^{\circ}$ -Compression ring (2 used) $62^{\circ}$ $70^{\circ}$ -Oil rings and expanders $63^{\circ}$ $71^{\circ}$ CAC-55-1Piston pin (2 used) $64^{\circ}$ $73^{\circ}$ CAC-207Piston pin plug (4 used) $64^{\circ}$ $74^{\circ}$ 265-410Connecting rod assembly (2 used) $66^{\circ}$ $75^{\circ}$ SSF-927Screw, 1/4*-20 x 11/8" (4 used) $66^{\circ}$ $76^{\circ}$ AC-0205Crankcase and cylinder $73^{\circ}$ $78^{\circ}$ AC-0169Oil Seal $73^{\circ}$ $72^{\circ}$ $79^{\circ}$ SSF-925Screw, 1/4*-20 x 7/8" (8 used) $73^{\circ}$ $72^{\circ}$ $70^{\circ}$ Base $73^{\circ}$ $72^{\circ}$ $71^{\circ}$ $81$ 265-16-1Base gasket $88^{\circ}$ $73^{\circ}$ $84$ SSP-486Pipe plug (2 used) $73^{\circ}$	
64CAC-294Restrictor plate (2 used) $\bigcirc$ 65-Exhaust flapper valve - beveled corners (2 used on valve plate) $\bigcirc$ $\bigcirc$ 66CAC-4212-1Valve plate assembly (includes valves, restrictors and screws) $\bigcirc$ $\bigcirc$ $\checkmark$ 67CAC-54-2Valve plate gasket $\bigcirc$ $\bigstar$ 68-Compression ring (2 used) $62$ $61$ $\bigstar$ 69-Compression ring (2 used) $63$ $62$ $\checkmark$ 70-Oil rings and expanders $63$ $64$ $\checkmark$ 71CAC-55-1Piston piston (2 used) $63$ $64$ $\intercal$ 72265-19Piston pin (2 used) $64$ $63$ $\intercal$ 73CAC-207Piston pin plug (4 used) $65$ $66$ 74265-410Connecting rod assembly (2 used) Includes (2) SSF-927 screw, 1/4-20 x 1 1/8" (4 used) $66$ $66$ 75SSF-927Screw, 1/4-20 x 7/8" (8 used) $73$ $72$ $66$ 78AC-0169Oil Seal $73$ $72$ $70$ 80DAC-276Base $73$ $72$ $70$ 81265-16-1Base gasket $88$ $87$ 82AC-0203Crankshaft $88$ $87$ 83SST-104Ball bearing (2 used) $73$ $73$	
• $65$ - Exhaust flapper valve - beveled corners (2 used on valve plate) 66 CAC-4212-1 Valve plate assembly (includes valves, restrictors and screws) • $67$ CAC-54-2 Valve plate gasket * $68$ - Compression ring (2 used) * $69$ - Compression ring (2 used) * $70$ - Oil rings and expanders 71 CAC-55-1 Piston (2 used) * $72$ 265-19 Piston pin (2 used) 72 265-19 Piston pin plug (4 used) 74 265-410 Connecting rod assembly (2 used) ncludes (2) SSF-927 screws (Key #75) 75 SSF-927 Screw, 1/4-20 x 1 1/8" (4 used) 76 AC-0205 Crankcase and cylinder 78 AC-0169 Oil Seal 79 SSF-925 Screw, 1/4"-20 x 7/8" (8 used) 80 DAC-276 Base • $81$ 265-16-1 Base gasket 82 AC-0203 Crankshaft 88 83 SST-104 Ball bearing (2 used) 84 SSP-486 Pipe plug (2 used)	
• $65$ – Exhaust flapper valve - beveled corners (2 used on valve plate) • $66$ CAC-4212-1 Valve plate assembly (includes valves, restrictors and screws) • $67$ CAC-54-2 Valve plate gasket • $68$ – Compression ring (2 used) • $69$ – Oil rings and expanders • $70$ – Oil rings and expanders • $71$ CAC-55-1 Piston (2 used) • $72$ 265-19 Piston pin (2 used) • $73$ CAC-207 Piston pin plug (4 used) • $74$ 265-410 Connecting rod assembly (2 used) • $161$ MeV (2) SSF-927 screws (Key #75) • $75$ SSF-927 Screw, 1/4-20 x 1 1/8" (4 used) • $74$ 265-161 Base gasket • $81$ 265-16-1 Base gasket • $81$ 265-16-1 Base gasket • $81$ 265-16-1 Base gasket • $81$ 265-16-1 Base gasket • $82$ AC-0203 Crankshaft $88$ 87 • $83$ SST-104 Ball bearing (2 used) • $73$ SSP-925 Used) • $73$ SSP-925 (2 used) • $73$ 72 70 •	
66       CAC-4212-1       Valve plate assembly (includes valves, restrictors and screws)         *       67       CAC-54-2       Valve plate gasket         *       68       -       Compression ring (2 used)         *       69       -       Compression ring (2 used)         *       70       -       Oil rings and expanders       63         71       CAC-55-1       Piston (2 used)       64       63         72       265-19       Piston pin (2 used)       64       65         73       CAC-207       Piston pin plug (4 used)       65       66         74       265-410       Connecting rod assembly (2 used)       66       66         75       SSF-927       Screw, 1/4-20 x 1 1/8" (4 used)       65       66         76       AC-0205       Crankcase and cylinder       68       69         78       AC-0169       Oil Seal       73       72       70         78       AC-0205       Crankshaft       88       87       73       72       70         80       DAC-276       Base       73       72       70       73       72       71         81       265-16-1       Base gasket       73       72 <td></td>	
restrictors and screws) restrictors and scre	
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	
# 69       -       Compression ring (2 used)       62       61         # 70       -       Oil rings and expanders       63       62         71       CAC-55-1       Piston (2 used)       63       64         72       265-19       Piston pin (2 used)       64       63         73       CAC-207       Piston pin plug (4 used)       65       64         74       265-410       Connecting rod assembly (2 used)       65       66         74       265-410       Connecting rod assembly (2 used)       66       67         75       SSF-927       Screw, 1/4-20 x 1 1/8" (4 used)       66       67         76       AC-0205       Crankcase and cylinder       68       69         78       AC-0169       Oil Seal       69       68         79       SSF-925       Screw, 1/4"-20 x 7/8" (8 used)       73       72       70         80       DAC-276       Base       88       87       71       73       72       70         81       265-16-1       Base gasket       73       72       70       73       73         83       SST-104       Ball bearing (2 used)       73       73       73       73 </td <td></td>	
* 70       -       Oil rings and expanders       63       62         71       CAC-55-1       Piston (2 used)       64       63         72       265-19       Piston pin (2 used)       64       64         73       CAC-207       Piston pin plug (4 used)       65       66         74       265-410       Connecting rod assembly (2 used)       66       65         75       SSF-927       Screw, 1/4-20 x 1 1/8" (4 used)       66       67         76       AC-0205       Crankcase and cylinder       68       69         78       AC-0169       Oil Seal       73       72       70         80       DAC-276       Base       73       72       70         81       265-16-1       Base gasket       73       72       71         83       SST-104       Ball bearing (2 used)       73       73       73	
~       70       -       Off Hings and expanders         71       CAC-55-1       Piston pin (2 used)       64         72       265-19       Piston pin (2 used)       65         73       CAC-207       Piston pin plug (4 used)       65         74       265-410       Connecting rod assembly (2 used)       65         75       SSF-927       Screw, 1/4-20 x 1 1/8" (4 used)       66         76       AC-0205       Crankcase and cylinder       68         78       AC-0169       Oil Seal       63         79       SSF-925       Screw, 1/4"-20 x 7/8" (8 used)       73       72         80       DAC-276       Base       88       87         81       265-16-1       Base gasket       73       72         83       SST-104       Ball bearing (2 used)       73       73	
72       265-19       Piston pin (2 used)       64         73       CAC-207       Piston pin plug (4 used)       65         74       265-410       Connecting rod assembly (2 used)       66         75       SSF-927       Screw, 1/4-20 x 1 1/8" (4 used)       66         76       AC-0205       Crankcase and cylinder       68         78       AC-0169       Oil Seal       69         79       SSF-925       Screw, 1/4"-20 x 7/8" (8 used)       73       72       70         80       DAC-276       Base       73       72       70         81       265-16-1       Base gasket       88       87       71         83       SST-104       Ball bearing (2 used)       73       73       73	
73       CAC-207       Piston pin plug (4 used)       63       65         74       265-410       Connecting rod assembly (2 used)       66       66         75       SSF-927       Screw, 1/4-20 x 1 1/8" (4 used)       66       67         76       AC-0205       Crankcase and cylinder       68       69         78       AC-0169       Oil Seal       69       69         79       SSF-925       Screw, 1/4"-20 x 7/8" (8 used)       73       72       70         80       DAC-276       Base       73       72       70         81       265-16-1       Base gasket       88       87       71         83       SST-104       Ball bearing (2 used)       73       73       73	
74       265-410       Connecting rod assembly (2 used) Includes (2) SSF-927 screws (Key #75)         75       SSF-927       Screw, 1/4-20 x 1 1/8" (4 used)         76       AC-0205       Crankcase and cylinder         77       SSN-1018       Wavy washer         78       AC-0169       Oil Seal         79       SSF-925       Screw, 1/4"-20 x 7/8" (8 used)         80       DAC-276       Base         81       265-16-1       Base gasket         82       AC-0203       Crankshaft         83       SST-104       Ball bearing (2 used)         84       SSP-486       Pipe plug (2 used)	
Includes (2) SSF-927 screws (Key #75) 75 SSF-927 Screw, 1/4-20 x 1 1/8" (4 used) 76 AC-0205 Crankcase and cylinder 77 SSN-1018 Wavy washer 78 AC-0169 Oil Seal 79 SSF-925 Screw, 1/4"-20 x 7/8" (8 used) 80 DAC-276 Base * 81 265-16-1 Base gasket 82 AC-0203 Crankshaft 88 87 73 72 70 70 73 72 70 70 73 72 70 73 72 70 74 70 73 72 70 73 72 70 74 70 75 SSR-104 Ball bearing (2 used) 88 87 73 72 70 73 72 70 73 72 70 73 72 70 73 72 70 73 72 70 74 70 73 72 70 73 72 70 73 72 70 74 70 75 72 70 76 70 77 70 7	
75       SSF-927       Screw, 1/4-20 x 1 1/8" (4 used)         76       AC-0205       Crankcase and cylinder         77       SSN-1018       Wavy washer         78       AC-0169       Oil Seal         79       SSF-925       Screw, 1/4"-20 x 7/8" (8 used)         80       DAC-276       Base         81       265-16-1       Base gasket         82       AC-0203       Crankshaft         83       SST-104       Ball bearing (2 used)         84       SSP-486       Pipe plug (2 used)	
76       AC-0205       Crankcase and cylinder         77       SSN-1018       Wavy washer         78       AC-0169       Oil Seal         79       SSF-925       Screw, 1/4"-20 x 7/8" (8 used)         80       DAC-276       Base         81       265-16-1       Base gasket         82       AC-0203       Crankshaft         83       SST-104       Ball bearing (2 used)         84       SSP-486       Pipe plug (2 used)	
77       SSN-1018       Wavy washer       69         78       AC-0169       Oil Seal         79       SSF-925       Screw, 1/4"-20 x 7/8" (8 used)       73       72       70         80       DAC-276       Base       73       72       70         81       265-16-1       Base gasket       88       87       71         83       SST-104       Ball bearing (2 used)       73       73         84       SSP-486       Pipe plug (2 used)       73       73	
78       AC-0169       Oil Seal         79       SSF-925       Screw, 1/4"-20 x 7/8" (8 used)         80       DAC-276       Base         * 81       265-16-1       Base gasket         82       AC-0203       Crankshaft         83       SST-104       Ball bearing (2 used)         84       SSP-486       Pipe plug (2 used)	
79       SSF-925       Screw, 1/4"-20 x 7/8" (8 used)       73       72       70         80       DAC-276       Base       73       72       70         81       265-16-1       Base gasket       88       87       71         82       AC-0203       Crankshaft       73       72       71         83       SST-104       Ball bearing (2 used)       73       73         84       SSP-486       Pipe plug (2 used)       73       73	
80       DAC-276       Base         81       265-16-1       Base gasket         82       AC-0203       Crankshaft         83       SST-104       Ball bearing (2 used)         84       SSP-486       Pipe plug (2 used)	
<ul> <li>✓ 81 265-16-1 Base gasket</li> <li>82 AC-0203 Crankshaft</li> <li>83 SST-104 Ball bearing (2 used)</li> <li>84 SSP-486 Pipe plug (2 used)</li> </ul>	
82       AC-0203       Crankshaft       88       87       -71         83       SST-104       Ball bearing (2 used)       -73       -73         84       SSP-486       Pipe plug (2 used)       -73	
84 SSP-486 Pipe plug (2 used)	
84 SSP-486 Pipe plug (2 used)	
$(\mathbf{W}) = (\mathbf{W}) + (\mathbf{v})$	
85 SSP-505 Oil plug 86-6	
86 265-2 Flywheel 90 074	
87 SSN-1014-ZN Belleville washer	
88 SSF-3039-ZN Cap screw	
90 265-6 Vent Filter (2 used) 83 75	
NOTSHOWN 77 76	
265-17 Filter 82	
265-18 Retaining Filter	
KeyNo. Torque 81-63	
55 25 to 30 Ft. Lbs.	
• Available as part of Ding Kit KK 4212 57 25 to 30 Et Lbs	g)
<ul> <li>▲ Available as part of Ring Rit RK-4313.</li> <li>✓ Available as part of Gasket Kit K-0159.</li> <li>63 13 to 17 ln. Lbs.</li> </ul>	
Available as part of Gasker Rit R-0159.     Available in Valve Kit KK-4275.     75 7 to 10 Ft. Lbs.     79	
79         9 to 12 Ft. Lbs.         (oil drain plu)           88         15 to 20 Ft. Lbs.         (oil drain plu)	ug)
00 13 to 20 Ft. LDS.	

Recommended Oils - One Stage Compressor Units

Use a compressor oil such as SAE 20-20W SF motor oil. (Crankcase oil capacity is 16 fluid ounces.) Under extreme winter conditions use 10 weight oil. Multiviscosity oil, 10W30, will leave carbon deposits on critical components, reducing performance and compressor life.