



Repair Kits					Special Parts / Kits		
Water Seals	Valves	Pistons (XRCV)	Oil Seals	Support Rings	Code	Description	Qty.
AR1857 Ø18	AR1828	AR2546 Ø18	AR1856	AR1829 Ø18	AR2809	Viton water seals ø18	1
		(XRV)			AR2819	Kit for up to 180° F ø18 High Temp	1
		AR1842 Ø18					

Pos	Code	Description	Qty.	Pos	Code	Description	Qty.	Pos	Code	Description	Qty.																				
1	AR960160	O-Ring	6	32	AR1343510	Bolt (89 in/lbs)	6	<h3 style="text-align: center; margin: 0;">XRV VERSION</h3> <table style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 20px;">24</td> <td style="width: 150px;">AR880291</td> <td>Piston</td> <td style="text-align: right;">3</td> </tr> <tr> <td>25</td> <td>AR960460</td> <td>Spacer</td> <td style="text-align: right;">3</td> </tr> <tr> <td>26</td> <td>AR880840</td> <td>O-Ring</td> <td style="text-align: right;">3</td> </tr> <tr> <td>27</td> <td>AR1380070</td> <td>Piston rod</td> <td style="text-align: right;">3</td> </tr> <tr> <td>48</td> <td>AR1940120</td> <td>Ring</td> <td style="text-align: right;">3</td> </tr> </table>				24	AR880291	Piston	3	25	AR960460	Spacer	3	26	AR880840	O-Ring	3	27	AR1380070	Piston rod	3	48	AR1940120	Ring	3
24	AR880291	Piston	3																												
25	AR960460	Spacer	3																												
26	AR880840	O-Ring	3																												
27	AR1380070	Piston rod	3																												
48	AR1940120	Ring	3																												
	AR960090	Plug (478 in/lbs)	6	33	AR1380120	Shim 0.1 mm	1-3																								
	AR960850	Plug (478 in/lbs)	6		AR1380130	Shim 0.2 mm	1-3																								
	AR1380740	Plug (478 in/lbs)	6		AR1380530	Shim 0.25 mm	1-3																								
	AR960090T	Brass valve cap 1/4" threaded	1		AR1382810	Shim 0.05 mm	1-3																								
	AR960850TSS	valve cap 1/4" threaded	1	34	AR740290	O-Ring	2																								
3	AR889052	Complete valve	6	35	AR1980740	Plug 3/8G Brass	1																								
4	AR880830	O-Ring	6	36	AR1801180	Plug 3/8G NP	1																								
5	AR880581	Plug 1/4G Brass	2	37	AR180101	O-Ring	1																								
	AR1380690	Plug 1/4G NP	2		AR820361	Plug 1/2G Brass	1																								
6	AR820510	O-Ring	2		AR960870	Plug 1/2G NP	1																								
7	AR1260430	Snap ring	1	38	AR1381071	Pump head	1																								
8	AR1260250	Oil sight glass	1		AR1381070	Pump head	1																								
9	AR1140450	O-Ring	1	39	AR820150	Head bolt (217in/lbs)	8																								
10	AR960110	Support ring	3	40	AR1380320	Bearing	1																								
11	AR880320	High pressure packing	3	41	AR621170	Oil seal	1																								
12	AR1380090	Piston guide	3	42	AR1380220	O-Ring	1																								
13	AR961240	O-Ring	3	43	AR1381360	Hollow shaft Ø1"	1																								
14	AR880330	Low pressure seal	3	43	AR1380590	Hollow shaft Ø1"	1																								
15	AR1383130	Oil seal	3		AR1597	Gas engine flange	1																								
16	AR850370	Bolt (217 in/lbs)	4	44	AR180030	Bolt	4																								
17	AR1380050	Closed bearing sup.	1	45	AR1381850	Washer	8																								
18	AR640030	O-Ring	1	46	AR820440	Set screw	1																								
19	AR840370	Bearing	1	48	AR1080401	Back-up ring	3																								
20	AR1382770	Purhpusing	1		AR1389232	Complete pump head	1																								
21	AR880130	Oil cap	1		AR1389236	Complete pump head	1																								
22	AR962010	Nut (106 in/lbs)	3		AR1389228	Complete pump head	1																								
23	AR962000	Washer	3		AR1389224	Complete pump head	1																								
24	AR1380940	Piston	3																												
25	AR1380950	Slinger	3		AR64516	Oil	1																								
26	AR600180	O-Ring	3			OIL CAPACITY - 15 OZ																									
27	AR1380920	Guiding piston	3																												
28	AR1380060	Piston Pin	3																												
29	AR1380440	Aluminium con rod	3																												
	AR1380290	Bronze con rod	3																												
30	AR1780510	O-Ring	1																												
31	AR1789010	Complete cover	1																												

Legend			
Ø 18	Ø 18	Ø 18	Ø 18
For ○	For □	For ▼	For ◆
XRCV3.5G25	XRCV3.5G35H	XRCV4G30	XRCV4G35H
		XRCV4G30A	
For ●		For ▲	
XRCV3.5G30H		XRCV4G32	