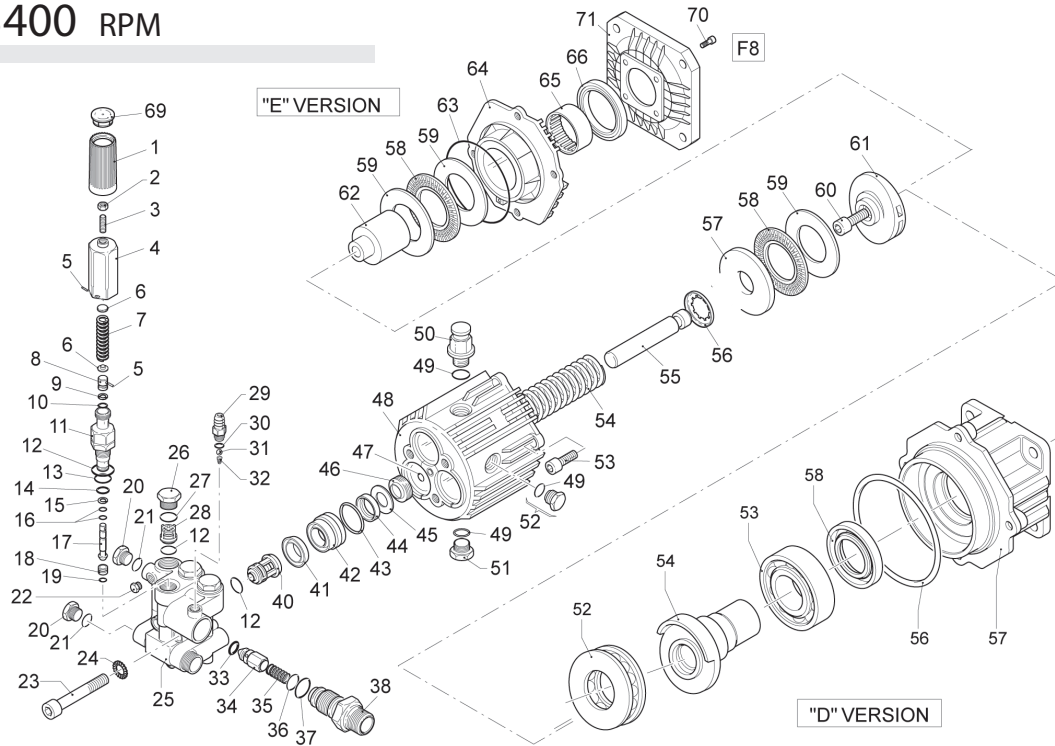


XJV 3400 RPM



Pos. Code Description Qty.

1	AR1981780	Adjusting cap cover	1
2	AR1980300	Nut	1
3	AR1540560	Adjusting screw	1
4	AR1980390	Adjusting cap	1
5	AR1080070	Pin	2
6	AR1980220	Spring plate	2
7	AR1271070	Spring	1
8	AR1080041	Upper piston	1
9	AR1080401	Back-up ring	1
10	AR1080250	O-Ring	1
11	AR1980210	Piston guide	1
12	AR880830	O-Ring	7
13	AR740290	O-Ring	1
14	AR800560	O-Ring	1
15	AR1271170	Back-up ring	1
16	AR1080190	O-Ring	2
17	AR1271160	Lowerpiston	1
18	AR1980200	Piston seat	1
19	AR1470210	O-Ring	1
20	AR880581	Plug1/4G	2
21	AR820510	O-Ring	2
22	AR620301	Plug1/8G	1
23	AR1980310	Headbolt (443 in/lbs)	3
24	AR650530	Washer	3
25	AR1980020	Pump head	1
26	AR1260162	Valvecap (443 in/lbs)	3
27	AR960160	O-Ring	3
28	AR1269050	Discharge valve	6
29	AR1560490	Injector barb	1
30	AR480480	O-Ring	1
31	AR1250280	Ball	1
32	AR1560520	Spring	1
33	AR1460430	O-Ring	1
34	AR1540170	Shutter valve	1
35	AR1080091	Spring	1
36	AR394280	O-Ring	1
37	AR1200690	O-Ring	1
38	AR1270140	Chemical injector	1
39	AR1980130	Bearing	1
40	AR1980240	Bearing	1
41	AR1980250	Bearing	1
42	AR1989050	Inlet valve	3

Pos. Code Description Qty.

41	AR1342761	High pressurepacking	3
42	AR1980180	Piston guide	3
43	AR770130	O-Ring	3
44	AR1260440	Low pressure seal	3
45	AR1980170	Seal retainer	3
46	AR1980410	Oil seal	3
47	AR770090	O-Ring	1
48	AR1980010	Crankcase body	1
49	AR740290	O-Ring	3
50	AR1980380	Ventedoil cap	1
51	AR1980740	Brass plug	1
52	AR1980290	Sight glass	1
53	AR180030	Bolt (228 in/lbs)	4
54	AR1981140	Plunger spring	3
55	AR1980140	Plunger	3
56	AR1980150	Plunger spring retainer	3
57	AR1980130	Plungerplate	1
58	AR1980250	Thrust bearing	2
59	AR1980240	Bearing race	3
60	AR850370	Bolt	1
61	AR1980080	Wobble plate	1
62	AR1980070	Wobble plate	1
63	AR1980060	Wobble plate	1
64	AR1980050	Wobble plate	1
65	AR1980110	Crankshaft	1
66	AR1980340	O-Ring	1
67	AR1980040	Crankcase cover	1
68	AR1980230	Rollerbearing	1
69	AR480671	Oil seal	1
70	AR1981420	Flange	1
71	AR1981770	Adjusting cap plug	1
72	AR651000	Bolt	4
73	AR1320060	Motor flange	1
74	AR1982810	Angle Plate	1
75	AR1982360	Bearing	1
76	AR1140380	Oil Seal	1
77	AR1980340	O-Ring	1

Legend

For ○	For □	For ▼
XJV2G15D	XJV2.5G15D	XJV3G15D
XJV2G15E	XJV2.5G15E	XJV3G20D
XJV2G20D	XJV2.5G20D	XJV3G20E
	XJV2.5G22D	XJV3G22D
For ◆		
XJV3.5G22D		

Repair Kits

Water Seals	Valves	Pistons	Oil Seals
Kit 2798	Kit 2869	Kit 2596	Kit 2797
Pos. Qty.	Pos. Qty.	Pos. Qty.	Pos. Qty.
41 3	12 7	55 3	46 3
43 3	28 3		47 1
44 3	40 3		66 1
45 3			
O-Rings			Unloader
Kit 2799			Kit 2858
Pos. Qty.	Pos. Qty.	Pos. Qty.	Pos. Qty.
9 1	16 2	32 1	19 1
10 1	19 1	33 1	
12 7	21 2	36 1	
13 1	27 3	37 1	
14 1	30 1	49 3	
15 1	31 1	63 1	