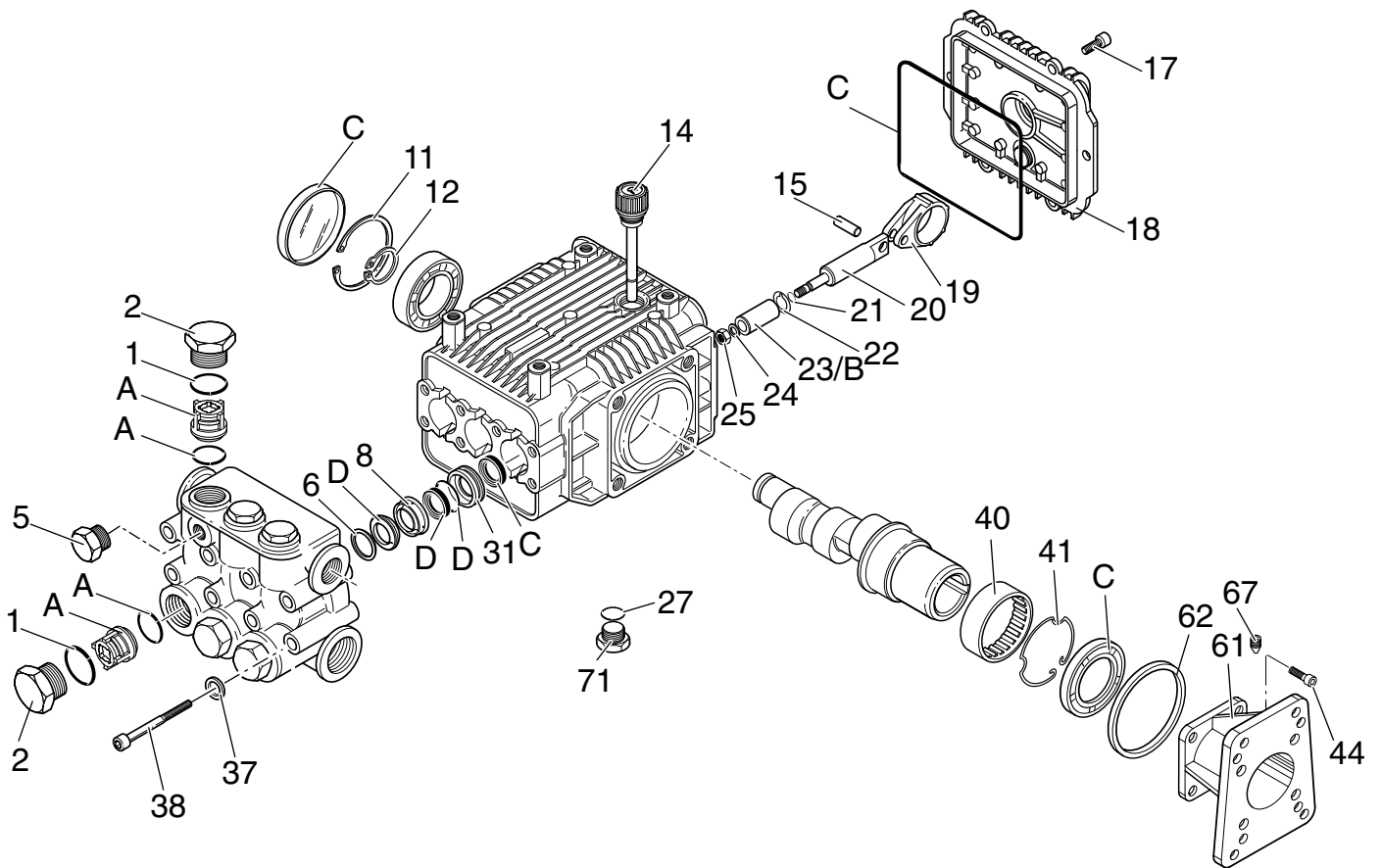


# PK18281- XMV4G30D - AR - Pump



# PK18281 - XMV4G30D PUMP, AR PARTS LIST

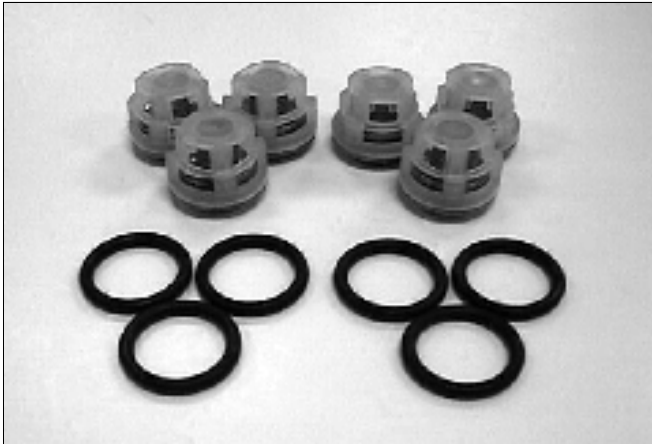
<u>Key#</u>	<u>Part #</u>	<u>Description</u>
1	AR-960160	O-ring
2	AR-1260162	Plug
5	AR-620301	Plug
6	AR-1780130	O-ring
8	AR-1780090	Piston Guide
11	AR-1260790	Circlip
12	AR-1780550	Shaft Retainer
14	AR-880130	Oil Cap
15	AR-1780050	Piston Pin
17	AR-1200430	Screw
18	AR-1789010	Complete Cover
19	AR-1780040	Connecting Rod
20	AR-1780060	Piston Guide
21	AR-480480	O-Ring
22	AR-1260091	Spacer Disc
23	AR-1780070	Piston
24	AR-1260100	Piston Washer
25	AR-1260110	Nut
27	AR-740290	O-Ring
31	AR-1780100	Rear Piston Guide
37	AR-1381550	Washer
38	AR-1322730	Screw
40	AR-1321190	Bearing
41	AR-1321080	Snap Ring
44	AR-180030	Screw
61	AR-1380550	Engine Flange
62	AR-1780430	Bushing
67	AR-820440	Grub Screw
71	AR-1980740	Plug
A	AR-1864	Valve Kit
B	AR-2739	Plunger Kit
C	AR-2787	Gasket Kit
D	AR-2741	Water Seal Kit
	<b>AR-20480</b>	<b>Unloader (not shown)</b>

### **General Information:**

- 30W non-detergent oil, 13.5 oz.
- Fill to the middle of sight glass
- Kit contains: 18281pump, 17657 thermal relief valve, 17098 in-line filter, M036 key, H100 chemical hose, 15282 screw (qty 4 pump to engine), F107Lock washer (qty 4 pump to engine), S065 Clamp, 15913 Hose, 16776 easy start valve

# PK18281 - XMV4G30D -AR PUMP REPAIR KITS

**AR-1864 Valve Kit**



**AR-2739 Piston Kit**



**AR-2741 Water/Packing Kit**



**AR-2787 Gasket Kit**

