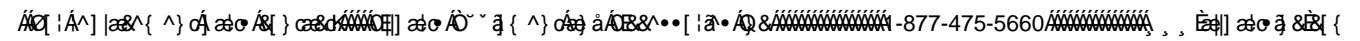


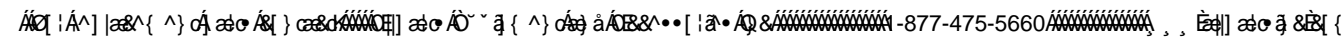
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Oil Free Repair Manual 26 October, 2001 TAB: **4 Horsepower - Single Cylinder**

100%



F420 (cont'd)

KEY	NO.	PART NUMBER	DESCRIPTION
+	50	---	Air filter fastener (2 used)
+	51	DAC-143	Air filter
+	52	---	Muffler screen
+	53	---	Intake muffler
	54	AC-0037	Head
	56	SSF-927	Screw 1/4-20 x 1 1/4" (4 used)
*✓	57	ACG-45	O-Ring
	58	AC-0032	Valve plate assembly (includes valves, restrictors & screws)
*✓	59	SSG-8156	O-ring
*	60	---	Connecting rod assembly
*✓	61	---	Cylinder sleeve (position locating mark toward motor)
	62	MO-9075	Motor
	65	AC-0140	Eccentric Flywheel Bearing Assy.
	66	SSF-615	Screw (1/4-20 unc-2A)
	67	AC-0108	Fan
	69	SSF-586	Screw (1/4-20 unc x .75)
*✓	70	SSF-3158-1	Screw 10-24 X .75 T25 Torx
*	71	---	Connecting Rod Cap
*✓	72	---	Compression Ring

NOT ILLUSTRATED

MG2-OFTANK-4A Owners Manual
MP2-F420 Parts Manual

- + KK-4981 (also includes Key Nos. 50, 51, 52, 53)
- * KK-4835 piston/cylinder kit (also includes Key Nos. 57, 59, 60, 61, 70, 71, 72)
- ✓ K-0058 cylinder sleeve/compression ring kit (also includes 57, 59, 61, 70, 72)