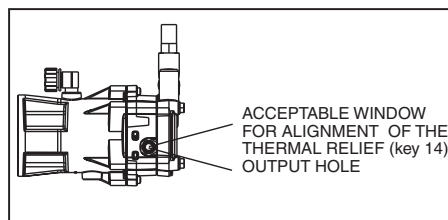
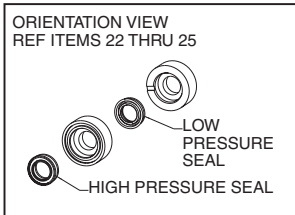
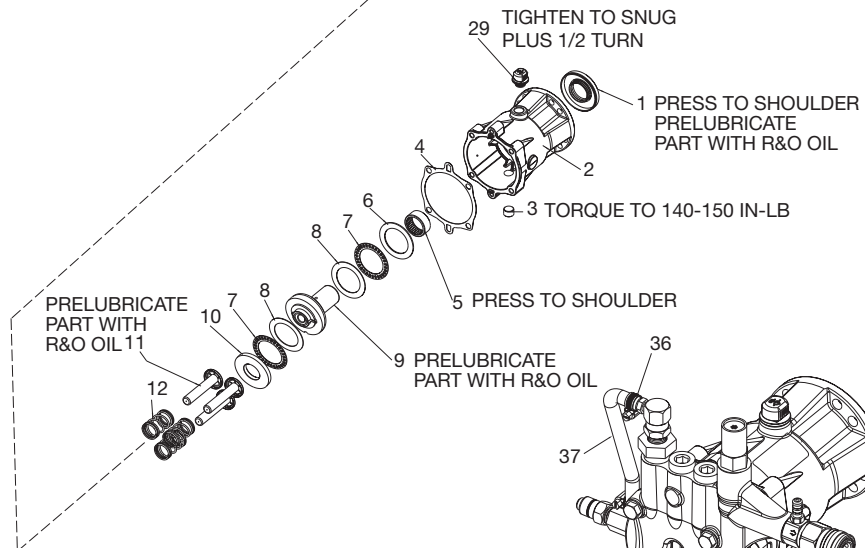
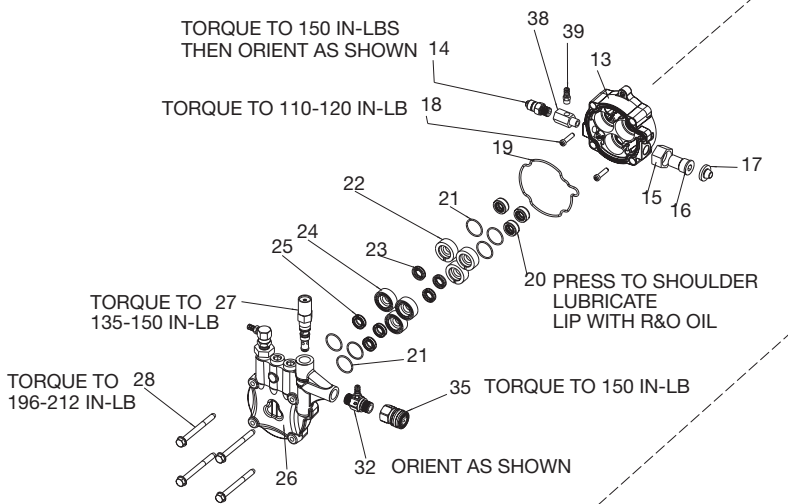
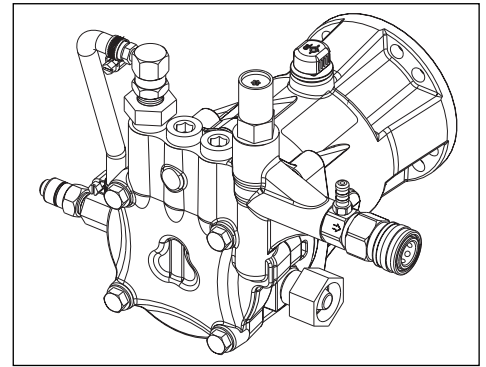
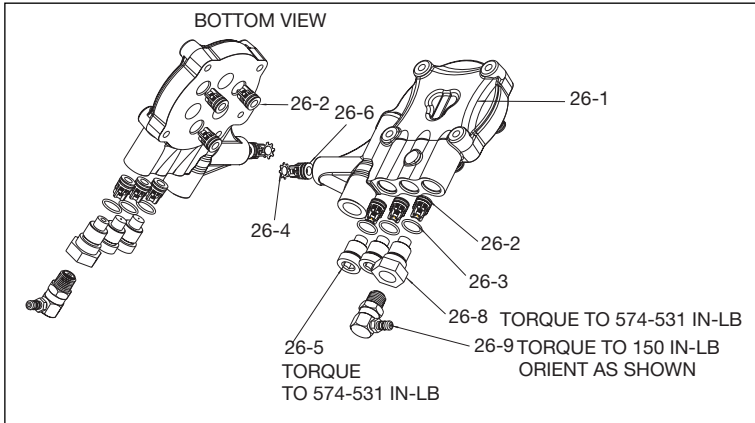


# D23833- DeVILBISS PUMP

## horizontal applications



# D23833 - DeVILBISS PUMP PARTS LIST

<u>Key#</u>	<u>Part #</u>	<u>Description</u>
1	*	Oil Seal
2	-----	not a serviceable part
3	16364	Plug 3/8 NPTF
4	18110	Gasket, Cam Housing
5	*	Bearing Radial Needle
6	*	Thrust Washer (1 used)
7	*	Bearing Thrust (2 used)
8	*	Washer, Thrust (2 used)
9	-----	not a serviceable part
10	16301	Washer, Thrust (1 used)
11	16340	Assembly Piston (3 used)
12	16912	Spring Piston (3 used)
13	-----	not a serviceable part
14	17658	Thermal Relief
15	H061	Nut, Garden Hose Swivel
16	17701	Swivel, 3/8 NPT
17	F187	Screen
18	16358	Screw, 1/4 -20 x 1 (2 used)
19	16365	O-Ring, Journal Plate (1 used)
20	*	Seal, Piston Oil (3 used)
21	18176	O-Ring, Retainer (6 used)
22	18074	Seal, Retainer (3 used)
23	*	Seal, Leak Back (3 used)
24	18073	Seal, Retainer (3 used)
25	*	Seal, Water (3 used)
26	D23339	Head Assembly
26-2	*	Assembly Valve (6 used)
26-3	16360	O-Ring Valve Plug #16 (3 used)
26-4	*	Retaining Ring
26-5	D21141	Plug Valve (3 used)
26-6	*	Assembly Valve 45 Degree
26-8	D23337	Easy Start Plug
26-9	D29539	Unloader
28	18111	Screw, (4 used)
29	D23252	Oil Cap
32	17249	Chemical Injector
35	F035	Quick Connect 3/8" Socket
36	S065	Clamp
37	H012	Hose
38	D23338	Easy Start Tee
39	18331	Nipple

\* Not available as an individual part, order the kit.

***Kits available :***

- 18245 Oil Seal Kit, contains Key #s 20 (qty 3), 1 (qty1), 4 (qty 1)
- 17323 Valve Kit, contains Key#s 26-2 (qty 6), 26-4 (qty 1), and 26-6 (qty 1).
- 18246 Water Seal Kit contains Key#'s 25 (qty 3), 23 (qty 3), and 19 (qty 1)
- 17324 Bearing Kit contains Key #'s 5 (qty 1), 6 (qty 1), 7 (qty 2), 8 (qty 2), and 10 (qty 1)

**NOTE:** When ordering the bearing kit without the oil seal kit key#4 (18110 gasket) will be needed.

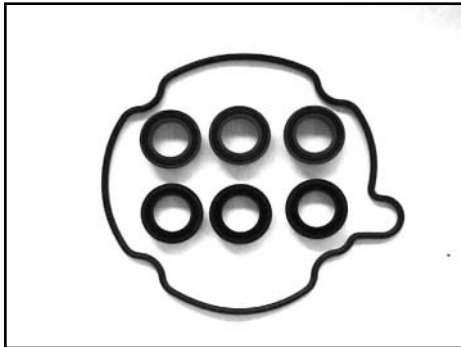
***General Information:***

- Uses R&O 150 oil -10 oz. (If can not find use 30W non-detergent oil-8 oz)
- Kit contains D23340 pump, P448 key, and H140 chemical hose

# D23833 - DeVILBISS PUMP REPAIR KIT

## 18246 Water Seal Kit

contains Key#'s 19 (qty 1), 23 (qty 3), and 25 (qty 3)



## 17323 Valve Kit

contains Key#s 26-2(qty 6), 26-4 (qty 1), and 26-6 (qty 1)



## 18245 Oil Seal Kit

contains Key #s 1 (qty 1), 4 (qty 1), 20 (qty 3)



## 17324 Bearing Kit

contains Key #'s 5 (qty 1), 6 (qty 1), 7 (qty 2), 8 (qty 2), and 10 (qty 1)

