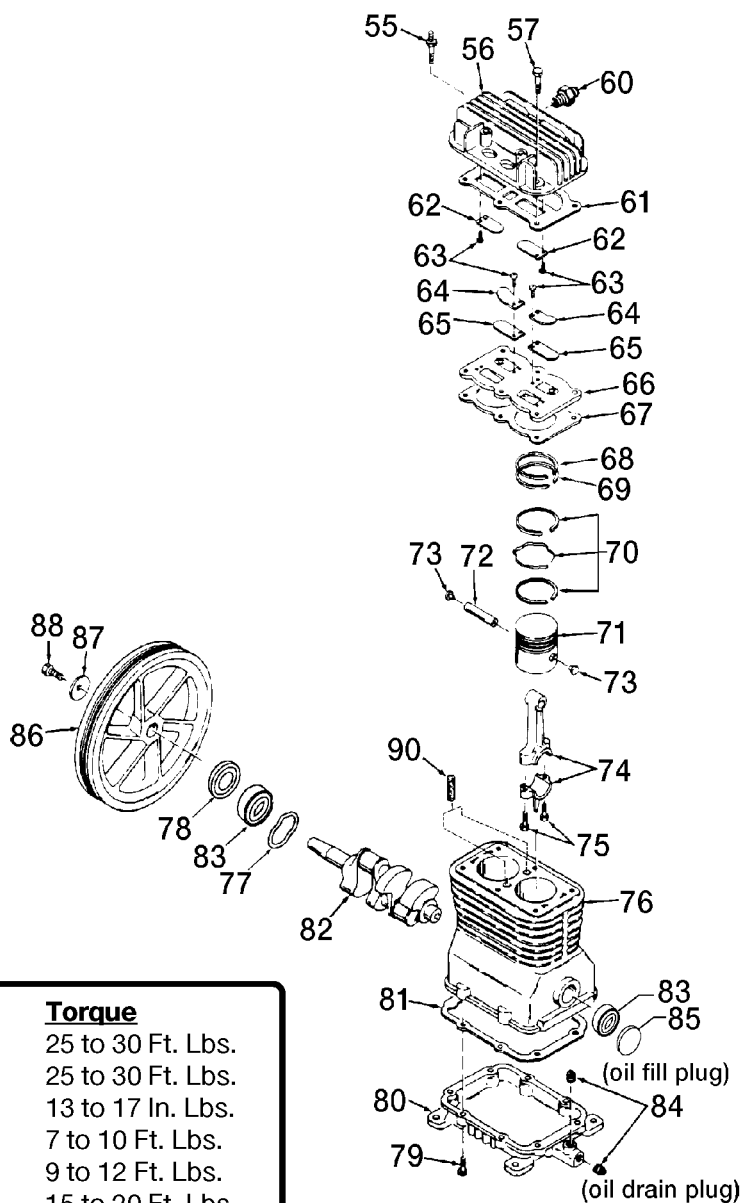


Oil Lubricated Twin Cylinder Pump



Key No.	Torque
55	25 to 30 Ft. Lbs.
57	25 to 30 Ft. Lbs.
63	13 to 17 In. Lbs.
75	7 to 10 Ft. Lbs.
79	9 to 12 Ft. Lbs.
88	15 to 20 Ft. Lbs.

Recommended Oils - One Stage Compressor Units

Use a compressor oil such as SAE 20-20W SF motor oil. (Crankcase oil capacity is 16 fluid ounces.) Under extreme winter conditions use 10 weight oil. Multiviscosity oil, 10W30, will leave carbon deposits on critical components, reducing performance and compressor life.

Oil Lubricated Twin Cylinder Pump

Item Number	Part Number	Description	Qty Required
1	CAC-322	BELTGUARD OUTSIDE	1
2	CAC-323	BELTGUARD INSIDE	1
3	SSF-8113-ZN	NUT .375-16X.563 HEX	1
4	CAC-327	BRACKET	1
5	N076027SV	PUMP ASSEMBLY	1
6	265-17	FILTER FELT	1
7	265-18	RETAINER FILTER	1
8	CAC-61	RING PANEL MOUNTING	1
9	SSF-935	SCREW #8-32X.375 HHW	2
10	SSP-7812	ASSY NUT SLEEVE 1/2	2
11	AC-0041	TUBE OUTLET .500OD A	1
12	97503734	VALVE SAFETY 150 .12	1
13	Z-AC-0010-1	GAUGE LEFT HAND	1
14	SSP-7811	ASSY NUT SLEEVE 1/4	2
15	AC-0028	TUBE PRES REL .250OD	1
17	AC-0076	REGULATOR 4PORT P1P2	1
18	D26889	ADAPTER .25 NPT X .2	1
21	AC-0027-2	STANDPIPE BRASS MALE	1
22	Z-AC-0009-1	GAUGE RIGHT HAND	1
23	SUDL-415-1	ASSY CORD POWER ST	1
25	SS-8553	CONNECTOR BODY	1
26	5140112-18	PRESSURE SWITCH	1
27	CAC-4215-1	ASSY CORD MOTOR SJT	1
28	SSP-480	NIPPLE 1/4-18 NPT X	1
29	A19715	VALVE CHECK 1/2NPT X	1
30	SSF-928	SCREW .313-18X.875 H	4
31	CAC-1013	SCREW HOLD DOWN	1

Oil Lubricated Twin Cylinder Pump

Item Number	Part Number	Description	Qty Required
33	CAC-1011	SPRING ELASTOMER	1
34	SSN-56-ZN	WASHER 1 X 11/32 X 1	1
35	SSN-1619-ZN	WASHER LOCK EXTERNAL	1
36	SS-2038-ZN	NUT .313-18 WING	1
37	000000-00	No Longer Available	1
38	CAC-1059	CLIP RETAINING	2
39	SUDL-6-1	STRIP RUBBER FOOT	1
40	CAC-60	BOLT .375-16X2.25 UN	2
41	D23138	WHEEL 9 BLACK SEMI-P	2
42	SSF-8080-ZN	NUT .375-16 UNC-2B H	1
43	A17038	DRAIN VALVE	1
47	D21594	PIN MOTOR MOUNT OIL	1
48	Z-D20659	MOTOR O/L BALLERINA	1
49	SUDL-65	KEY MOTOR SHAFT	1
50	C-PU-2861	PULLEY 6J-SEC 2.80 O	1
51	SS-391	SCREW .250-20 .625 S	1
52	C-BT-223	BELT 6J 39.0 EFF	1
53	D26742	SCREW #10-16 X .500	2
54	AC-0011	COVER CONSOLE STD BL	1
55	SSF-6627	STUD SHOULDER 3/8-16	1
56	Z-CAC-4213	ASSY HEAD	1
57	SSF-955	SCREW .375-16X1.50 H	5
60	SSP-9401	CONNECTOR BODY STRAI	1
61	Z-CAC-291-1	GASKET GRAPHITE	1
62	KK-4275	KIT VALVE	1
63	KK-4275	KIT VALVE	1
64	CAC-294	PLATE RESTRICTOR	2

Oil Lubricated Twin Cylinder Pump

Item Number	Part Number	Description	Qty Required
65	KK-4275	KIT VALVE	1
66	Z-CAC-4212-1	ASSY VALVE PLATE	1
67	A20868SV	GASKET	1
68	KK-4313	KIT RING 2 7/8 PUMP	1
69	KK-4313	KIT RING 2 7/8 PUMP	1
70	KK-4313	KIT RING 2 7/8 PUMP	1
71	CAC-55-1	PISTON MACHINE DWG 2	1
72	265-19	PIN PISTON	2
73	CAC-207	PLUG PISTON PIN	4
74	265-410	ASSY CONNECTING ROD	1
75	SSF-927	SCREW .250-20X1.125	1
76	Z-AC-0205	CRANKCASE & CYLINDER	1
77	SSN-1018	WASHER WAVY SPRING 2	1
78	AC-0169	SEAL OIL	1
79	SSF-925	SCREW .250-20X.875 H	8
80	000000-00	No Longer Available	1
81	265-16-1	GASKET BASE	1
82	Z-D22270	CRANKSHAFT MACH BALL	1
83	SST-104	BEARING 6205C3	2
84	SSP-486	PLUG PIPE 3/8 - 18 N	2
85	SSP-505	PLUG 52MM OIL	1
86	265-2	FLYWHEEL 10 OD CI PO	1
87	SSN-1014-ZN	WASHER .339/.344 ID	1
88	SSF-3039-ZN	SCREW .313-18X.750 H	1
90	265-6	VENT FILTER	2
91	LA-2832	LABEL	1
856	KK-4313	KIT RING 2 7/8 PUMP	1
856	265-17	FILTER FELT	1
856	K-0159	KIT GASKET O/L BALL	1
856	KK-4275	KIT VALVE	1