Parts List D22629 Oil Lube Compressor Assembly

k	EY NO.	PART NUMBER	DESCRIPTION	J			
-			Stud 3/8"-16 both ends (1 used)				
	55 50	SSF-6627					
	56	CAC-4213			ves and screws)		
	57	SSF-955	Screw, 3/8"-16	•	sea)		
	60	SSP-9401	Connector boo	dy			
V	6 1	CAC-291-1	Head gasket				
•	62		Intake flapper v		corners		
			(2 used on head		0		
•	63		Screw #5-40 x			55 · 6 EC	5,7
	64	CAC-294	Restrictor plate			1 20	\ <u>\</u>
•	65		Exhaust flappe		ed corners o	The state of the s	60
			(2 used on valv		(0		
	66	CAC-4212-1	Valve plate asse		es valves,	43	
			restrictors and	,			
V	67	CAC-54-2	Valve plate gas			62√ू≥	্রিট্ট্র ু—61
*			Compression r			20.0	62
*			Compression r			63<	7
*	70		Oil rings and ex			64	<u>7</u> √—63
	71	CAC-55-1	Piston (2 used)			65	<u>~</u> 64
	72	265-19	Piston pin (2 us				<u>~</u> 65
	73	CAC-207	Piston pin plug			<u> </u>	66
	74	265-410		Connecting rod assembly (2 used)			67
			Includes (2) SS				
	75	SSF-927	Screw, 1/4-20		ed)		€ -68
	76	AC-0205	Crankcase and	cylinder			69
	77	SSN-1018	Wavy washer				
	78	AC-0169	Oil Seal	- (- !! (-		73 72	○ 70
	79	SSF-925	Screw, 1/4"-20	x 7/8" (8 used	d)	7	
	80	DAC-276	Base		88 97		<u>~</u>
✓ 81 265-16-1 Basegas				107			
82 Z-D22270 Crankshaft					73		
	83	SST-104					<i>௸</i> /3
	84 SSP-486 Pipe plug (2 used) 85 SSP-505 Oil plug 90				00		
							7/
	86 265-2 Flywheel 87 SSN-1014-ZN Belleville washe]	14
	87	SSN-1014-ZN SSF-3039-ZN		78		a 🖎	L'A
	88 90	265-6	Cap screw Vent Filter (2 us	, od)	83		75
	90	203-0	veni riitei (2 us	seu)	77		
		NOTCHOWN					-76
		NOT SHOWN	Filter			82	
		265-17	i iitei			1	
		Available as part of Ring Kit KK-4313.			Torque	81	√ <u>@</u> 83
>					Key No. Torque	The state of the s	<i>₹%</i> %% ~~85
V	Available as part of Gasket Kit K-0159.			55	25 to 30 Ft. Lbs.		(all fill alway
•	Availai	ble in Valve Kit KK-	4275.	57	25 to 30 Ft. Lbs.	00	(oil fill plug)
				63	13 to 17 In. Lbs.	80	>84
				75	7 to 10 Ft. Lbs.	70	
				79	9 to 12 Ft. Lbs.	(34)	(all duals select)
				88	15 to 20 Ft. Lbs.		(oil drain plug)
						,	

Recommended Oils - One Stage Compressor Units

Use a compressor oil such as SAE 20-20W SF motor oil. (Crankcase oil capacity is 16 fluid ounces.) Under extreme winter conditions use 10 weight oil. Multiviscosity oil, 10W30, will leave carbon deposits on critical components, reducing performance and compressor life.