Á⁄2[¦Á^]|æ&^{ ^}ơ∱;æd•Á⁄8[}cæ&dó∭∭CЩ]æd•ÁÒˇ∄{ ^}ơÁæ)åÁCÆ&^••[¦æ³•ÁQ;&ÆÓ∭∭∭∭1-877-475-5660∭∭∭∭,¸Êæ|]æd•∄&ÈX[{ Á

## AC-0336

<u>KI</u>	55 56 57 59	PART NUMBER SSF-6627 CAC-4213 SSF-955 SS-1215	DESCRIPTION Stud 3/8"-16 both Head assembly ( Screw, 3/8"-16 x Plug	includes valv					
•	60 61 62	SSP-9401 CAC-291-1	Connector body Head gasket Intake flapper val (2 used on head)		corners 0				
•	63 64 65	 CAC-294 	Screw #5-40 x 1/ Restrictor plate (2 Exhaust flapper v (2 used on valve	2 used) valve - bevele plate)		<u> </u>	55 56 57 59 60		
	66	CAC-4212-1	Valve plate asser and screws)	mbly (include	s valves, restricto	rs			
1	67	CAC-1265-2	Valve plate gasket Compression ring (2 used) Compression ring (2 used)				62 61		
×	68								
×	69						63 4 62		
×	70		Oil rings and exp	anders			64 63		
	71	CAC-55-1	Piston (2 used)				65-64		
	72	265-19	Piston pin (2 use	d)			65		
	73	CAC-207	Piston pin plug (4				<b>₹₩</b>		
	74	265-410	Connecting rod assembly (2 used) Includes (2) SSF-927 screws (Key #75)				-66 -67		
	75	SSF-927	Screw, 1/4-20 x 1	1/8" (4 used	l)		<b>≈</b> 68		
	76	AC-0205	Crankcase and cylinder				69		
	77	SSN-1018	Wavy washer						
	78	AC-0169	Oil Seal				70 -0 70		
	79	SSF-925	Screw, 1/4"-20 x 7/8" (8 used)				73 72 🔾 70		
	80	DAC-276	Base				<i>y</i>		
V	81	265-16-1	Dana malat				71		
•	81 265-16-1 Base gasket 88 87 82 AC-0203 Crankshaft 83 SST-104 Ball bearing (2 used)								
						\	73		
	84	SSP-486 Pipe plug (2 used)					· · · ·		
	85	SSP-505	Oil plug 86				00 · b		
	86	265-2	Flywheel				90 74		
	87	SSN-1014-ZN	Belleville washer			<b>9</b> a			
	88	SSF-3039-ZN	Cap screw		79	(O)	C. L.		
	90	265-6	Vent Filter (2 use	d)	້ຽ	2 / S	75		
			(= 5.55	/	O	77			
						00	76		
	<u>NOT SHOWN</u>					82			
		265-17	Filter			$\overline{}$			
		265-18	Retaining Filter	Key No.	Torque		81		
		SSF-935	Screws		•		85		
				55	25 to 30 Ft. Lt	bs.	مريام الأجال م		
×	Availab	ole as part of Ring	Kit KK-4313	57	25 to 30 Ft. Lt	bs.	(oil fill plug	)	
1	Availab	ole as part of Gaske	et Kit K-0301.	63	13 to 17 Ft. Lk	bs.	80 84		
•	Availab	ole in Valve Kit KK-	-4275.	75	7 to 10 Ft. Lbs		70		
				79	9 to 12 Ft. Lbs		13-1		
				88	15 to 20 Ft. Lb		(oil drain plug	J)	
				00	15 to 20 Ft. Lt	υs.			
۲	Recom	mended Oils - On	e Stage Compres	sor Units					

## Recommended Oils - One Stage Compressor Units

Use a compressor oil such as SAE 20-20W SF motor oil. (Crankcase oil capacity is 16 fluid ounces.) Under extreme winter conditions use 10 weight oil. Multiviscosity oil, 10W30, will leave carbon deposits on critical components, reducing performance and compressor life.

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