

100314 - GX200

Engine Breakdown



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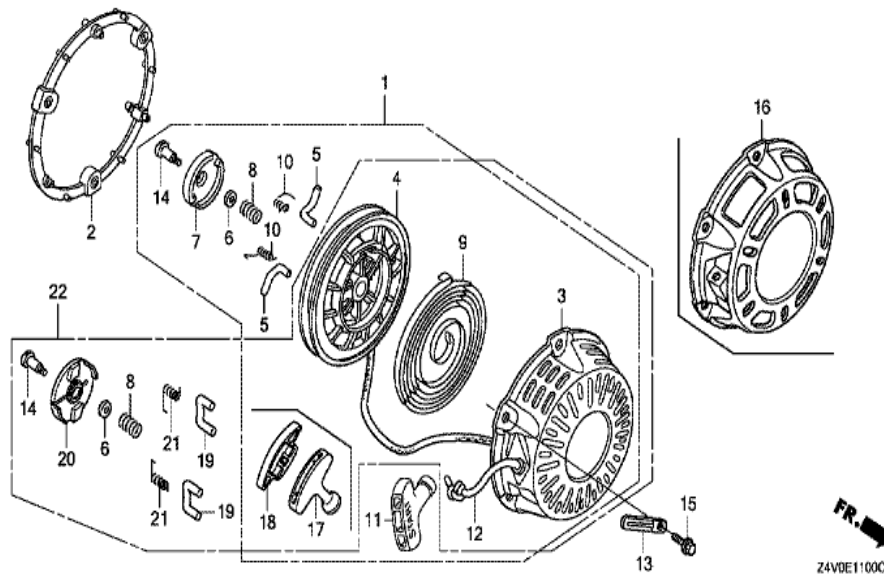
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GX200UT2(QX2)

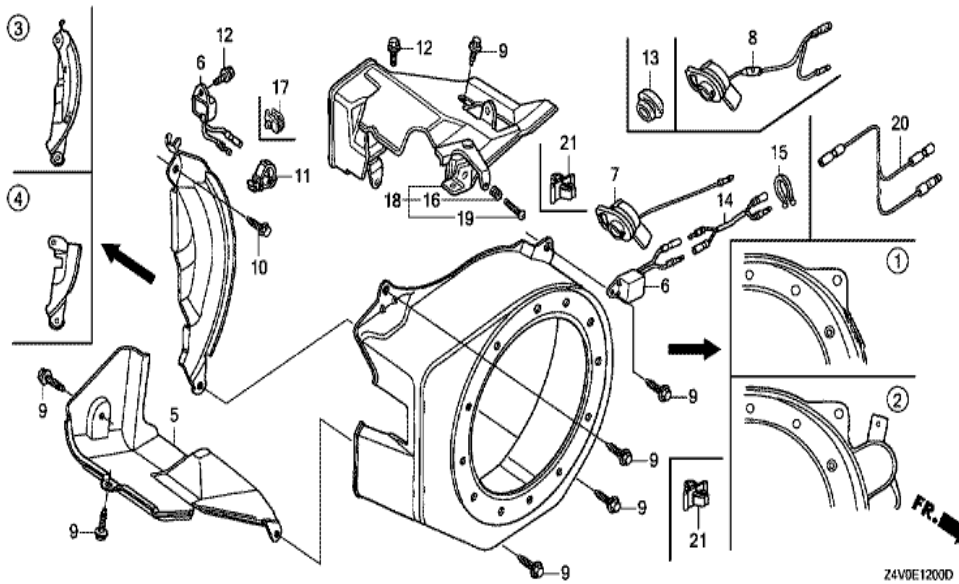
E-11 RECOIL STARTER



Ref	Partnumber	Description	GX200UT2	Serial Numbers
001	28400-Z4M-003ZA	STARTER ASSY., RECOIL *R280*	1	1712412
001	28400-Z4M-003ZC	STARTER ASSY., RECOIL *NH1*	1	1712412
001	28400-Z4M-305ZB	STARTER ASSY., RECOIL (COO) (FOR U.S.A.)	1	
001	28400-Z4M-305ZB	STARTER ASSY., RECOIL (COO) (FOR U.S.A.)	1	1712412
001	28400-Z4M-305ZD	STARTER ASSY., RECOIL (COO) (FOR U.S.A.)	1	
001	28400-Z4M-305ZD	STARTER ASSY., RECOIL (COO) (FOR U.S.A.)	1	1712412
002	28405-ZL0-000ZA	SPACER, RECOIL STARTER MOUNTING *	1	
002	28405-ZL0-000ZC	SPACER, RECOIL STARTER MOUNTING *	1	
003	28410-Z4M-003ZB	CASE COMP., RECOIL STARTER *R280*	1	
003	28410-Z4M-003ZD	CASE COMP., RECOIL STARTER *NH1*	1	
004	28421-Z0T-003	REEL, RECOIL STARTER	1	1712412
004	28421-Z1T-702	REEL, RECOIL STARTER (BLACK)	1	1722207
005	28422-ZH8-801	RATCHET, STARTER	2	1712412
Ref	Partnumber	Description	GX200UT2	Serial Numbers
006	28431-ZH8-801	PLATE, FRICTION	1	
007	28433-ZH8-801	GUIDE, RATCHET	1	1712412
008	28441-ZH8-801	SPRING, FRICTION	1	
009	28442-ZH8-003	SPRING, RECOIL STARTER	1	
010	28443-ZH8-801	SPRING, RETURN	2	1712412
012	28462-ZH8-003	ROPE, RECOIL STARTER	1	
014	90003-ZH8-801	SCREW, SETTING	1	
015	95701-0601800	BOLT, FLANGE, 6X18	3	
017	28461-Z4M-003	KNOB, RECOIL STARTER	1	
017	28461-Z4M-305	KNOB, RECOIL STARTER (COO) (FOR U.S.A.)	1	
018	28463-Z4M-003	KNOB, REINFORCEMENT	1	
019	28422-Z1T-701	RATCHET, STARTER	2	1712413
020	28433-Z1T-702	GUIDE, RATCHET	1	1712413
021	28443-Z1T-701	SPRING, RETURN	2	1712413
022	28400-Z4M-306ZB	STARTER ASSY., RECOIL (COO) (FOR U.S.A.)	1	1712413
022	28400-Z4M-306ZC	STARTER ASSY., RECOIL (COO) (FOR U.S.A.)	1	1712413
022	28400-Z4M-801ZB	STARTER ASSY., RECOIL *R280*	1	1712413
022	28400-Z4M-801ZD	STARTER ASSY., RECOIL *NH1*	1	1712413

GX200UT2(QX2)

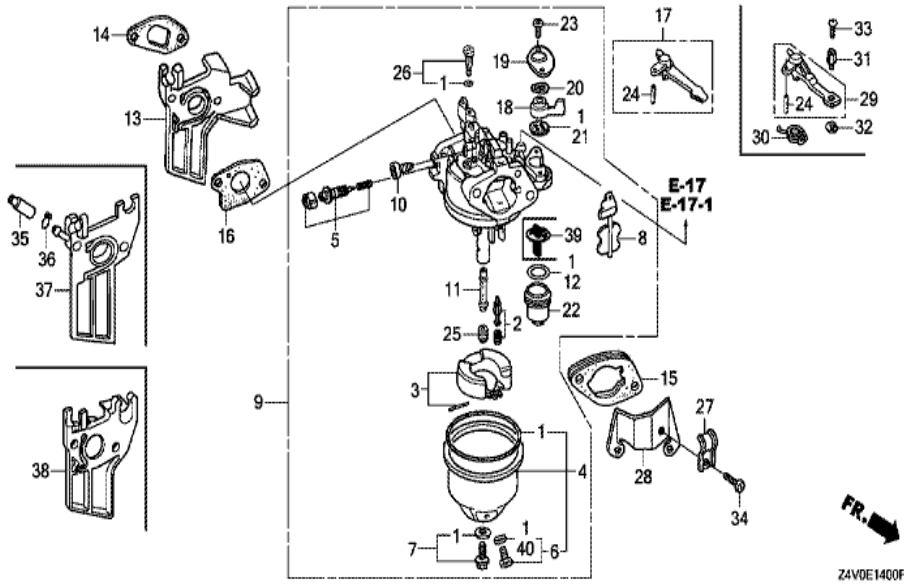
E-12 FAN COVER



Ref	Partnumber	Description	GX200UT2	Serial Numbers
001	19610-Z4M-000ZA	COVER COMP., FAN *R280*	1	
001	19610-Z4M-000ZB	COVER COMP., FAN *NH1*	1	
003	19611-Z4M-810	PLATE COMP., SIDE (OIL ALERT)	1	
005	19630-ZH8-000	SHROUD COMP.	1	
006	34150-ZDK-003	ALERT UNIT, OIL (CHONGQING LIHUA)	1	
006	34150-ZH7-023	ALERT UNIT, OIL (IIDA)	1	
008	35120-Z0T-831	SWITCH ASSY., ENGINE STOP (TOYO DENSO)	1	1519258
008	35120-Z0T-832	SWITCH ASSY., ENGINE STOP (MINDA)	1	1519258
008	35120-Z0T-851	SWITCH ASSY., ENGINE STOP	1	1519257
009	90013-883-000	BOLT, FLANGE, 6X12 (CT200)	6	
010	90022-888-010	BOLT, FLANGE, 6X20 (CT200)	1	
011	90601-ZH7-013	CLIP, HARNESS	1	
012	95701-0600800	BOLT, FLANGE, 6X8	1	

GX200UT2(QX2)

E-14 CARBURETOR (1)



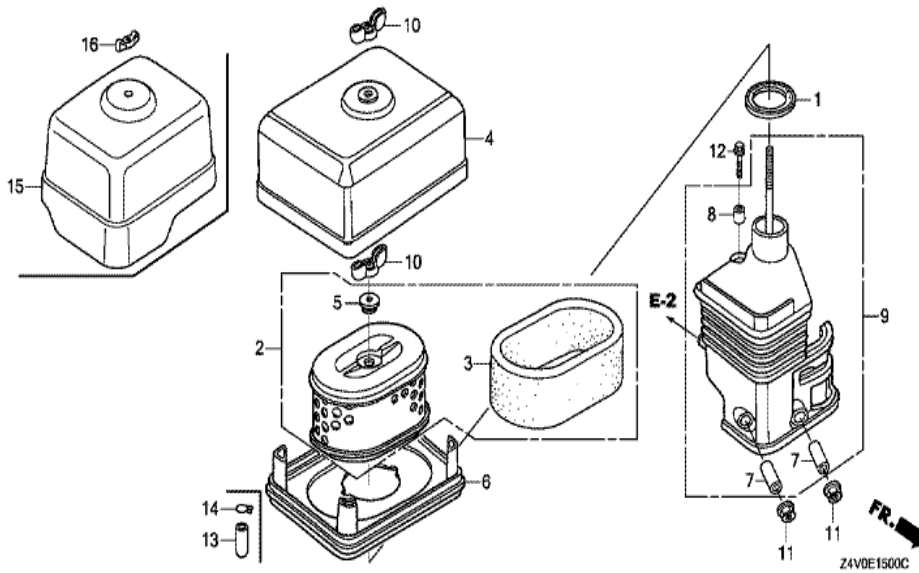
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Ref	Partnumber	Description	GX200UT2	Serial Numbers
001	16010-ZE1-812	GASKET SET	1	
002	16011-ZE0-005	VALVE SET, FLOAT	1	
003	16013-Z0S-B01	FLOAT SET	1	
004	16015-Z4M-911	CHAMBER SET, FLOAT	1	
005	16016-Z1E-V21	SCREW SET	1	BEA3M A
005	16016-ZH7-W01	SCREW SET, PILOT	1	
006	16024-Z5T-901	SCREW SET, DRAIN	1	
007	16028-Z5T-901	SCREW SET	1	
008	16044-Z4M-911	CHOKE SET	1	
009	16100-Z4V-921	CARBURETOR ASSY. (BE59L A)	2	
009	16100-Z4V-WB1	CARBURETOR ASSY. (BEA3M A)	1	1943570
010	16124-ZE0-005	SCREW, THROTTLE STOP	1	
011	16166-Z4V-921	NOZZLE, MAIN	1	BEA3M A

<u>Ref</u>	<u>Partnumber</u>	<u>Description</u>	<u>GX200UT2</u>	<u>Serial Numbers</u>
011	16166-Z4V-WB1	NOZZLE, MAIN	1	BEA3M A
012	16173-001-004	O-RING	1	
014	16212-ZH8-800	PACKING, INSULATOR	1	
015	16220-ZE1-020	SPACER COMP., CARBURETOR	1	
016	16221-ZH8-801	PACKING, CARBURETOR	1	
017	16610-ZE1-000	LEVER COMP., CHOKE (STD.)	1	
018	16953-ZE1-812	LEVER, COCK	1	
019	16954-ZE1-812	PLATE, LEVER SETTING	1	
020	16956-ZE1-811	SPRING, COCK LEVER	1	
021	16957-ZE1-812	PACKING, FUEL COCK	1	
022	16967-ZE0-811	CUP, FUEL STRAINER	1	
023	93500-030061H	SCREW, PAN, 3X6	2	
024	94305-20122	PIN, SPRING, 2X12	1	
025	99101-ZH80680	JET, MAIN, #68	(1)	
025	99101-ZH80700	JET, MAIN, #70	(1)	
025	99101-ZH80720	JET, MAIN, #72	(1)	
025	99101-ZH80750	JET, MAIN, #75	(1)	
026	99204-ZE00380	JET SET, PILOT, #38	1	BEA3M A
026	99204-ZE20400	JET SET, PILOT, #40	1	BEA3M A
038	16211-Z4V-000	INSULATOR, CARBURETOR	1	
039	16959-Z5T-901	FILTER, CUP	1	
040	16141-Z0S-003	WASHER, PLAIN (6.2X10.7 DRAIN)	1	BEA3M A

GX200UT2(QX2)

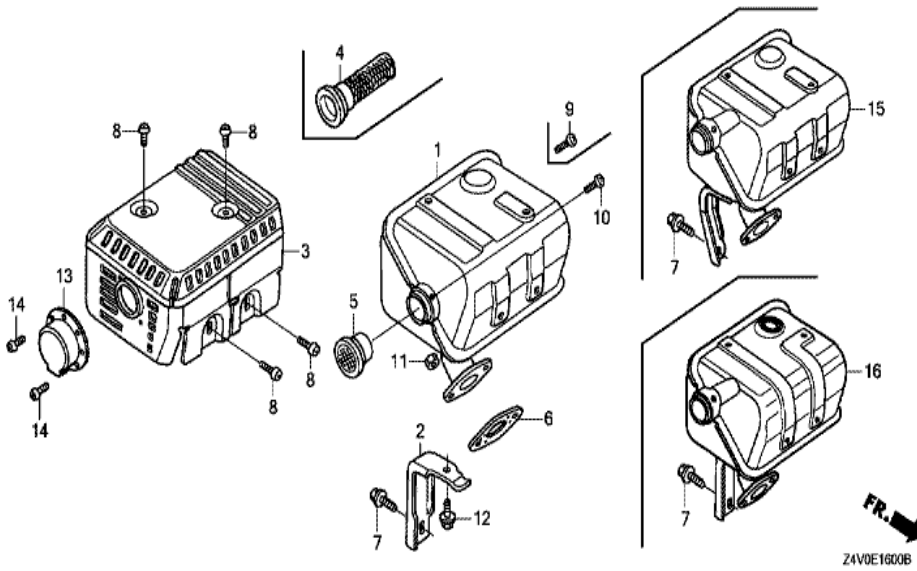
E-15 AIR CLEANER (1) (DUAL)



Ref	Partnumber	Description	GX200UT2	Serial Numbers
001	16271-ZE1-000	PACKING, ELBOW	1	
002	17210-Z4M-821	ELEMENT, AIR CLEANER (DUAL)	1	1528074
002	17210-ZE1-822	ELEMENT, AIR CLEANER (DUAL)	1	1528073
003	17218-ZE1-821	FILTER, OUTER	1	
005	17232-891-000	GROMMET, AIR CLEANER	1	
006	17235-Z4M-830	NOSE, SILENCER	1	
007	17238-ZE7-010	COLLAR, AIR CLEANER	2	
008	17239-ZE1-000	COLLAR B, AIR CLEANER	1	
009	17410-Z4M-000	ELBOW COMP., AIR CLEANER	1	1187662
009	17410-Z4M-010	ELBOW COMP., AIR CLEANER	1	1187663
010	90325-044-000	NUT, TOOL BOX SETTING	1	
011	94050-06000	NUT, FLANGE, 6MM	2	
012	95701-0602000	BOLT, FLANGE, 6X20	1	
Ref	Partnumber	Description	GX200UT2	Serial Numbers
015	17231-Z4M-000	COVER, AIR CLEANER	1	1074056
015	17231-Z4M-010	COVER, AIR CLEANER	1	1074057
016	90300-Z1V-000	NUT, AIR CLEANER	1	1528073
016	90300-Z4M-800	NUT, AIR CLEANER	1	1528074
016	90300-ZDA-000	NUT, AIR CLEANER	1	1528074

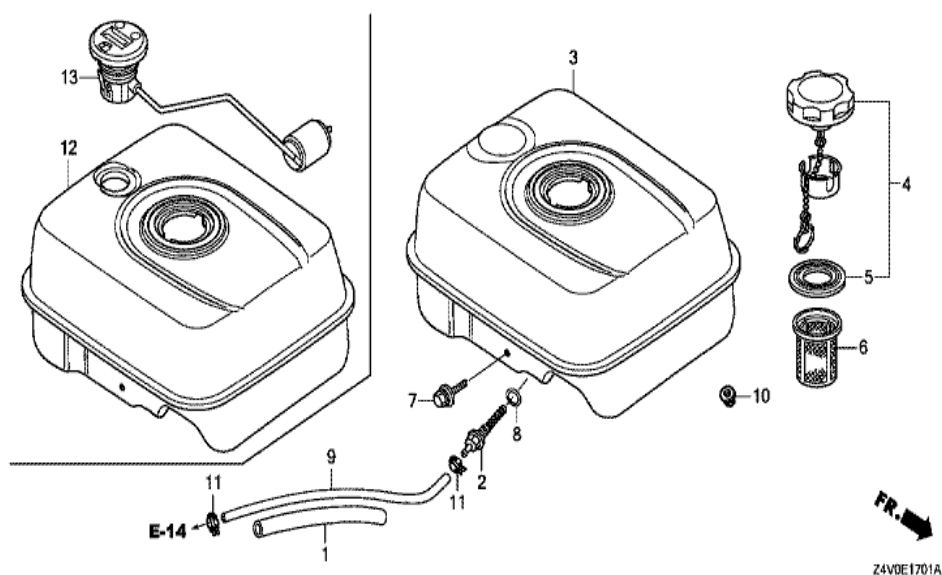
GX200UT2(QX2)

E-16 MUFFLER



Ref	Partnumber	Description	GX200UT2	Serial Numbers
003	18320-Z4V-000	PROTECTOR COMP., MUFFLER	1	
004	18355-ZL0-000	ARRESTER, SPARK	(1)	
006	18381-Z0T-801	GASKET, MUFFLER	1	
007	90016-ZE1-000	BOLT, FLANGE, 6X13 (CT200)	1	
008	90050-ZE1-000	SCREW, TAPPING, 5X8	4	
009	90055-ZE1-000	SCREW, TAPPING, 4X6	(1)	
011	94001-080000S	NUT, HEX., 8MM	2	
016	18310-Z4V-000	MUFFLER COMP.	1	
016	18310-Z4V-010	MUFFLER COMP.	1	

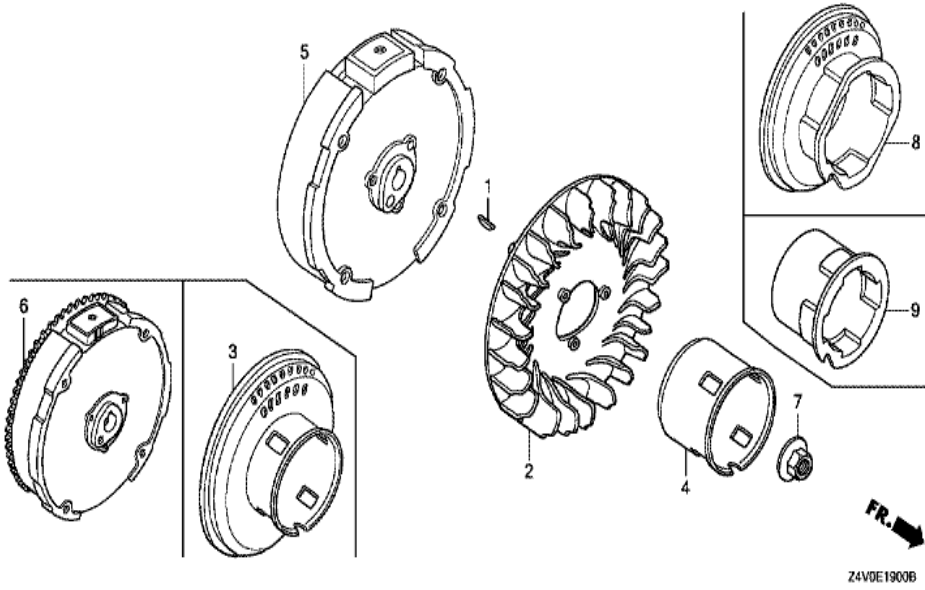
GX200UT2(QX2)	E-17-1 FUEL TANK (2)
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<u>Ref</u>	<u>Partnumber</u>	<u>Description</u>	<u>GX200UT2</u>	<u>Serial Numbers</u>
001	16854-ZH8-000	RUBBER, SUPPORTER (107MM)	1	
002	16955-ZE1-010	JOINT, FUEL TANK	1	
003	17510-Z4M-000ZA	TANK COMP., FUEL *NH31*	1	
003	17510-Z4M-000ZB	TANK COMP., FUEL *NH1*	1	
004	17620-Z4H-020	CAP COMP., FUEL FILLER	1	1035885
004	17620-Z4H-030	CAP COMP., FUEL FILLER	1	1035886 1185815
004	17620-Z4H-900	CAP COMP., FUEL FILLER	1	1185816
005	17631-Z0T-801	PACKING, FUEL FILLER CAP (39X62X3) (RADI	1	
005	17631-Z1T-800	PACKING, FUEL FILLER CAP (39X62X3) (TOYO	1	
007	90004-ZL0-003	BOLT, FLANGE, 6X34	1	
008	91353-671-004	O-RING, 14MM (NOK)	1	
009	91424-Z4M-003	TUBE, FUEL, 4.5X145 (FKM)	1	
010	94050-06000	NUT, FLANGE, 6MM	2	
<u>Ref</u>	<u>Partnumber</u>	<u>Description</u>	<u>GX200UT2</u>	<u>Serial Numbers</u>
011	95002-4080008	CLAMP, TUBE (D8)	2	

GX200UT2(QX2)

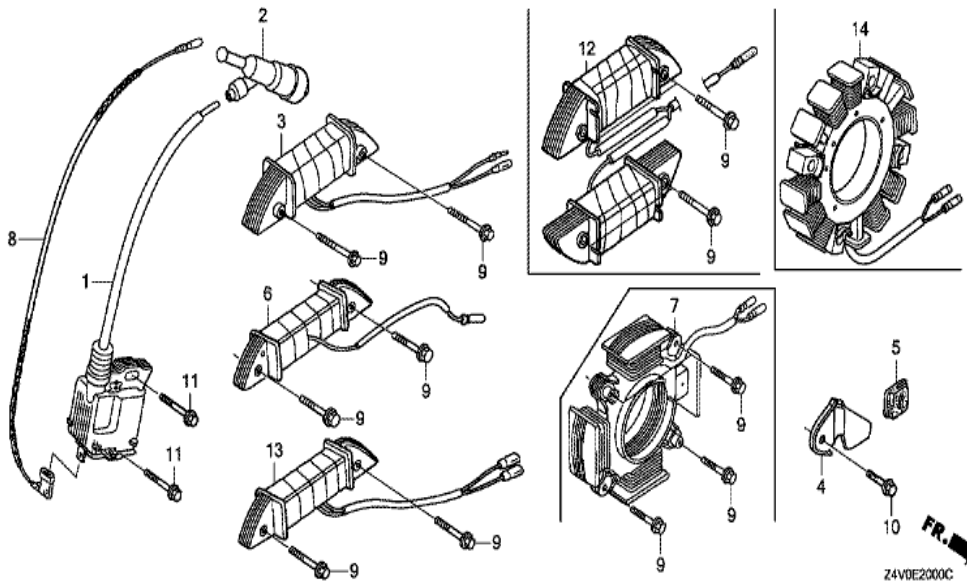
E-19 FLYWHEEL



Ref	Partnumber	Description	GX200UT2	Serial Numbers
001	13331-357-000	KEY, SPECIAL WOODRUFF, 25X18	1	
001	13331-Z8B-900	KEY, SPECIAL WOODRUFF, 25X18	1	
002	19511-ZE1-000	FAN, COOLING	1	
004	28451-ZL0-801	PULLEY, STARTER	1	1712412
005	31100-ZE7-010	FLYWHEEL COMP. (STD.)	1	
007	90201-Z0T-800	NUT, SPECIAL, 14MM	1	
009	28451-Z4V-003	PULLEY, STARTER	1	1712413

GX200UT2(QX2)

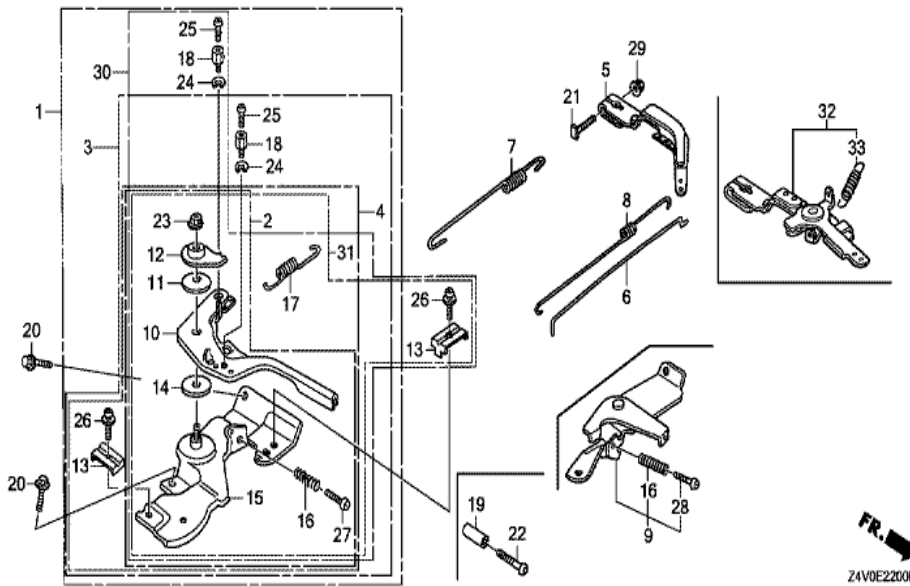
E-20 IGNITION COIL



Ref	Partnumber	Description	GX200UT2	Serial Numbers
001	30500-Z0T-003	COIL ASSY., IGNITION (TEC)	1	1519258
001	30500-Z0T-802	COIL ASSY., IGNITION (TEC)	1	1519257
002	30700-Z0T-821	CAP ASSY., NOISE SUPPRESSOR (TEC)	1	
008	32195-Z0T-003	CORD, STOP SWITCH (370MM)	1	1528002
008	36101-ZE1-010	CORD, STOP SWITCH (370MM)	1	1528001
011	90121-952-000	BOLT, FLANGE, 6X25 (CT200)	2	

GX200UT2(QX2)

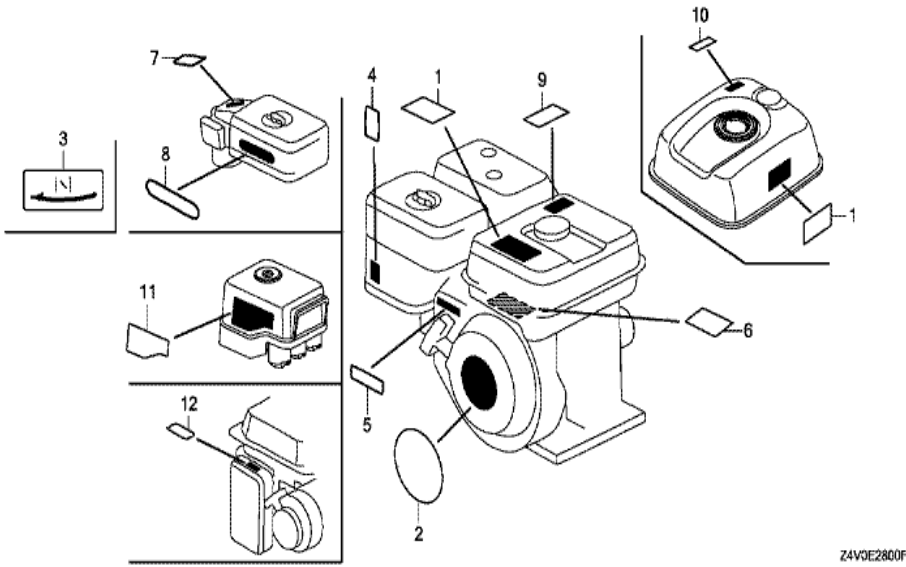
E-22 CONTROL

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Ref	Partnumber	Description	GX200UT2	Serial Numbers
004	16500-Z4M-307	CONTROL ASSY. (REMOTE) (COO) (FOR U.S.A.	1	
004	16500-Z4M-820	CONTROL ASSY. (REMOTE)	1	
005	16551-ZL0-000	ARM, GOVERNOR	1	
006	16555-Z4M-000	ROD, GOVERNOR	1	
007	16561-ZL0-000	SPRING, GOVERNOR	1	
008	16562-ZE1-020	SPRING, THROTTLE RETURN	1	
010	16571-Z4M-000	LEVER, CONTROL	1	
011	16574-ZE1-000	SPRING, LEVER	1	
012	16575-ZH8-000	WASHER, CONTROL LEVER	1	
013	16576-891-000	HOLDER, CABLE	1	
014	16578-ZE1-000	SPACER, CONTROL LEVER	1	
015	16580-Z4M-810	BASE COMP., CONTROL	1	
016	16584-883-300	SPRING, CONTROL ADJUSTING	1	
Ref	Partnumber	Description	GX200UT2	Serial Numbers
017	16592-ZE1-810	SPRING, CABLE RETURN	1	
020	90013-883-000	BOLT, FLANGE, 6X12 (CT200)	2	
021	90015-Z5T-000	BOLT, GOVERNOR ARM	1	1135475
021	90015-ZE5-010	BOLT, GOVERNOR ARM	1	1135474
023	90114-SA0-000	NUT, SELF-LOCK, 6MM	1	
023	90202-Z1T-000	NUT, SELF-LOCK, 6MM	1	1696767
026	93500-050160A	SCREW, PAN, 5X16	1	
027	93500-050250H	SCREW, PAN, 5X25	1	
029	94050-06000	NUT, FLANGE, 6MM	1	

GX200UT2(QX2)

E-28 LABEL

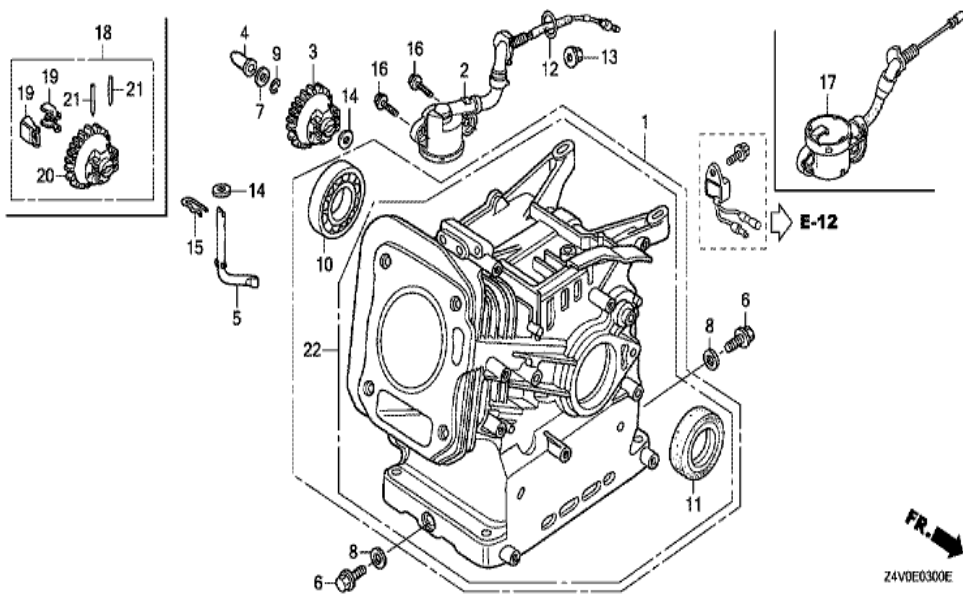


Z4V0E2800F

Ref	Partnumber	Description	GX200UT2	Serial Numbers
001	87516-Z4H-010	MARK, OPERATOR CAUTION (ENGLISH) (MADE I	1	
002	87521-Z4V-000	EMBLEM (GX200)	1	
004	87528-Z4M-000	MARK, CHOKE	1	
005	87532-ZH7-000	MARK, THROTTLE INDICATION	1	
010	87539-Z4M-000	MARK, EX. CAUTION (ENGLISH)	1	

GX200UT2(QX2)

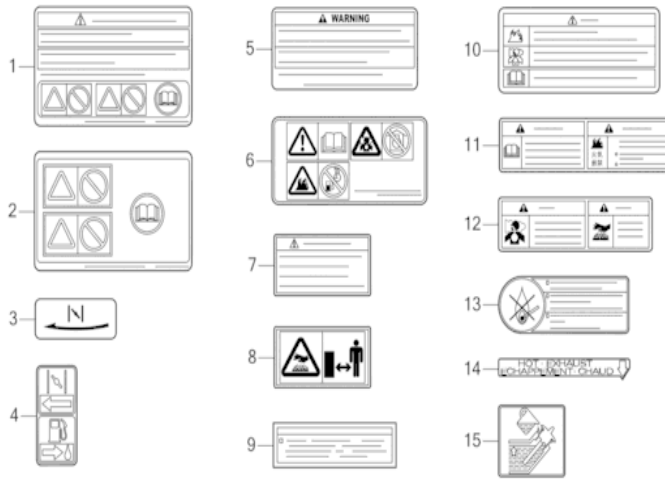
E-3 CYLINDER BARREL



Ref	Partnumber	Description	GX200UT2	Serial Numbers
001	12000-Z4V-406	BARREL ASSY., CYLINDER (OIL ALERT)	1	1055242
001	12000-Z4V-416	BARREL ASSY., CYLINDER (OIL ALERT)	1	1055243
001	12000-Z4V-426	BARREL ASSY., CYLINDER (OIL ALERT)	1	1944237
003	16506-ZL0-000	GOVERNOR ASSY.	1	
004	16531-ZE1-000	SLIDER, GOVERNOR	1	
005	16541-ZE1-000	SHAFT, GOVERNOR ARM	1	
006	90131-ZE1-000	BOLT, DRAIN PLUG	2	
007	90451-ZE1-000	WASHER, THRUST, 6MM	1	
008	90601-ZE1-000	WASHER, DRAIN PLUG, 10.2MM	2	
009	90602-ZE1-000	CLIP, GOVERNOR HOLDER	1	
010	91001-Z4X-003	BEARING, RADIAL BALL (6205) (NSK)	1	1944237
010	91001-ZF1-003	BEARING, RADIAL BALL (6205TMB) (NTN)	1	
010	91001-ZF1-004	BEARING, RADIAL BALL (6205SH) (KOYO)	1	
Ref	Partnumber	Description	GX200UT2	Serial Numbers
011	91201-Z0T-801	OIL SEAL, 25X41X6 (NOK)	1	
011	91202-YA0-P01	OIL SEAL, 25X41X6 (ARAI)	1	
012	91353-671-004	O-RING, 14MM (NOK)	1	
013	94050-10000	NUT, FLANGE, 10MM	1	
014	94101-06800	WASHER, PLAIN, 6MM	2	
015	94251-08000	PIN, LOCK, 8MM	1	
016	95701-0601200	BOLT, FLANGE, 6X12	2	
017	35480-Z0T-003	SWITCH ASSY., OIL LEVEL	1	
017	35480-Z4M-003	SWITCH ASSY., OIL LEVEL (ASAHI DENSO)	1	
022	12000-Z4V-436	BARREL ASSY., CYLINDER (OIL ALERT)	1	1944238

GX200UT2(QX2)

E-40-1 OTHER PARTS (2) (LABEL)

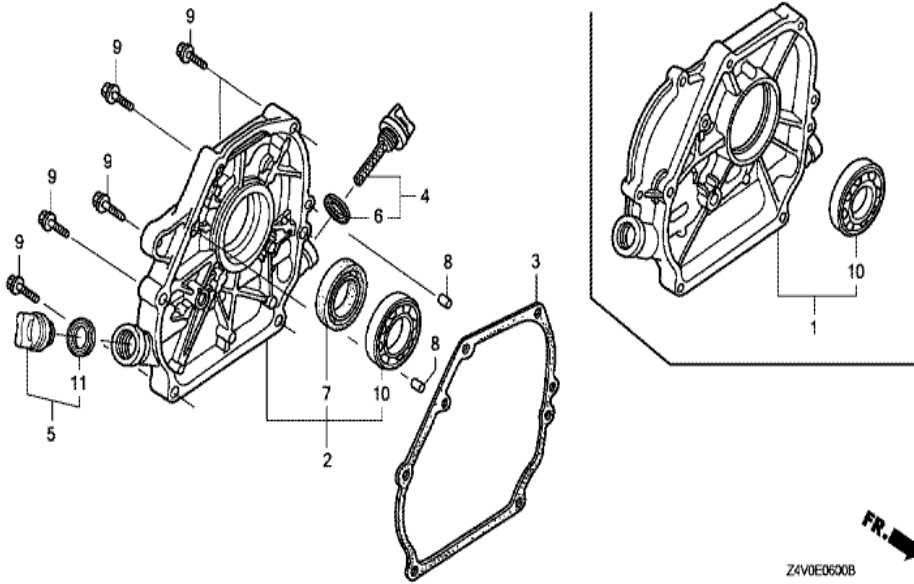


Z4V0E4001F

Ref	Partnumber	Description	GX200UT2	Serial Numbers
005	87516-Z4H-801	MARK, OPERATOR CAUTION (FRENCH) (MADE IN	1	
006	87519-Z4H-000	MARK, OPERATOR CAUTION (PICTOGRAPH)	1	
007	87539-Z4M-810	MARK, EX. CAUTION (FRENCH)	1	
008	87539-Z4M-800	MARK, EX. CAUTION (PICTOGRAPH)	1	1454041
010	87516-ZK6-800	MARK, OPERATOR CAUTION (CHINESE)	1	1030696

GX200UT2(QX2)

E-6 CRANKCASE COVER

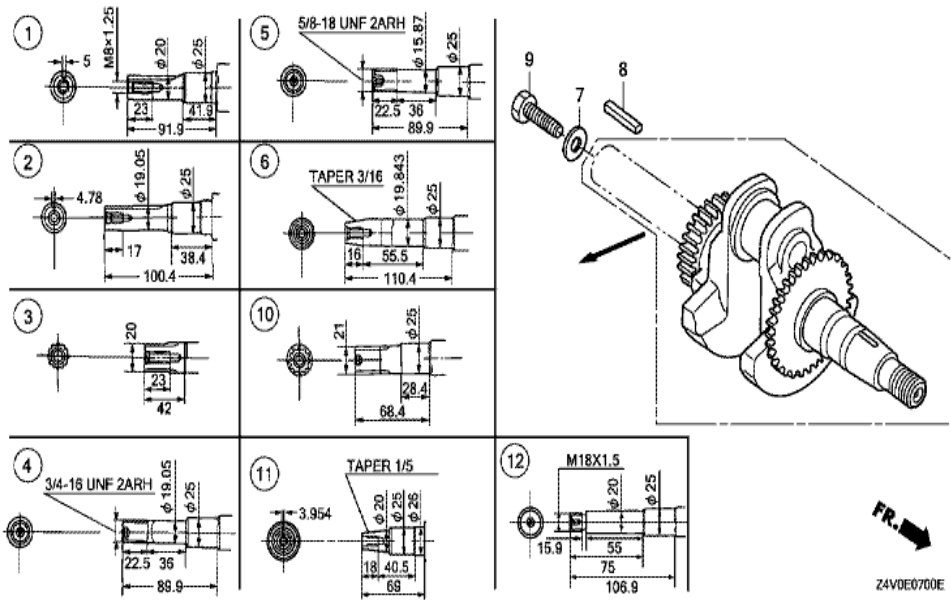


Z4V0E0600B

Ref	Partnumber	Description	GX200UT2	Serial Numbers
002	11300-Z4M-640	COVER ASSY., CRANKCASE	1	
002	11300-ZE1-642	COVER ASSY., CRANKCASE	1	1001180
003	11381-ZH8-801	PACKING, CASE COVER (NON ASBESTOS)	1	
004	15600-Z0T-810	CAP ASSY., OIL FILLER (GAUGE) (GRAY)	1	
005	15600-Z0T-820	CAP ASSY., OIL FILLER (BLACK)	1	
007	91201-Z0T-801	OIL SEAL, 25X41X6 (NOK)	1	
007	91202-YA0-P01	OIL SEAL, 25X41X6 (ARAI)	1	
007	91202-ZDA-003	OIL SEAL, 25X41.25X6	1	
008	94301-08140	DOWEL PIN, 8X14	2	
009	95701-0803200	BOLT, FLANGE, 8X32	6	
010	96100-6205000	BEARING, RADIAL BALL, 6205	1	
011	15625-Z0T-800	PACKING, OIL FILLER CAP	1	

GX200UT2(QX2)

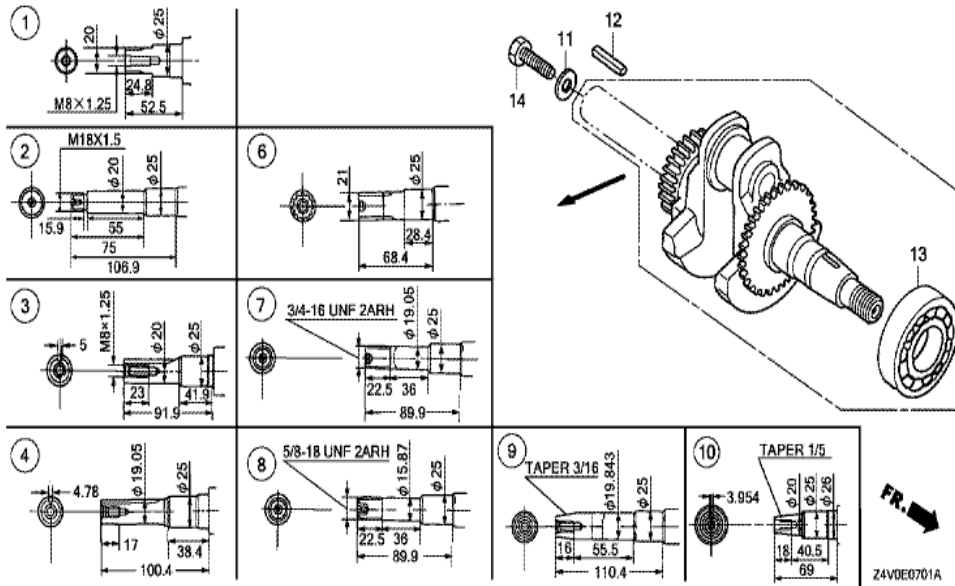
E-7 CRANKSHAFT (1)



Ref	Partnumber	Description	GX200UT2	Serial Numbers
002	13310-ZL0-602	CRANKSHAFT COMP.	1	1944237
008	90745-ZE1-600	KEY, 4.78X4.78X38	1	1944237

GX200UT2(QX2)

E-7-1 CRANKSHAFT (2)

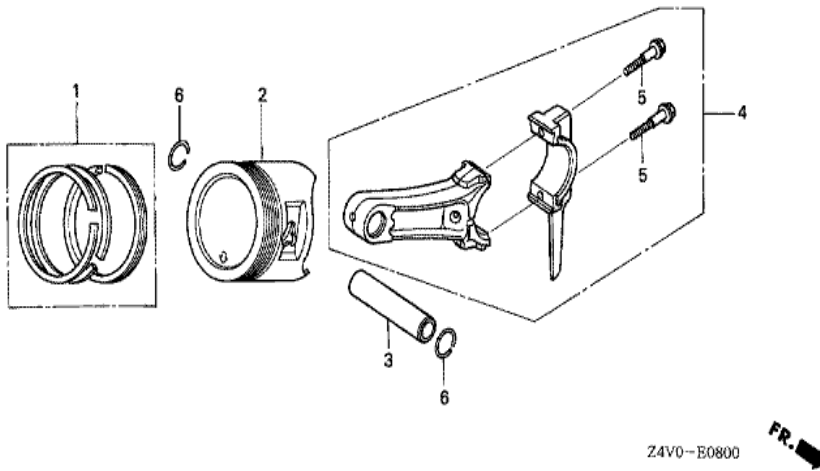


Z4VDE0701A

Ref	Partnumber	Description	GX200UT2	Serial Numbers
004	13310-ZL0-603	CRANKSHAFT COMP.	1	
004	13310-ZL0-603	CRANKSHAFT COMP.	1	1944238
012	90745-ZE1-600	KEY, 4.78X4.78X38	1	1944238
013	91001-Z4X-003	BEARING, RADIAL BALL (6205) (NSK)	1	
013	91001-Z4X-003	BEARING, RADIAL BALL (6205) (NSK)	1	1944238
013	91001-ZF1-003	BEARING, RADIAL BALL (6205TMB) (NTN)	1	
013	91001-ZF1-004	BEARING, RADIAL BALL (6205SH) (KOYO)	1	

GX200UT2(QX2)

E-8 PISTON



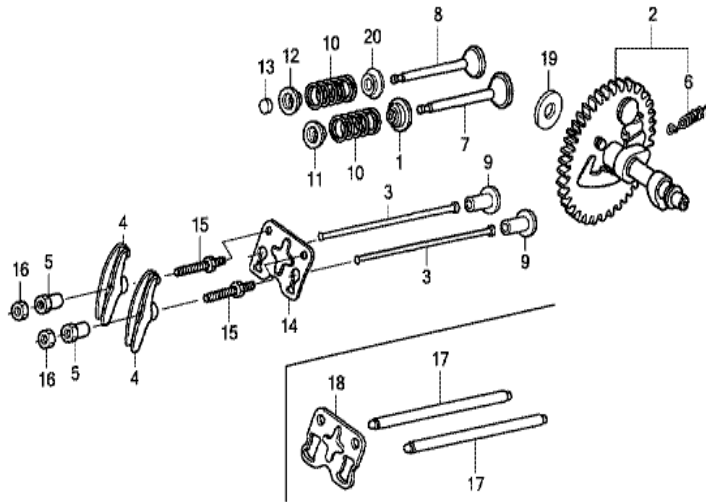
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Ref	Partnumber	Description	GX200UT2	Serial Numbers
001	13010-Z4K-004	RING SET, PISTON (STD.) (TPR)	1	
001	13010-Z4M-003	RING SET, PISTON (STD.) (RIKEN)	1	
002	13101-Z4V-800	PISTON (STD.)	1	
002	13102-ZL0-020	PISTON (0.25)	(1)	1259679
002	13103-ZL0-020	PISTON (0.50)	(1)	1259679
002	13104-ZL0-020	PISTON (0.75)	(1)	1259679
003	13111-Z4M-000	PIN, PISTON	1	
004	13200-Z0T-800	ROD ASSY., CONNECTING (TH)	1	
005	90001-ZE1-000	BOLT, CONNECTING ROD	2	
006	90551-ZE1-000	CLIP, PISTON PIN, 18MM	2	

GX200UT2(QX2)

E-9 CAMSHAFT

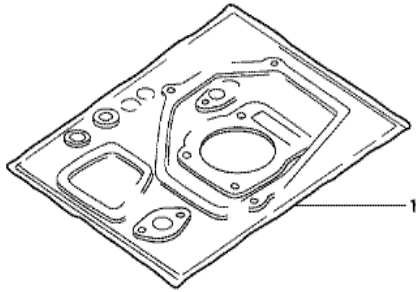


Z4VDE0900B

Ref	Partnumber	Description	GX200UT2	Serial Numbers
001	12209-Z4M-801	SEAL, VALVE STEM	1	
002	14100-ZL0-000	CAMSHAFT ASSY.	1	
003	14410-ZE1-010	ROD, PUSH	2	
004	14431-ZE1-000	ARM, VALVE ROCKER	2	
005	14451-Z4M-000	PIVOT, ROCKER ARM	2	1428091
005	14451-ZE1-013	PIVOT, ROCKER ARM	2	1428090
006	14568-ZE1-000	SPRING, WEIGHT RETURN	1	
007	14711-Z4V-900	VALVE, IN.	1	
007	14711-ZF1-000	VALVE, IN.	1	
008	14721-Z4V-900	VALVE, EX.	1	1185816
008	14721-ZF1-000	VALVE, EX.	1	
008	14721-ZF1-000	VALVE, EX.	1	1185815
009	14731-ZL0-000	LIFTER, VALVE	2	
Ref	Partnumber	Description	GX200UT2	Serial Numbers
010	14751-ZF1-000	SPRING, VALVE	2	
011	14771-Z0T-900	RETAINER, VALVE SPRING	1	1306503
011	14771-ZE1-000	RETAINER, IN. VALVE SPRING	1	1306502
012	14771-Z0T-900	RETAINER, VALVE SPRING	1	1306503
012	14771-ZE1-000	RETAINER, IN. VALVE SPRING	1	1306502
012	14773-Z4X-000	RETAINER, EX. VALVE SPRING	1	
013	14781-ZE1-000	ROTATOR, VALVE	1	1185815
014	14791-ZE1-010	PLATE, PUSH ROD GUIDE	1	
015	90012-ZE0-010	BOLT, PIVOT, 8MM	2	
016	90206-ZE1-000	NUT, PIVOT ADJUSTING	2	

GX200UT2(QX2)

EOP-1 GASKET KIT



HENG-X0003

<u>Ref</u>	<u>Partnumber</u>	<u>Description</u>	<u>GX200UT2</u>	<u>Serial Numbers</u>
001	06111-ZL0-000	GASKET KIT	(1)	