

GX200D Series

Engine Breakdown



100465



100464

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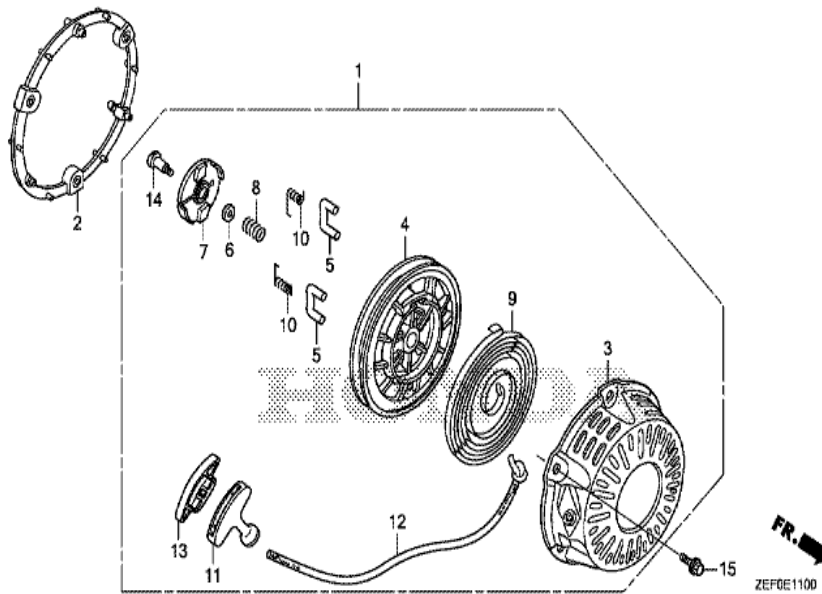
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GX200D(QAPW)

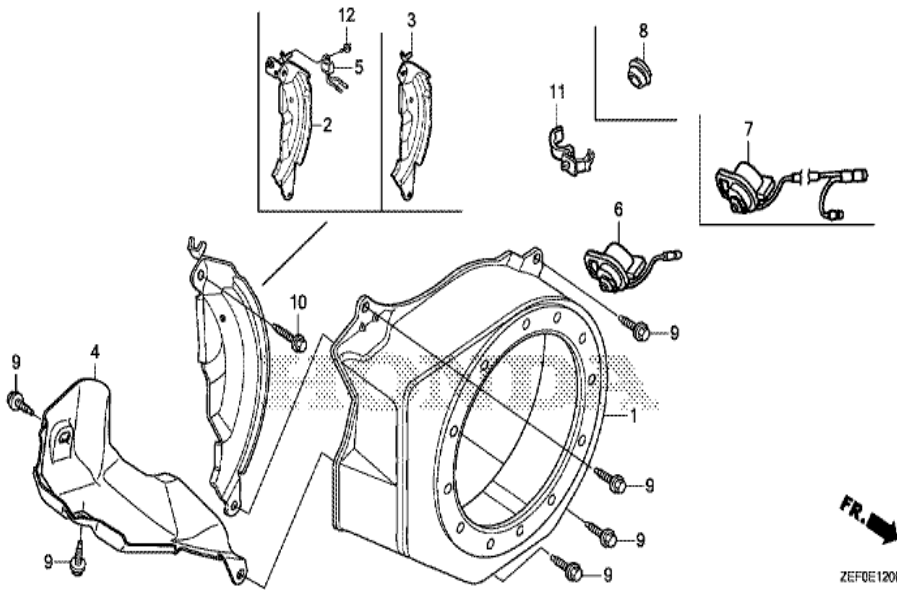
E-11 RECOIL STARTER (1)



Ref	Partnumber	Description	GX200D	Serial Numbers
001	28400-Z4M-801ZB	STARTER ASSY., RECOIL *R280*	1	
001	28400-Z4M-801ZD	STARTER ASSY., RECOIL *NH1*	1	
002	28405-ZL0-000ZC	SPACER, RECOIL STARTER MOUNTING *	1	
002	28405-ZL0-000ZF	SPACER, RECOIL STARTER MOUNTING *	1	
003	28410-Z4M-003ZB	CASE COMP., RECOIL STARTER *R280*	1	
003	28410-Z4M-003ZD	CASE COMP., RECOIL STARTER *NH1*	1	
004	28421-Z1T-702	REEL, RECOIL STARTER (BLACK)	1	
005	28422-Z1T-701	RATCHET, STARTER	2	
006	28431-ZH8-801	PLATE, FRICTION	1	
007	28433-Z1T-702	GUIDE, RATCHET	1	
008	28441-ZH8-801	SPRING, FRICTION	1	
009	28442-ZH8-003	SPRING, RECOIL STARTER	1	
010	28443-Z1T-701	SPRING, RETURN	2	
Ref	Partnumber	Description	GX200D	Serial Numbers
011	28461-Z4M-003	KNOB, RECOIL STARTER	1	
012	28462-ZH8-003	ROPE, RECOIL STARTER	1	
013	28463-Z4M-003	KNOB, REINFORCEMENT	1	
014	90003-ZH8-801	SCREW, SETTING	1	
015	95701-0601808	BOLT, FLANGE, 6X18	3	

GX200D(QAPW)

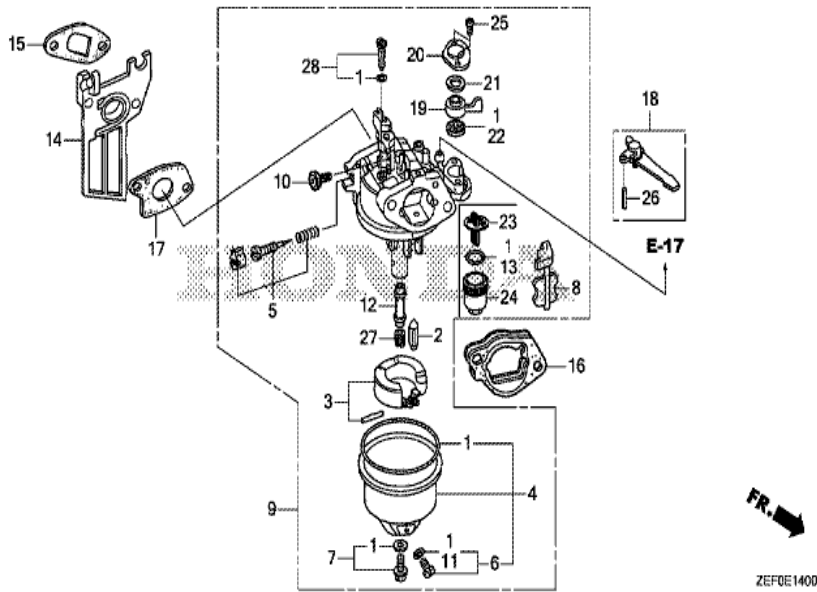
E-12 FAN COVER



Ref	Partnumber	Description	GX200D	Serial Numbers
001	19610-Z4M-000ZA	COVER COMP., FAN *R280*	1	
001	19610-Z4M-000ZB	COVER COMP., FAN *NH1*	1	
002	19611-Z4M-810	PLATE COMP., SIDE (OIL ALERT)	1	
004	19630-ZH8-000	SHROUD COMP.	1	
005	34150-ZDA-003	ALERT UNIT, OIL	1	
007	35120-ZDB-003	SWITCH ASSY., ENGINE STOP	1	
009	90013-883-000	BOLT, FLANGE, 6X12 (CT200)	6	
010	90022-888-010	BOLT, FLANGE, 6X20 (CT200)	1	
011	90601-ZH7-013	CLIP, HARNESS	1	
012	95701-0600808	BOLT, FLANGE, 6X8	1	

GX200D(QAPW)

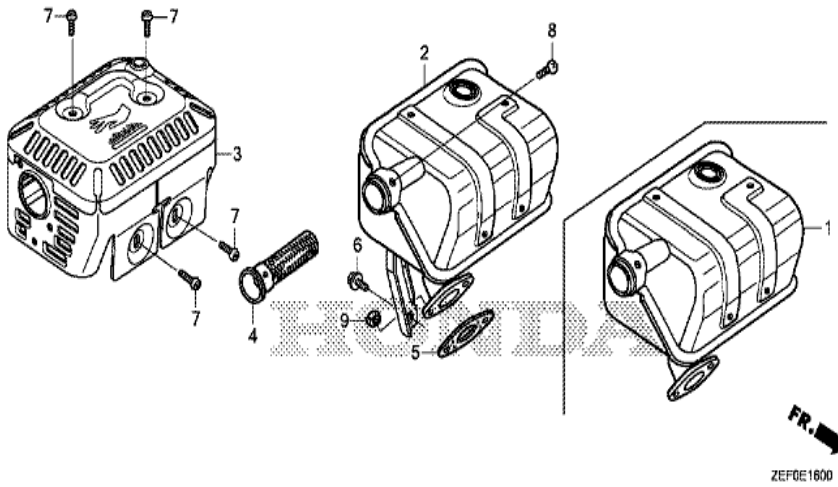
E-14 CARBURETOR



Ref	Partnumber	Description	GX200D	Serial Numbers
001	16010-ZE1-812	GASKET SET	1	
002	16011-ZE0-005	VALVE SET, FLOAT	1	
003	16013-Z0S-B01	FLOAT SET	1	
004	16015-Z4M-911	CHAMBER SET, FLOAT	1	
005	16016-Z1E-V21	SCREW SET	1	
006	16024-Z5T-901	SCREW SET, DRAIN	1	
007	16028-Z5T-901	SCREW SET	1	
008	16044-Z4M-911	CHOKE SET	1	
009	16100-Z4V-V73	CARBURETOR ASSY. (BE59Q C)	1	
010	16124-ZE0-005	SCREW, THROTTLE STOP	1	
011	16141-Z0S-003	WASHER, PLAIN (6.2X10.7 DRAIN)	1	
012	16166-Z4V-WB1	NOZZLE, MAIN	1	
013	16173-001-004	O-RING	1	
Ref	Partnumber	Description	GX200D	Serial Numbers
014	16211-Z4V-000	INSULATOR, CARBURETOR	1	
015	16212-ZH8-800	PACKING, INSULATOR	1	
016	16220-ZE1-020	SPACER COMP., CARBURETOR	1	
017	16221-ZH8-801	PACKING, CARBURETOR	1	
018	16610-ZE1-000	LEVER COMP., CHOKE (STD.)	1	
019	16953-ZE1-812	LEVER, COCK	1	
020	16954-ZE1-812	PLATE, LEVER SETTING	1	
021	16956-ZE1-811	SPRING, COCK LEVER	1	
022	16957-ZE1-812	PACKING, FUEL COCK	1	
023	16959-Z5T-901	FILTER, CUP	1	
024	16967-ZE0-811	CUP, FUEL STRAINER	1	
025	93500-030061H	SCREW, PAN, 3X6	2	
026	94305-20122	PIN, SPRING, 2X12	1	
027	99101-ZH80700	JET, MAIN, #70	(1)	
027	99101-ZH80720	JET, MAIN, #72	(1)	
027	99101-ZH80750	JET, MAIN, #75	1	
028	99204-ZE00380	JET SET, PILOT, #38	1	

GX200D(QAPW)

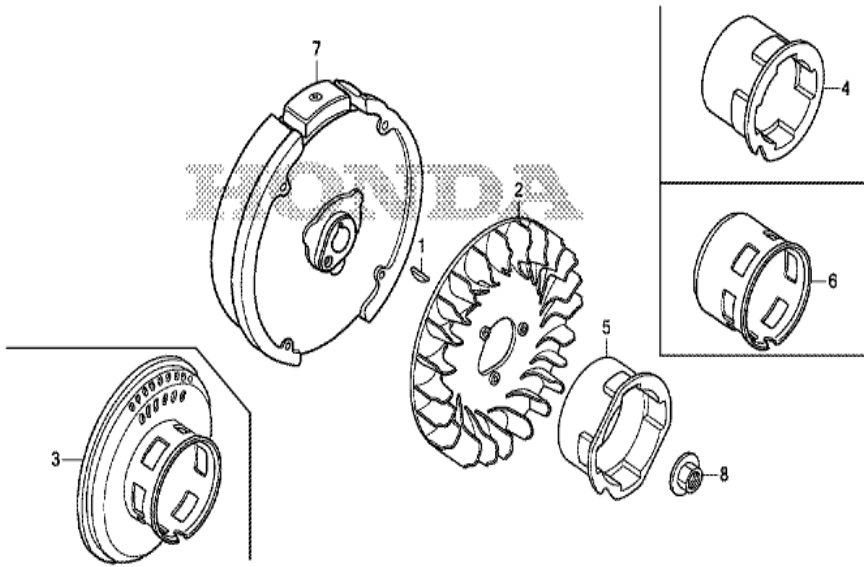
E-16 MUFFLER



Ref	Partnumber	Description	GX200D	Serial Numbers
002	18310-Z4V-010	MUFFLER COMP.	1	
003	18320-Z4V-000	PROTECTOR COMP., MUFFLER	1	
004	18355-ZL0-000	ARRESTER, SPARK	(1)	
005	18381-Z0T-801	GASKET, MUFFLER	1	
006	90016-ZE1-000	BOLT, FLANGE, 6X13 (CT200)	1	
007	90050-ZE1-000	SCREW, TAPPING, 5X8	4	
008	90055-ZE1-000	SCREW, TAPPING, 4X6	(1)	
009	94001-080000S	NUT, HEX., 8MM	2	

GX200D(QAPW)

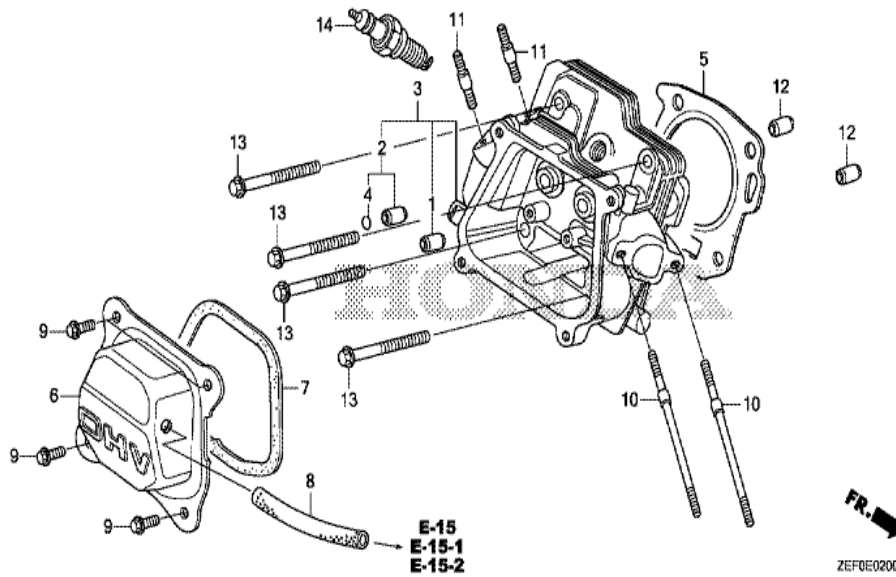
E-19 FLYWHEEL

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ZEFOE1900

Ref	Partnumber	Description	GX200D	Serial Numbers
001	13331-Z8B-900	KEY, SPECIAL WOODRUFF, 25X18	1	
002	19511-ZE1-000	FAN, COOLING	1	
005	28451-Z4V-003	PULLEY, STARTER	1	1244747
005	28451-ZCW-700	PULLEY, STARTER	1	1244748
007	31100-ZE7-010	FLYWHEEL COMP. (STD.)	1	
008	90201-Z0T-800	NUT, SPECIAL, 14MM	1	

GX200D(QAPW)

E-2 CYLINDER HEAD

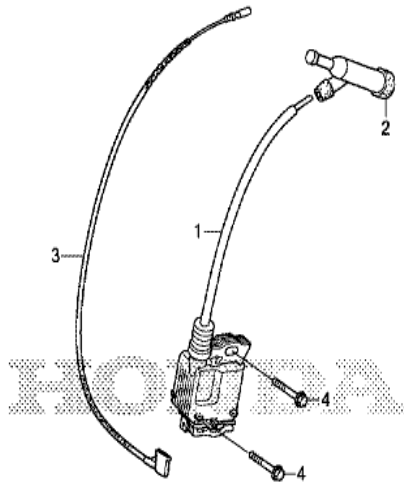


ZEFOE0200

Ref	Partnumber	Description	GX200D	Serial Numbers	
001	12204-ZE1-306	GUIDE, IN. VALVE (O.S.)	1		
002	12205-ZE1-315	GUIDE, EX. VALVE (O.S.)	1		
003	12210-ZCW-405	HEAD COMP., CYLINDER	1		
004	12216-ZE5-300	CLIP, VALVE GUIDE	1		
005	12251-ZL0-003	GASKET, CYLINDER HEAD (NIPPON LEAKLESS)	1		
006	12310-Z4M-010	COVER COMP., HEAD	1		1068589
006	12310-Z4M-020	COVER COMP., HEAD	1	1068590	1429330
006	12310-ZDB-000	COVER COMP., HEAD	1	1429331	
007	12391-Z4M-000	PACKING, HEAD COVER	1	1068590	
007	12391-ZE1-000	PACKING, HEAD COVER	1		1068589
008	15721-ZH8-000	TUBE, BREATHER	1		
009	90013-883-000	BOLT, FLANGE, 6X12 (CT200)	4		
010	90043-ZDK-000	BOLT, STUD, 6X112	2		
Ref	Partnumber	Description	GX200D	Serial Numbers	
011	90047-ZDK-000	BOLT, STUD, 8X32	2		
012	94301-10160	DOWEL PIN, 10X16	2		
013	95701-0806008	BOLT, FLANGE, 8X60	4		
014	98079-55876	PLUG, SPARK (BPR5ES) (NGK)	(1)		
014	98079-56876	PLUG, SPARK (BPR6ES) (NGK)	1		

GX200D(QAPW)

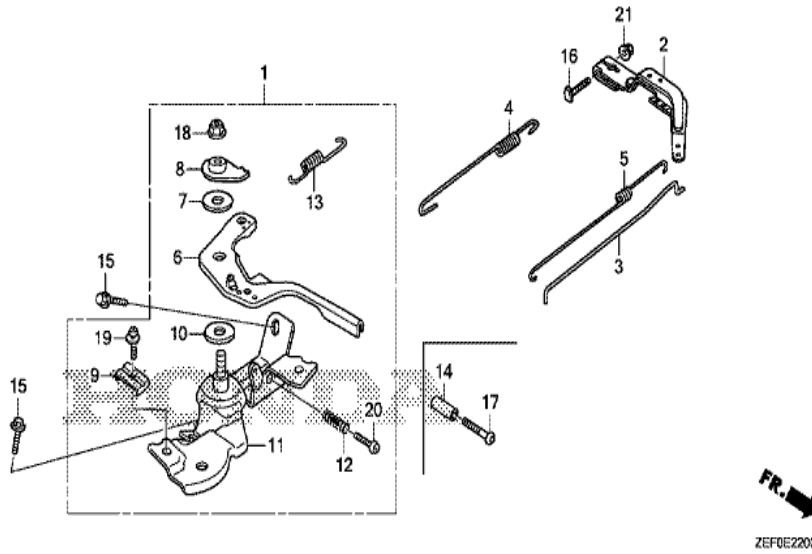
E-20 IGNITION COIL

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ZEFOE2000

Ref	Partnumber	Description	GX200D	Serial Numbers
001	30500-ZDA-003	COIL ASSY., IGNITION (INDIA NIPPON ELECT	1	
002	30700-ZDA-003	CAP ASSY., NOISE SUPPRESSOR (MINDA)	1	
003	36101-ZE1-010	CORD, STOP SWITCH (370MM)	1	
004	90121-952-000	BOLT, FLANGE, 6X25 (CT200)	2	

GX200D(QAPW)

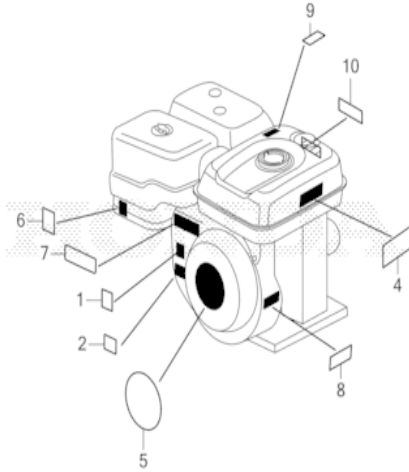
E-22 CONTROL



<u>Ref</u>	<u>Partnumber</u>	<u>Description</u>	<u>GX200D</u>	<u>Serial Numbers</u>
001	16500-Z4M-820	CONTROL ASSY. (REMOTE)	1	
002	16551-ZL0-000	ARM, GOVERNOR	1	
003	16555-Z4M-000	ROD, GOVERNOR	1	
004	16561-ZL0-000	SPRING, GOVERNOR	1	
005	16562-ZE1-020	SPRING, THROTTLE RETURN	1	
006	16571-Z4M-000	LEVER, CONTROL	1	
007	16574-ZE1-000	SPRING, LEVER	1	
008	16575-ZH8-000	WASHER, CONTROL LEVER	1	
009	16576-891-000	HOLDER, CABLE	1	
010	16578-ZE1-000	SPACER, CONTROL LEVER	1	
011	16580-Z4M-810	BASE COMP., CONTROL	1	
012	16584-883-300	SPRING, CONTROL ADJUSTING	1	
013	16592-ZE1-810	SPRING, CABLE RETURN	1	
<u>Ref</u>	<u>Partnumber</u>	<u>Description</u>	<u>GX200D</u>	<u>Serial Numbers</u>
015	90013-883-000	BOLT, FLANGE, 6X12 (CT200)	2	
016	90015-ZE5-010	BOLT, GOVERNOR ARM	1	
018	90114-SA0-000	NUT, SELF-LOCK, 6MM	1	
018	90202-Z1T-000	NUT, SELF-LOCK, 6MM	1	
019	93500-050160A	SCREW, PAN, 5X16	1	
020	93500-050250H	SCREW, PAN, 5X25	1	
021	94050-06080	NUT, FLANGE, 6MM	1	

GX200D(QAPW)

E-28 LABEL

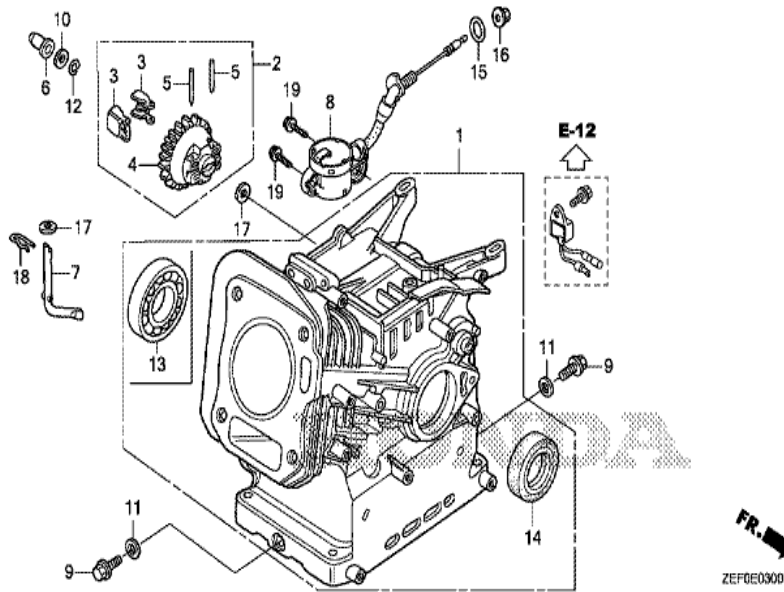


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<u>Ref</u>	<u>Partnumber</u>	<u>Description</u>	<u>GX200D</u>	<u>Serial Numbers</u>
002	87114-ZH7-821	LABEL, WARNING (NOT CERTIFIED FOR SALE)	1	
004	87516-ZEF-000	MARK, OPERATOR CAUTION	1	
004	87516-ZEF-010	MARK, OPERATOR CAUTION	1	
005	87521-Z4V-000	EMBLEM (GX200)	1	
006	87528-Z4M-000	MARK, CHOKE	1	
007	87532-ZH7-000	MARK, THROTTLE INDICATION	1	
009	87539-Z4M-000	MARK, EX. CAUTION (ENGLISH)	1	

GX200D(QAPW)

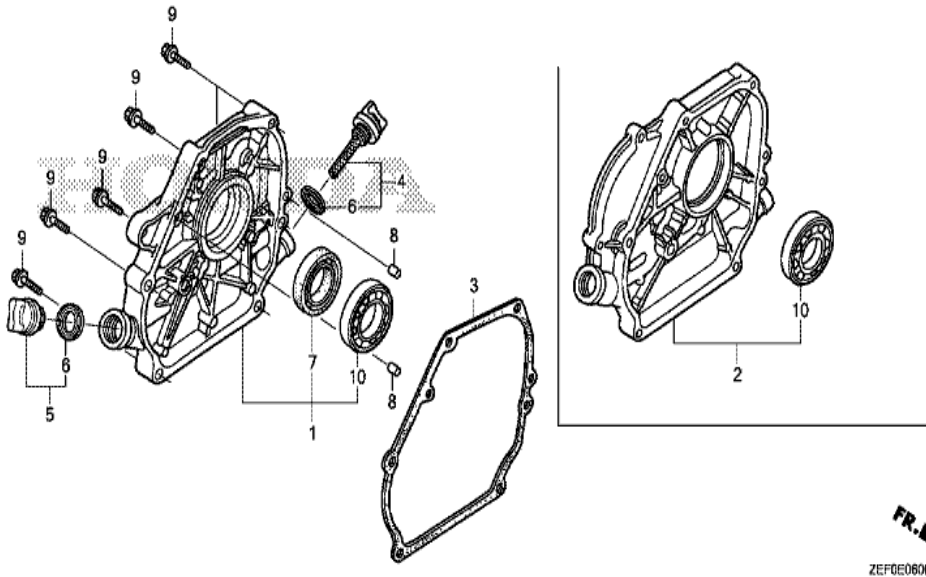
E-3 CYLINDER BARREL



Ref	Partnumber	Description	GX200D	Serial Numbers
001	12000-Z4V-436	BARREL ASSY., CYLINDER (OIL ALERT)	1	
001	12000-Z4V-436	BARREL ASSY., CYLINDER (OIL ALERT)	1	
002	16506-ZDB-000	GOVERNOR ASSY.	1	
003	16511-ZDB-000	WEIGHT, GOVERNOR	2	
004	16512-ZDA-000	HOLDER, GOVERNOR WEIGHT	1	
005	16513-ZE1-000	PIN, GOVERNOR WEIGHT	2	
006	16531-ZE1-000	SLIDER, GOVERNOR	1	
007	16541-ZE1-000	SHAFT, GOVERNOR ARM	1	
008	35480-ZDA-003	SWITCH ASSY., OIL LEVEL	1	
009	90131-ZE1-000	BOLT, DRAIN PLUG	2	
010	90451-ZE1-000	WASHER, THRUST, 6MM	1	
011	90601-ZE1-000	WASHER, DRAIN PLUG, 10.2MM	2	
012	90602-ZE1-000	CLIP, GOVERNOR HOLDER	1	
Ref	Partnumber	Description	GX200D	Serial Numbers
014	91201-Z0T-801	OIL SEAL, 25X41X6 (NOK)	1	
014	91202-YA0-P01	OIL SEAL, 25X41X6 (ARAI)	1	
014	91202-Z1T-003	OIL SEAL, 25X41X6 (ARAI)	1	
015	91301-ZDA-000	O-RING, 14MM	1	
016	94050-10080	NUT, FLANGE, 10MM	1	
017	94101-06800	WASHER, PLAIN, 6MM	2	
018	94251-08000	PIN, LOCK, 8MM	1	
019	95701-0601208	BOLT, FLANGE, 6X12	2	

GX200D(QAPW)

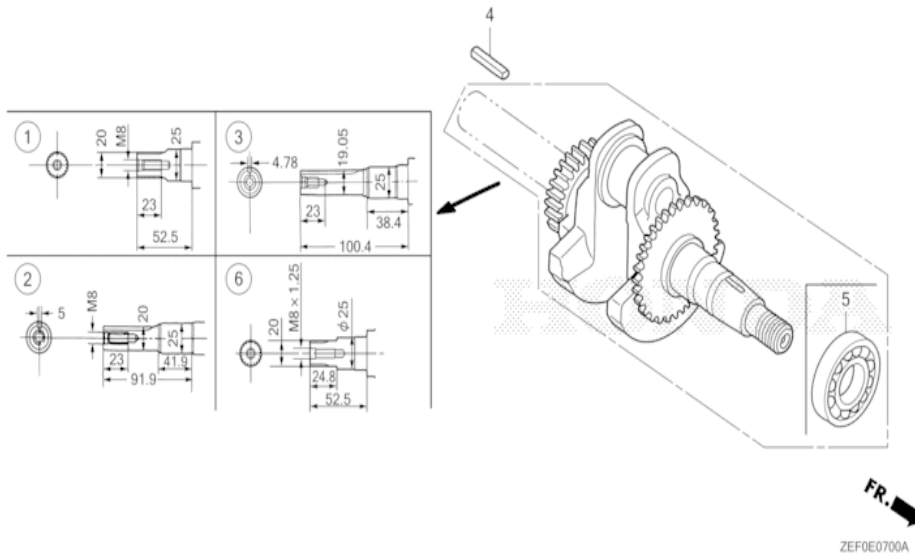
E-6 CRANKCASE COVER

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ZEFOE0600

Ref	Partnumber	Description	GX200D	Serial Numbers
001	11300-Z4M-640	COVER ASSY., CRANKCASE	1	
003	11381-ZH8-801	PACKING, CASE COVER (NON ASBESTOS)	1	
004	15600-Z0T-810	CAP ASSY., OIL FILLER (GAUGE) (GRAY)	1	
005	15600-Z0T-820	CAP ASSY., OIL FILLER (BLACK)	1	
006	15625-Z0T-800	PACKING, OIL FILLER CAP	2	
007	91201-Z0T-801	OIL SEAL, 25X41X6 (NOK)	1	
007	91202-YA0-P01	OIL SEAL, 25X41X6 (ARAI)	1	
007	91202-Z1T-003	OIL SEAL, 25X41X6 (ARAI)	1	
008	94301-08140	DOWEL PIN, 8X14	2	
009	95701-0803208	BOLT, FLANGE, 8X32	6	
010	96100-6205000	BEARING, RADIAL BALL, 6205	1	

GX200D(QAPW)

E-7 CRANKSHAFT

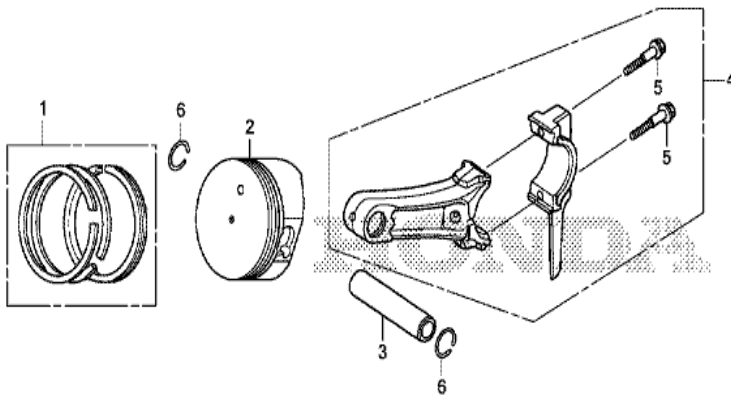


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Ref	Partnumber	Description	GX200D	Serial Numbers
003	13310-ZL0-603	CRANKSHAFT COMP.	1	
005	91001-Z4X-003	BEARING, RADIAL BALL (6205) (NSK)	1	
005	91001-ZF1-003	BEARING, RADIAL BALL (6205TMB) (NTN)	1	
005	91001-ZF1-004	BEARING, RADIAL BALL (6205SH) (KOYO)	1	

GX200D(QAPW)

E-8 PISTON

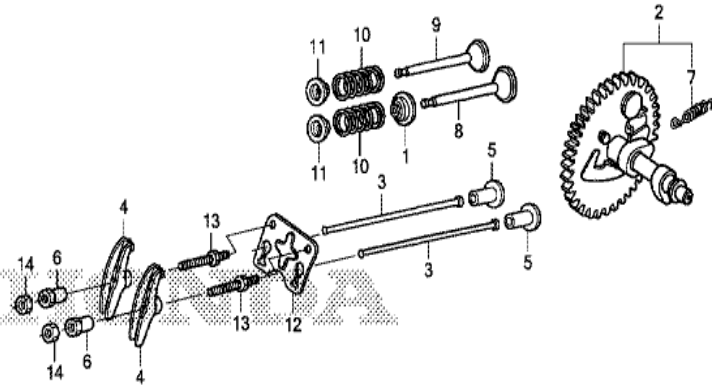


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ZEFOE0800

Ref	Partnumber	Description	GX200D	Serial Numbers
001	13010-Z4K-004	RING SET, PISTON (STD.) (TPR)	1	
001	13010-Z4M-003	RING SET, PISTON (STD.) (RIKEN)	1	
001	13011-Z4K-004	RING SET, PISTON (0.25) (TPR)	1	
001	13011-Z4M-003	RING SET, PISTON (0.25) (RIKEN)	(1)	
001	13012-Z4K-004	RING SET, PISTON (0.50) (TPR)	1	
001	13012-Z4M-003	RING SET, PISTON (0.50) (RIKEN)	(1)	
001	13013-Z4K-004	RING SET, PISTON (0.75) (TPR)	1	
001	13013-Z4M-003	RING SET, PISTON (0.75) (RIKEN)	(1)	
002	13101-Z4V-800	PISTON (STD.)	1	
002	13102-ZL0-020	PISTON (0.25)	(1)	
002	13103-ZL0-020	PISTON (0.50)	(1)	
002	13104-ZL0-020	PISTON (0.75)	(1)	
003	13111-Z4M-000	PIN, PISTON	1	
Ref	Partnumber	Description	GX200D	Serial Numbers
004	13200-Z0T-305	ROD ASSY., CONNECTING (UNDER SIZE)	(1)	
004	13200-Z0T-800	ROD ASSY., CONNECTING (TH)	1	
005	90001-ZE1-000	BOLT, CONNECTING ROD	2	
006	90551-ZE1-000	CLIP, PISTON PIN, 18MM	2	

GX200D(QAPW)

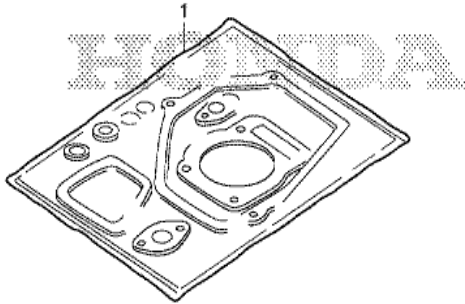
E-9 CAMSHAFT



FR. 
ZEFOE0900

<u>Ref</u>	<u>Partnumber</u>	<u>Description</u>	<u>GX200D</u>	<u>Serial Numbers</u>
001	12209-Z4M-801	SEAL, VALVE STEM	1	
002	14100-ZL0-000	CAMSHAFT ASSY.	1	
003	14410-ZE1-010	ROD, PUSH	2	
004	14431-ZE1-000	ARM, VALVE ROCKER	2	
005	14731-ZL0-000	LIFTER, VALVE	2	
006	14451-Z4M-000	PIVOT, ROCKER ARM	2	
007	14568-ZE1-000	SPRING, WEIGHT RETURN	1	
008	14711-Z4V-900	VALVE, IN.	1	
009	14721-Z4V-900	VALVE, EX.	1	
010	14751-ZF1-000	SPRING, VALVE	2	
011	14771-Z0T-900	RETAINER, VALVE SPRING	2	
012	14791-ZE1-010	PLATE, PUSH ROD GUIDE	1	
013	90012-ZE0-010	BOLT, PIVOT, 8MM	2	
<u>Ref</u>	<u>Partnumber</u>	<u>Description</u>	<u>GX200D</u>	<u>Serial Numbers</u>
014	90206-ZE1-000	NUT, PIVOT ADJUSTING	2	

GX200D(QAPW)	EOP-1 GASKET KIT
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ZEFOX0100

<u>Ref</u>	<u>Partnumber</u>	<u>Description</u>	<u>GX200D</u>	<u>Serial Numbers</u>
001	06111-ZL0-000	GASKET KIT	(1)	