

PARTS DRAWING

755H Pump Assembly

NOTES:

Torque to 25-27 lb-ft.



Torque to 14-16 lb-ft.



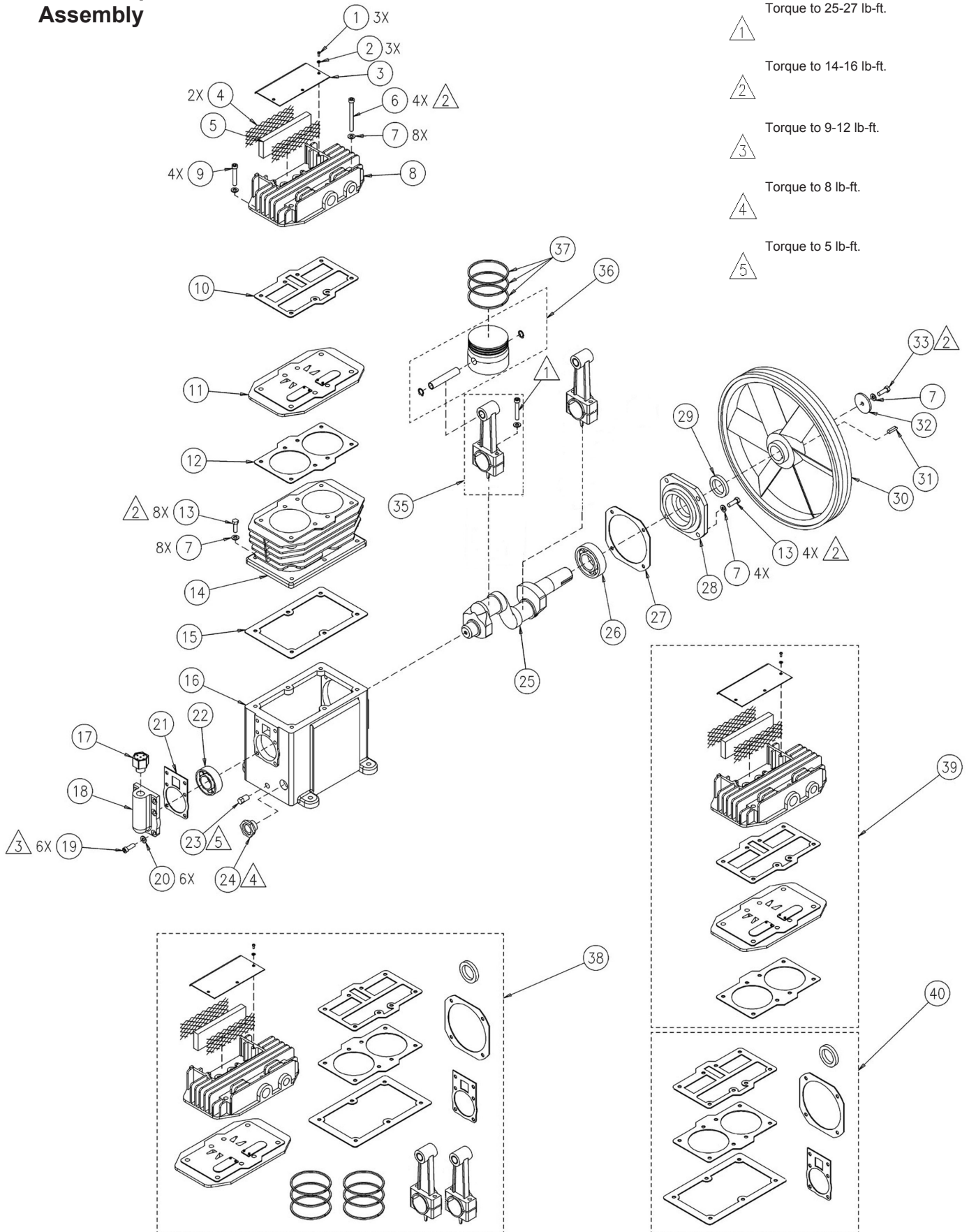
Torque to 9-12 lb-ft.



Torque to 8 lb-ft.



Torque to 5 lb-ft.



PARTS LIST

755H Pump Assy

Item	Part No	Qty	Description
1	N/A	3	Screw, M4 x 8
2	N/A	3	Lock washer, M4
3	042-0112	1	Inlet cover
4	118-0032	2	Screen
5	019-0220	1	Filter, felt
6	N/A	4	Screw, M8x60
7	N/A	16	Lock washer, M8
8	042-0108	1	Head assembly
9	N/A	4	Screw, M8x35
10	046-0283	1	Gasket, head
11	043-0180	1	Valve plate assy <i>(includes items 10 & 12)</i>
12	046-0282	1	Gasket, cylinder
13	N/A	12	Screw, M8x20
14	050-0061	1	Cylinder
15	046-0281	1	Gasket, crankcase
16	049-0048	1	Crankcase <i>(includes item 22)</i>
17	056-0096	1	Breather
18	077-0185	1	Cap
19	N/A	6	Screw, M6 x 20
20	N/A	6	Lock washer, M6
21	046-0280	1	Gasket
22	051-0099	1	Bearing 205
23	N/A	1	Oil drain plug, 3/8" NPT
24	032-0072	1	Oil sight glass w/o-ring
25	053-0100	1	Crankshaft
26	051-0100	1	Bearing 206
27	046-0284	1	Gasket
28	077-0172	1	Carrier
29	046-0285	1	Oil seal
30	044-0064	1	Flywheel, 12" A groove
31	146-0026	1	Key, 5MM x 5 MM
32	N/A	1	Flywheel washer
33	N/A	1	Screw, M8 x 25
35	047-0086	2	Rod
36	048-0116	2	Piston assembly
37	054-0235	2	Ring Set

*N/A - These are standard parts available at your local hardware store.

Available Service Kits

Part No	Description
38 165-0264	Overhaul kit, <i>includes items 1-5, 8, 11, 35, 37 and 40</i>
39 042-0116	Head and valve plate assy <i>includes items 1-5, 8, 10, 11 and 12</i>
40 046-0279	Gaskets, complete set <i>includes items 10, 12, 15, 21, 27 and 29</i>
040-0354	Pump assembly <i>includes items 1-37 excluding 30-33.</i>