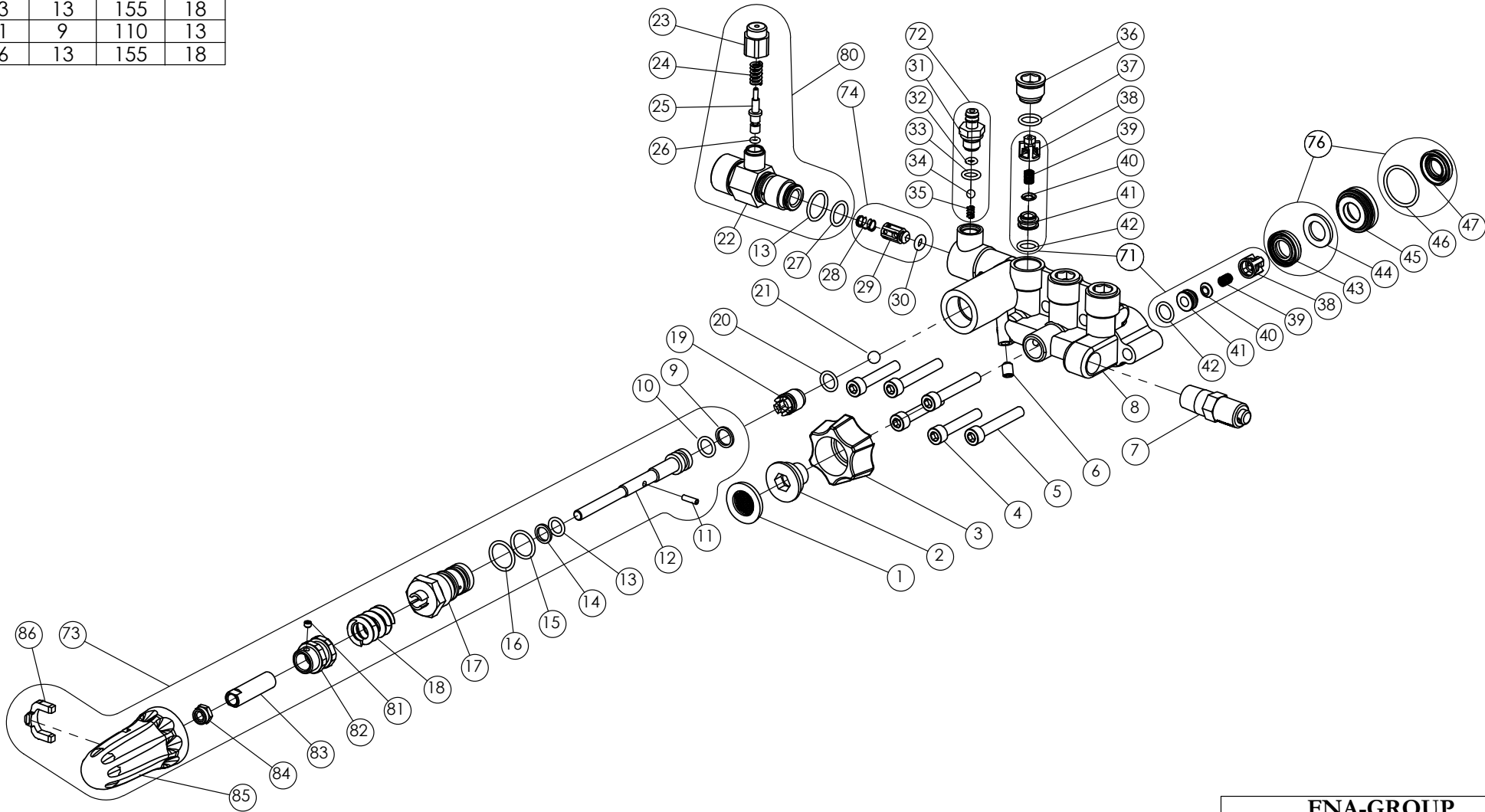


TORQUE SPECIFICATIONS			
ITEM	FT-LB	IN-LB	N-M
2	13	155	18
4	9	100	11
5	8	100	11
6	3	35	4
8	13	155	18
17	13	155	18
22	13	155	18
23	13	155	18
31	9	110	13
36	13	155	18



FNA-GROUP	
1265 INDUSTRIAL STREET, DECATUR, AR 72722	
TITLE:	
C31 SERIES PUMP HEAD	
DWG. NO.	7108746

ITEM	PART NO.	DESCRIPTION	QTY
1	7000123	SCREEN, WATER INLET	1
2	7105704	CONNECTOR, WATER INLET	1
3	7105705	NUT, HAND TIGHT	1
4	7000325	SCREW, M6-1.0 X 35 GR 8.8	3
5	7105436	SCREW, M6-1.0 X 40 GR 8.8	3
6	7104692	SCREW, SET M6-1.0 X 8	1
7	7101359	VALVE, THERMAL RELIEF	1
8	7105706	MANIFOLD	1
9	N/A	BACK UP RING	1
10	N/A	O-RING, 9X1.8	1
11	N/A	LOCK PIN	1
12	N/A	STEM ASSY	1
13	N/A	O-RING, 8X1.8	1
14	N/A	BACK UP RING	1
15	N/A	O-RING, 14X1.8	1
16	N/A	O-RING, 15X1.8	1
17	N/A	UNLOADER VALVE	1
18	N/A	UNLOADER SPRING	1
19	7105708	VALVE SEAT	1
20	7105709	O-RING, 9X1.8	1
21	7105710	BALL, UNLOADER VALVE	1
22	7105711	BODY, SOAP INJECTOR	1
23	7105712	CAP, BOOST VALVE	1
24	7105713	SPRING, BOOST VALVE	1

ITEM	PART NO.	DESCRIPTION	QTY
25	7105714	VALVE, PRESSURE BOOST	1
26	7105715	O-RING, 2.5X1.8	1
27	7105716	O-RING, 11.8x1.8	1
28	N/A	SPRING, CHECK VALVE	1
29	N/A	CHECK VALVE	1
30	N/A	O-RING, 4.5X2.65	1
31	N/A	FITTING, SOAP INJECTION	1
32	N/A	O-RING, 7.5X1.8	1
33	N/A	O-RING, 3.5X 1.8	1
34	N/A	BALL, 3/16" SOAP VALVE	1
35	N/A	SPRING, SOAP VALVE	1
36	7105717	PLUG, MANIFOLD	3
37	7105718	O-RING, 13X1.8	5
38	N/A	CAGE, VALVE	6
39	N/A	SPRING, VALVE	6
40	N/A	DISK, VALVE	6
41	N/A	SEAT, VALVE	6
42	N/A	O-RING, 9X1.8	6
43	N/A	SEAL, HIGH PRESSURE	3
44	N/A	RING, ANTI-EXT	3
45	7105719	RETAINER	3
46	N/A	O-RING, 22X1.8	3
47	N/A	SEAL, LOW PRESSURE	3

ITEM	PART NO.	DESCRIPTION	QTY
71	7104223	VALVE KIT	6
72	7104228	SOAP INJECTOR KIT	1
73	7108745	UNLOADER KIT	1
74	7105740	UNLOADER CHECK VALVE KIT	1
76	7105742	HIGH AND LOW PRESSURE SEAL KIT	1
80	7106264	OUTLET FITTING KIT	1