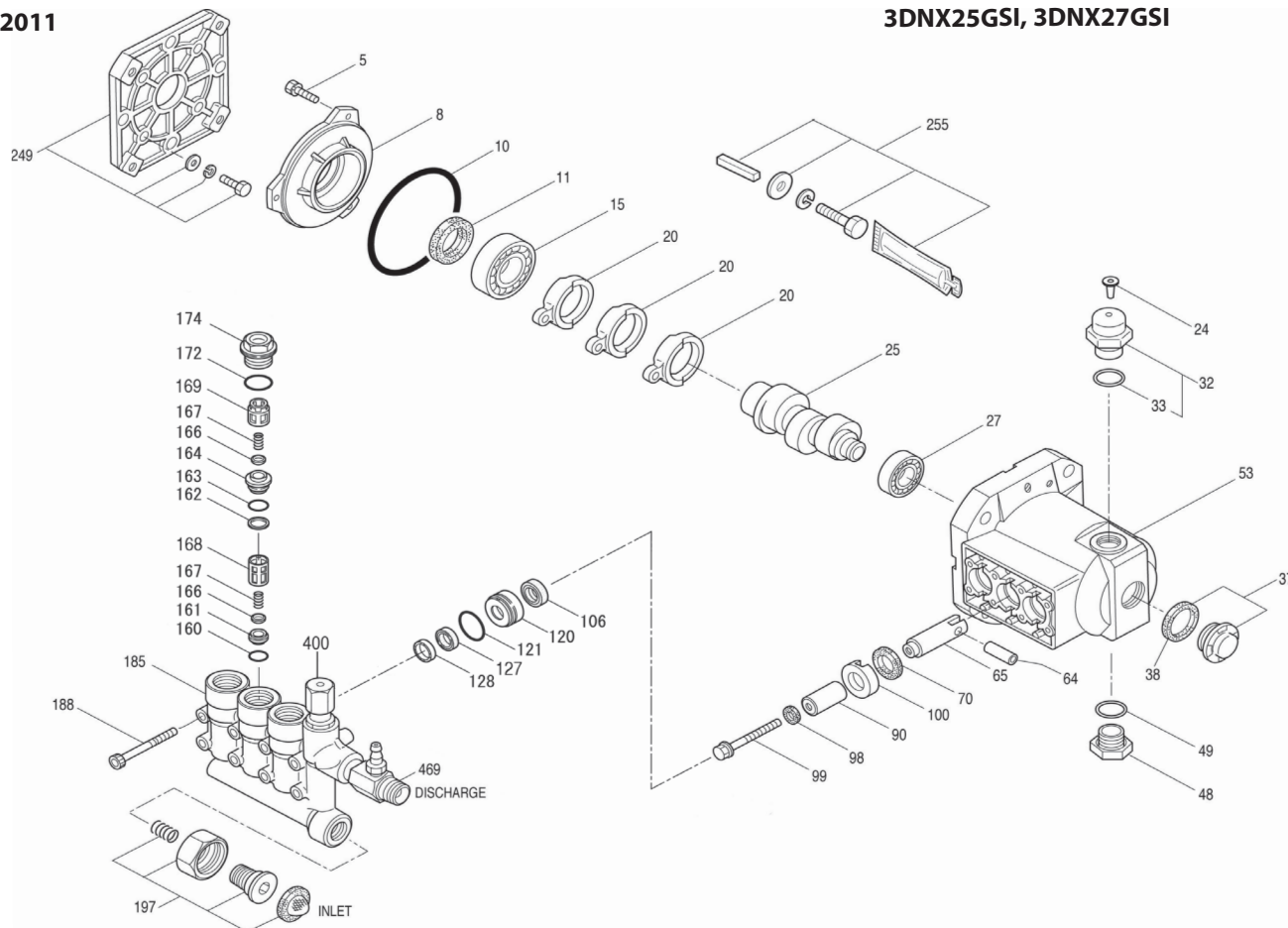


EXPLODED VIEW

April 2011



PLUNGER PUMP MODELS

3DNX25GSI, 3DNX27GSI

PARTS LIST

ITEM	P/N	MATL	DESCRIPTION	QTY	ITEM	P/N	MATL	DESCRIPTION	QTY
5	549360	STCP R	Screw, HH (M6x14)	3	127	547082	SNG	V-Packing	3
8	547153	AL	Cover, Bearing	1	128	547083	PVDF	Adapter, Male	3
10	14041	NBR	O-Ring, Bearing Cover - 70D	1	160	17428	NBR	O-Ring, Inlet Seat - 80D	3
11	55337	NBR	Seal, Oil - 70D	1	161	547077	S	Seat, Inlet	3
15	14488	STL	Bearing, Ball - Inner	1	162	48361	D	Back-up Ring, Discharge Seat	3
20	547048	TNM	Rod, Connecting	3	163	43358	NBR	O-Ring, Discharge Seat - 70D	3
24	549608	LDPE	Plug, Oil Cap	1	164	547076	S	Seat, Discharge	3
25	549446	CM	Crankshaft, 3450 RPM, 3/4", 6.8 mm	1	166	547098	S	Valve	6
	548558	CM	Crankshaft, 3450 RPM, 3/4", 7.2 mm	1	167	46865	S	Spring	6
27	56084	STL	Bearing, Ball	1	168	543988	PVDF	Retainer, Spring, Inlet	3
32	547961	RTP	Cap, Oil Filler w/O-Ring	1	169	547441	PVDF	Retainer, Spring, Discharge	3
33	14179	NBR	O-Ring, Oil Filler Cap - 70D	1	172	142807	NBR	O-Ring, Plug - 90D	3
37	92241	—	Gauge, Bubble Oil w/Gasket	1	174	547078	BB	Plug, Valve (M20x15)	3
38	44428	NBR	Gasket, Flat Flex, Oil Gauge - 80D	1	185	548509	BB	Head, Manifold w/Integral Regulator Body	1
48	44842	NY	Plug, Drain	1	188	542406	STZP	Screw, HSH (M6x60)	8
49	14179	NBR	O-Ring, Drain Plug - 70D	1		549357	STCP R	Screw, HSH (M6x60)	8
53	548062	AL	Crankcase	1	197	941516	BB	Assy, GH, 3/8"	1
64	46229	STL	Pin, Crosshead	3		—	—	Nut, Swivel (3/4"FGH)	1
65	542402	BB	Rod, Plunger	3		—	—	Fitting, (3/8" NPTM)	1
70	47215	NBR	Seal, Oil - 70D	3		—	—	Screen, Inlet	1
90	547091	CC	Plunger (M14x25.5)	3		—	—	Spring	1
98	46730	NBR	Washer, Seal - 90D	3	249	30520	—	Assy, Adapter Mount	1
99	542405	S	Retainer, Plunger (M6x35)	3	255	30516	STZP R	Assy, Bolt Mount	1
100	46233	D	Retainer, Seal	3	283	990394	—	Kit, Oil Drain (Not Shown)	1
106	45188	NBR	Seal, LPS w/S-Spg	3	300	31684	NBR	Kit, Seal (Incls: 98,106,121,127,128)	1
120	548559	BB	Case, Seal	3	310	31647	NBR	Kit, Valve (Incls: 160,161,162,163,164,166,167,168,169,172)	1
121	13976	NBR	O-Ring, Seal Case - 70D	3	400	—	—	Unloader, Integral (See Individual Parts)	1
					469	7332	BB	Injector, Chemical Fixed	1

Bold Part Numbers are unique to a particular pump model. Italics are optional items. [] Date of latest production change. R Components comply with RoHS Directive.

View Tech Bulletins 002, 024, 036, 043, 055, 074 and 083 for additional information.

MATERIAL CODES (Not Part of Part Number): AL=Aluminum BB=Brass CC=Ceramic CM=Chrome-moly D=Acetal
LDPE=Low Density Polyethylene NBR=Medium Nitrile (Buna-N) NY=Nylon PVDF=Polyvinylidene Fluoride RTP=Reinforced Composite
S=304SS SNG=Special Blend (Buna) STL=Steel STCP=Steel/Chrome Plated STZP=Steel/Zinc Plated TNM=Special High Strength

NOTE: Discard Key which may come standard with most motors and **use only the key included in this kit.**

Center raised pilot guide on the **Adapter Plate** assures proper alignment of pump and engine. Before mounting pump onto engine inspect engine for **recessed seal and bearing guide** to permit adapter to completely seat into recess and four bosses to be flush with engine face.

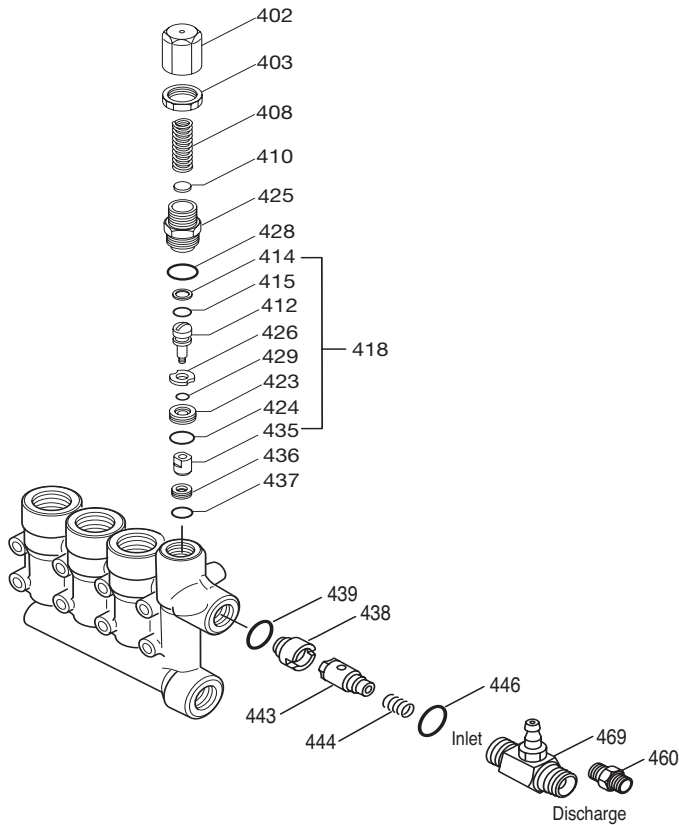
INTEGRAL UNLOADER

SPECIFICATIONS

	U.S. Measure
Flow	3.0 gpm
PSI Range.....	100-2850 psi
Inlet Port	3/4" GHF
Discharge Port	M18 x 1.0

Metric Measure

(11.4 lpm)
(7-196 bar)
(3/4" GHF)
(M18 x 1.0)



PARTS LIST

ITEM	PN	MATL	DESCRIPTION	QTY.
402	547798	BB	Cap, Adjusting	1
403	45070	BB	Nut, Lock (M18 x 1)	1
408	32094	STZP R	Spring, Pressure	1
410	549352	STCP R	Retainer, Spring	1
412	45694	S	Stem, Piston	1
414	20184	PTFE	Back-up-Ring, Piston Stem	1
415	14190	NBR	O-Ring, Piston Stem - 70D	1
418	811528	BB	Assy, Piston (Incls: 412,414,415,423,424,426,429,435)	1
423	46249	BB	Retainer, Valve	1
424	13966	NBR	O-Ring, Valve Retainer (Outer) - 70D	1
425	547799	BB	Retainer, Piston	1
426	46250	S	Washer	1
428	26133	NBR	O-Ring, Piston Retainer - 80D	1
429	17399	NBR	O-Ring, Valve Retainer (Inner) - 80D	1
435	547800	S	Valve	1
436	49664	S	Seat	1
437	13963	NBR	O-Ring, Seat - 70D	1
438	46254	NY	Seat, Check Valve	1
439	13963	NBR	O-Ring, Check Valve Seat - 70D	1
443	541060	BB	Valve, Check w/O-Ring	1
444	45924	S	Spring	1
446	26133	NBR	O-Ring, Body - 80D	1
460	107681	BB	Fitting, Discharge (3/8" NPTM)	1
468	31767	NBR	Kit, O-Ring (Incls:414,415,424,428,429,437,439,446)	1
—	31465	NBR	Kit, Repair (Incls:412,414,415,423,424,425,426,428,429,435)	1
469	7332	BB	Injector, Chemical Fixed	1

Italics are optional items. R Components comply with RoHS Directive.

MATERIAL CODES (Not Part of Part Number):

BB=Brass NBR=Medium Nitrile (Buna-N) NY=Nylon

PTFE=Pure Polytetrafluoroethylene S=304SS STCP=Steel/Chrome Plated

STZP=Steel/Zinc Plated

UNLOADER TYPE

An integral unloader with built-in by-pass is part of the discharge manifold to provide system pressure regulation and pump protection. This pump also includes a fixed chemical injector for chemical application.

OPERATION:

Pump should be purged of air before commencing operation. Liquid must flow through the pump without discharge restriction to assure full system pressure is reached.

Install a pressure gauge close to the manifold head of the pump to assist in setting system pressure and to periodically monitor system pressure.

Setting and adjusting the regulator pressure must be done with the system turned on. Start the system with the unloader backed off to the lowest pressure setting (counterclockwise direction). Squeeze the trigger and read the pressure on the gauge at the pump. Do not read pressure at the gun or nozzle. If more pressure is desired, turn adjusting cap one quarter turn in a clockwise direction. Squeeze the trigger and read the pressure. Repeat this process until the desired system pressure is reached. Thread locking nut up to adjusting cap.

NOTE: Pressure is not set at the factory.

SERVICE:

The unloader should be serviced on the same schedule as the seals in the pump. Refer to 3DNX Service Manual for start-up, servicing of seals and valves, torque requirements and diagnosis and maintenance chart.

7332 FIXED CHEMICAL INJECTOR

SPECIFICATIONS

	U.S. Measure	Metric Measure
Flow	3.0 gpm	(11.4 lpm)
Nozzle Orifice.....	2.1 mm	(2.1 mm)
Hose Barb	1/4"	(1/4")
Inlet Port	M18 x 1.0	(M18 x 1.0)
Discharge Port	3/8" NPTM	(3/8" NPTM)
Weight	5.3 oz.	(0.15kg)
Dimensions	2 x 1 x 1.75"	(52 x 25 x 45 mm)

CHEMICAL INJECTOR PERFORMANCE CHART

Orifice Size	Maximum Injecting Pressure	Maximum Chemical Draw	Pressure Drop Across Injector At System Pressure (2850 psi)
2.1 mm	250 psi	37.2 oz/min	141 psi

Optimum performance of chemical injector occurs with 35 ft. high pressure hose and a minimum 3/8" I.D. The type of hose, extended lengths, reduced I.D. and fittings may create back pressure in excess of the low pressure nozzle rating and prevent the injector from drawing chemical. See hose friction loss Chart in Service Manual. **Deduct hose friction loss from above low psi nozzle. Contact Cat Pumps for assistance with other options.**

CAUTION: Deduct the pressure drop shown in the performance chart from your desired system pressure to arrive at the maximum high pressure nozzle rating. This is essential to avoid over-pressurizing the pump.