

NOTES:

1 Torque to 20-30 lb-in.

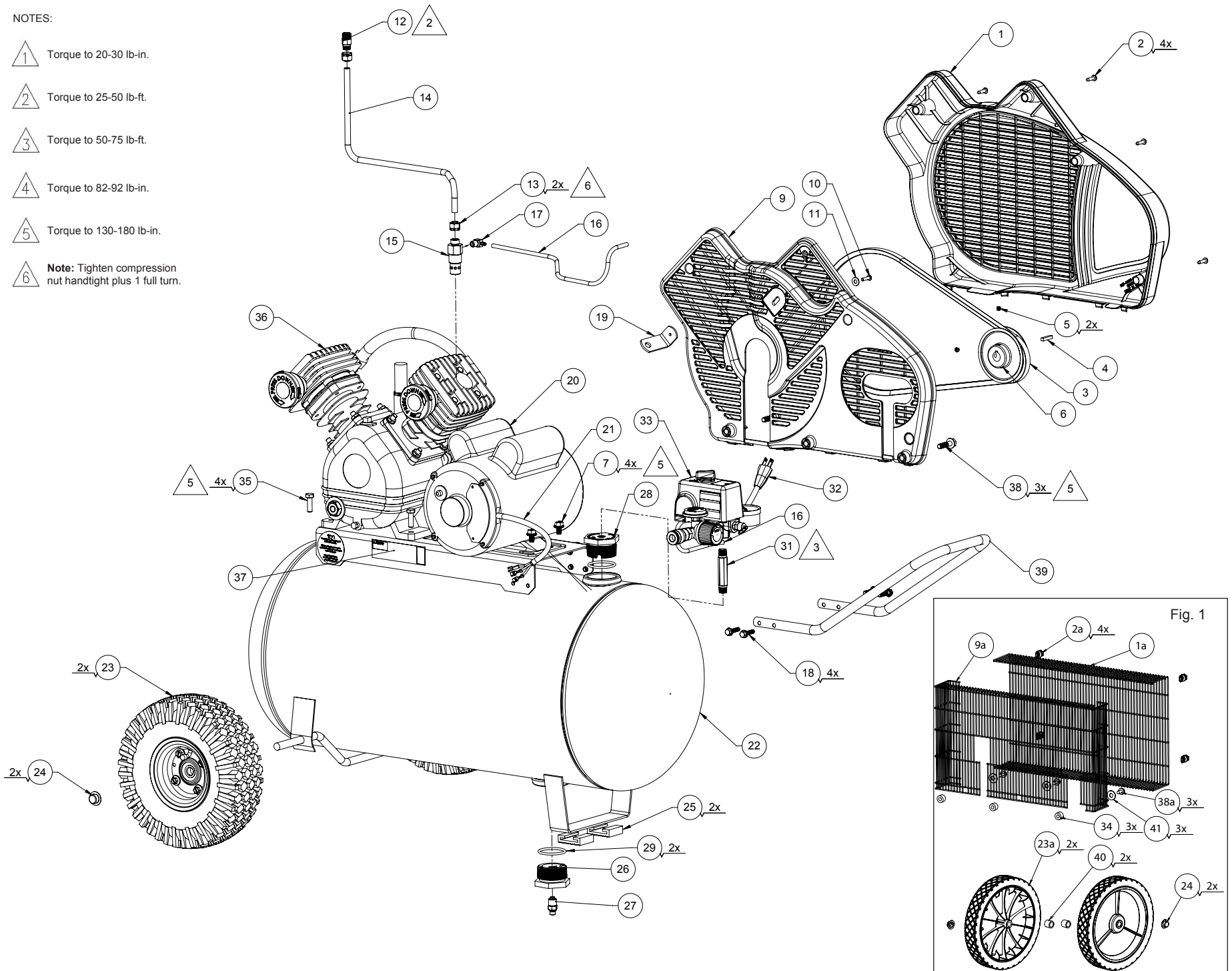
2 Torque to 25-50 lb-ft.

3 Torque to 50-75 lb-ft.

4 Torque to 82-92 lb-in.

5 Torque to 130-180 lb-in.

6 **Note:** Tighten compression nut handtight plus 1 full turn.



PARTS LIST

Item	Part No	Qty	Description
1	125-0208	1	Beltguard, outer
or 1a (Fig. 1)	125-0175	1	Beltguard, outer, wire
2	061-0152	6	Screw, #10-14 X 3/4"
or 2a (Fig. 1)	103-0073	4	Fastener
3	007-0009	1	V-Belt, 4L-450
4	146-0016	1	Key
5	061-0238	2	Setscrew, 5/16"-18 x 3/8"
6	006-0018	1	Pulley
7	059-0012	4	Bolt, 5/16 x 1/2
9	125-0207	1	Beltguard, inner
or 9a (Fig. 1)	125-0174	1	Beltguard, inner, wire
10	061-0212	1	Screw, #10-32 x 3/4"
11	060-0146	1	Washer, #10
12	068-0092	1	Connector
13	058-0007	2	Nut, 3/8" O.D. tube
14	145-0697	1	Tube, transfer
15	031-0037	1	Check Valve, 1/2" x 3/8"
16	145-0324	1	Tube, bleeder 1/4" x 28"
17	064-0056	1	Elbow, 90° brass
18	059-0457	4	Bolt, 1/4" x 1"
19	114-0619	1	Bracket, beltguard
20	160-0345	1	Motor (BT198K18.00M) (See capacitor table below)
21	026-0233	1	Cord, interconnect
22	153-0194	1	Tank assembly (9" wheel) (includes items 23-30, & 34)
or	153-0163	1	Tank assembly (10" wheel) (includes items 23-30, & 39)
23	095-0081	2	Wheel, pneumatic 10"
or 23a (Fig. 1)	095-0089	2	Wheel, plastic 9"
24	033-0001	2	Hubcap 1/2"
25	094-0029	2	Pad
or	094-0031	1	Pad
26	512-0035	1	Bushing, 1-1/2 NPSM x 1/4 NPT
27	072-0006	1	Petcock
28	512-0039	1	Pipe plug, 1-1/2 NPSM
29	513-0002	2	O-Ring 1-1/2
30	098-3870	1	Label, warning (not shown)
31	065-0005	1	Nipple, 1/4" x 2-1/2"
32	026-0030	1	Cord, power
33	See page 14	1	Manifold assembly
34	060-0217	3	Spacer
35	059-0009	4	Bolt, 5/16 x 1"
36	See pages 12-13	1	Pump assembly
37	098-2856	1	Label, warning
38	059-0410	3	Bolt, 5/16-18 x 1.25
or 38a (Fig. 1)	059-0012	3	Bolt, 5/16 x 1/2
39	112-0214	1	Handle
40	060-0218	2	Spacer
41	060-0023	3	Washer, 3/8

CAPACITORS

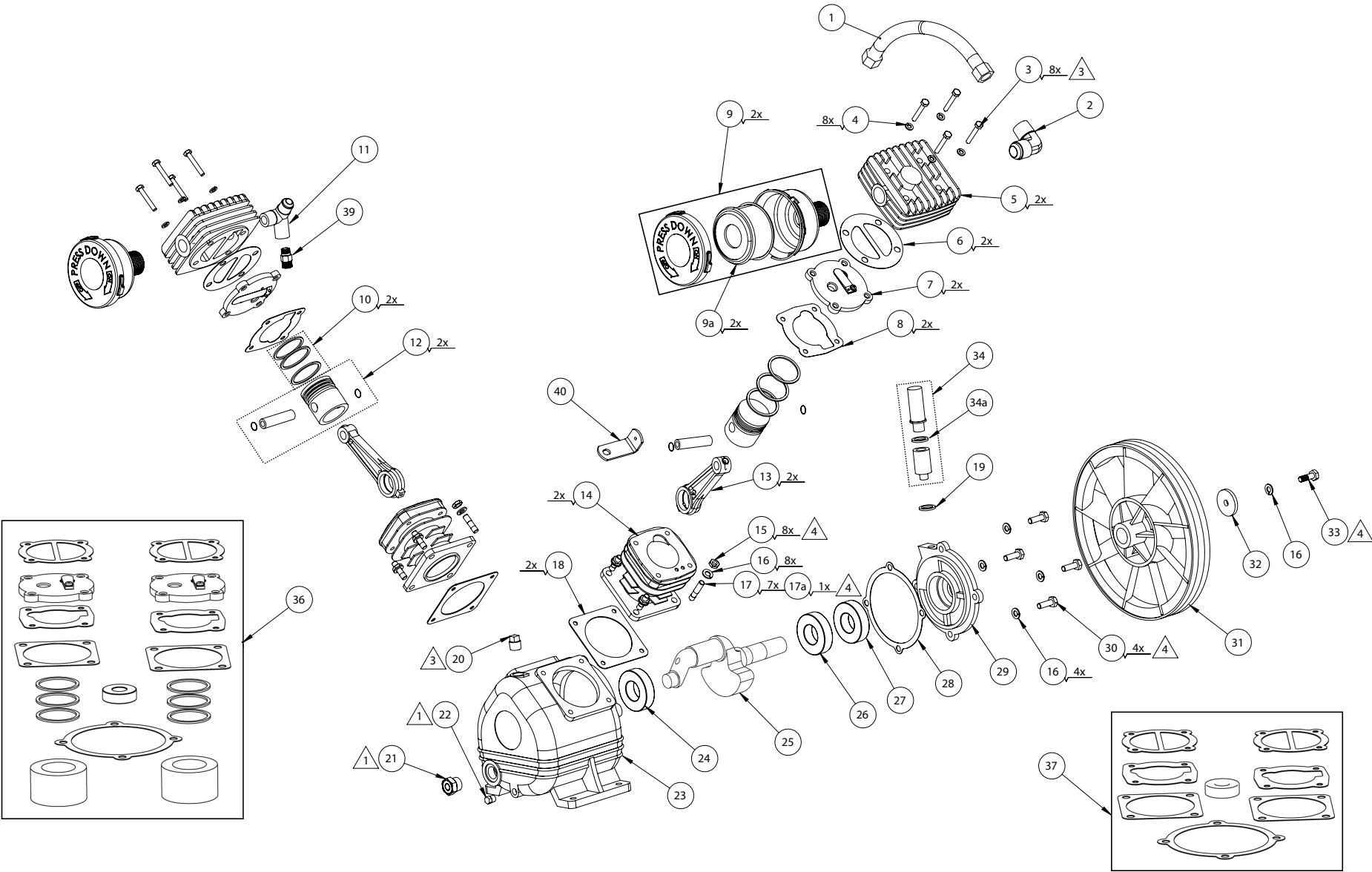
	Start capacitor	Start capacitor cover	Run capacitor	Run capacitor cover
Better motor capacitors	166-0198 (BT198K18-166-0198)	166-0200 (BT198K18-166-0200)	166-0199 (BT198K18-166-0199)	166-0200 (BT198K18-166-0200)

PARTS DRAWING

PUMP - 040-0469	
Specifications	
Weight	Approx. 31 Lbs.
Oil Capacity	11.35 oz / (336 ml)
Lubrication	Use full synthetic, non-detergent air compressor oil
Max RPM	1240

NOTES:

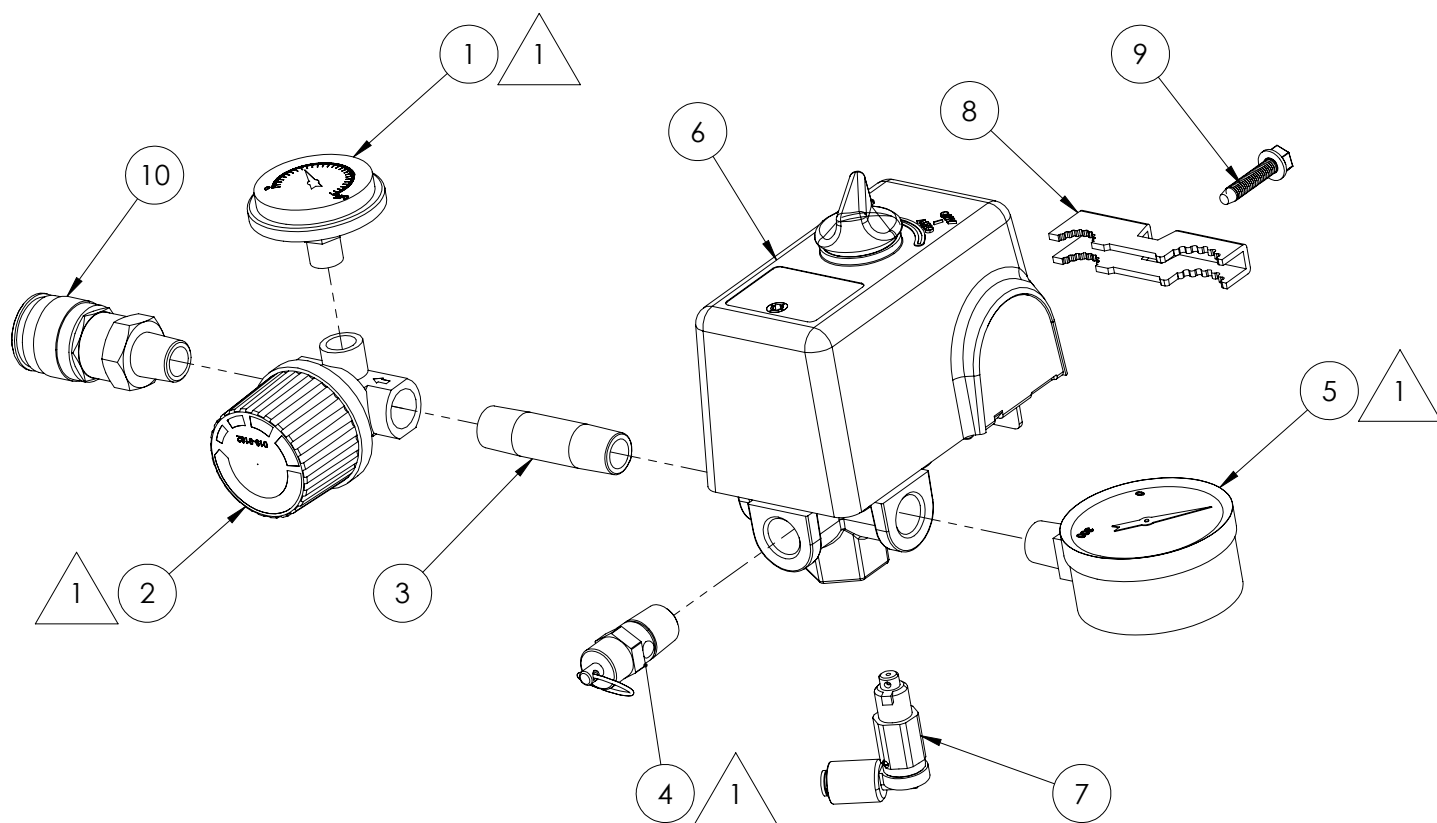
- 1 Torque to 5 lb-ft.
- 2 Torque to 8 lb-ft.
- 3 Torque to 9-12 lb-ft.
- 4 Torque to 14-16 lb-ft.



PARTS LIST

Item	Part No	Qty	Description
1	145-0486	1	Tube, with compression nuts
2	065-0107	1	Elbow
3	061-0238	8	Socket head cap screw, M6 x 40mm
4	060-0224	8	Washer, M6
5	042-0121	2	Head, cylinder
6	046-0302	2	Gasket, cylinder head
7	043-0207	2	Valve plate assy (includes items 6 & 8)
8	046-0303	2	Gasket, cylinder
9	019-0305	2	Filter assembly (includes item 9A)
9A	019-0328	2	Filter element
10	054-0250	2	Ring Set
11	069-0028	1	Tee fitting
12	048-0121	2	Piston assembly
13	047-0099	2	Rod
14	050-0065	2	Cylinder
15	058-0188	8	Nut, Hex M8
16	060-0222	13	Lock washer, M8
17	059-0420	8	Stud bolt, M8 x 32
17a	059-0460	1	Stud bolt, M8 x 35
18	046-0304	2	Gasket, crankcase
19	060-0195	1	Washer, breather
20	056-0078	1	Oil fill plug
21	032-0072	1	Oil sight glass w/o-ring
22	062-0066	1	Oil drain plug
23	049-0061	1	Crankcase
24	051-0103	1	Bearing, ball 204
25	053-0107	1	Crankshaft
26	051-0104	1	Bearing, ball 205
27	046-0306	1	Oil seal
28	046-0364	1	Gasket, front cover
29	045-0059	1	Carrier
30	059-0415	4	Bolt, M8 x 20
31	044-0082	1	Flywheel, A groove
32	060-0225	1	Washer, Flat
33	059-0416	1	Bolt, M8 x 35
34	056-0079	1	Breather
34a	060-0236	1	Washer, breather
35	146-0026	1	Key <i>not shown</i>
36	165-0277	1	Overhaul kit, (includes items 6-8, 9A, 10, 18, 27 and 28)
37	046-0307	1	Gaskets, complete set (includes items 6, 8, 18, 27 & 28)
38	040-0469	1	Pump assembly (includes items 1-35)
39	068-0092	1	Connector
40	114-0619	1	Bracket

PARTS DRAWING



PARTS LIST

Item	Part No	Qty	Description
1	032-0056	1	Gauge, 255# 1/8" back connect
2	019-0182	1	Regulator
3	065-0004	1	Nipple, 1/4" x 2"
4	136-0005	1	Valve, ASME
5	032-0025	1	Gauge, 300# 1/4" bottom connect
6	034-0226	1	Switch, pressure (includes items 7-9)
7	136-0090	1	Valve, bleeder
8	071-0033	1	Strain relief
9	061-0216	1	Screw
10	036-0031	1	Quick connect coupler