

# 100464 100465 GX200D

*Engine Breakdown*



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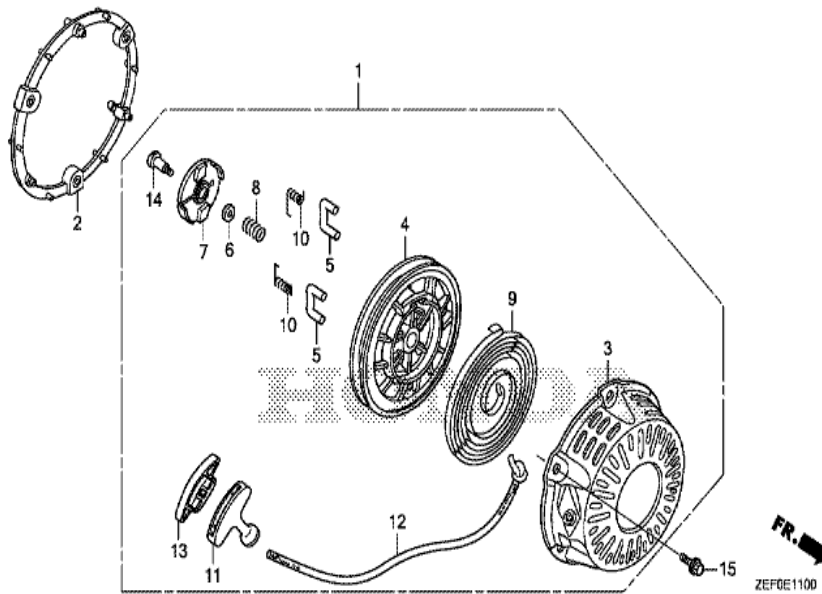
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GX200D(QAPW)

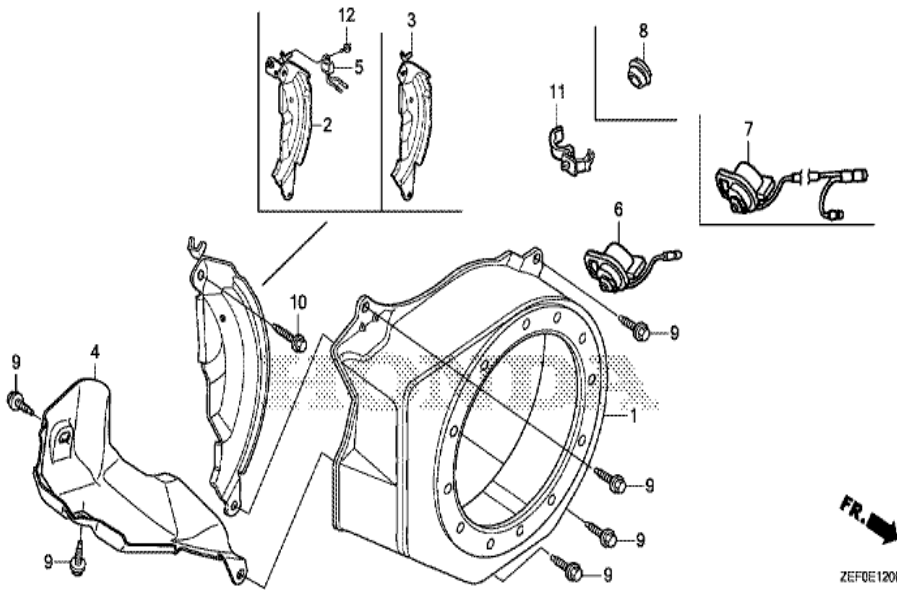
E-11 RECOIL STARTER (1)



| Ref | Partnumber      | Description                       | GX200D | Serial Numbers |
|-----|-----------------|-----------------------------------|--------|----------------|
| 001 | 28400-Z4M-801ZB | STARTER ASSY., RECOIL *R280*      | 1      |                |
| 001 | 28400-Z4M-801ZD | STARTER ASSY., RECOIL *NH1*       | 1      |                |
| 002 | 28405-ZL0-000ZC | SPACER, RECOIL STARTER MOUNTING * | 1      |                |
| 002 | 28405-ZL0-000ZF | SPACER, RECOIL STARTER MOUNTING * | 1      |                |
| 003 | 28410-Z4M-003ZB | CASE COMP., RECOIL STARTER *R280* | 1      |                |
| 003 | 28410-Z4M-003ZD | CASE COMP., RECOIL STARTER *NH1*  | 1      |                |
| 004 | 28421-Z1T-702   | REEL, RECOIL STARTER (BLACK)      | 1      |                |
| 005 | 28422-Z1T-701   | RATCHET, STARTER                  | 2      |                |
| 006 | 28431-ZH8-801   | PLATE, FRICTION                   | 1      |                |
| 007 | 28433-Z1T-702   | GUIDE, RATCHET                    | 1      |                |
| 008 | 28441-ZH8-801   | SPRING, FRICTION                  | 1      |                |
| 009 | 28442-ZH8-003   | SPRING, RECOIL STARTER            | 1      |                |
| 010 | 28443-Z1T-701   | SPRING, RETURN                    | 2      |                |
| Ref | Partnumber      | Description                       | GX200D | Serial Numbers |
| 011 | 28461-Z4M-003   | KNOB, RECOIL STARTER              | 1      |                |
| 012 | 28462-ZH8-003   | ROPE, RECOIL STARTER              | 1      |                |
| 013 | 28463-Z4M-003   | KNOB, REINFORCEMENT               | 1      |                |
| 014 | 90003-ZH8-801   | SCREW, SETTING                    | 1      |                |
| 015 | 95701-0601808   | BOLT, FLANGE, 6X18                | 3      |                |

GX200D(QAPW)

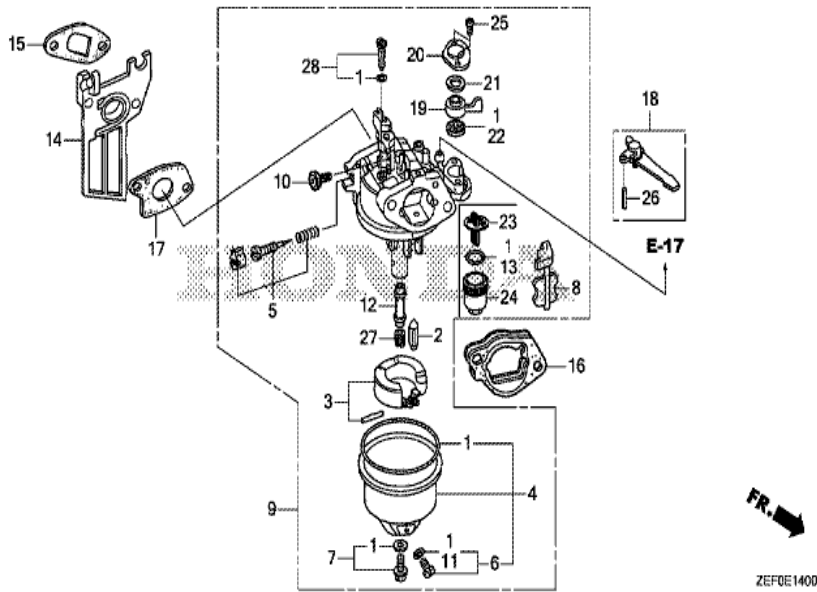
E-12 FAN COVER



| Ref | Partnumber      | Description                   | GX200D | Serial Numbers |
|-----|-----------------|-------------------------------|--------|----------------|
| 001 | 19610-Z4M-000ZA | COVER COMP., FAN *R280*       | 1      |                |
| 001 | 19610-Z4M-000ZB | COVER COMP., FAN *NH1*        | 1      |                |
| 002 | 19611-Z4M-810   | PLATE COMP., SIDE (OIL ALERT) | 1      |                |
| 004 | 19630-ZH8-000   | SHROUD COMP.                  | 1      |                |
| 005 | 34150-ZDA-003   | ALERT UNIT, OIL               | 1      |                |
| 007 | 35120-ZDB-003   | SWITCH ASSY., ENGINE STOP     | 1      |                |
| 009 | 90013-883-000   | BOLT, FLANGE, 6X12 (CT200)    | 6      |                |
| 010 | 90022-888-010   | BOLT, FLANGE, 6X20 (CT200)    | 1      |                |
| 011 | 90601-ZH7-013   | CLIP, HARNESS                 | 1      |                |
| 012 | 95701-0600808   | BOLT, FLANGE, 6X8             | 1      |                |

GX200D(QAPW)

E-14 CARBURETOR

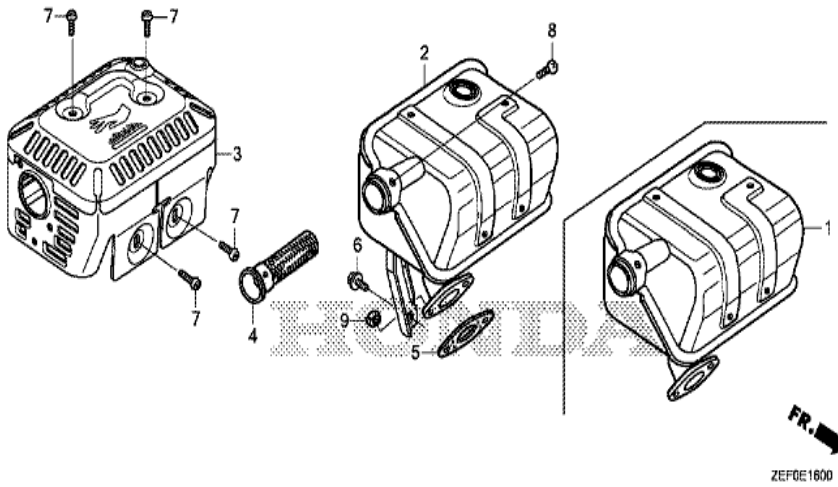


| Ref | Partnumber    | Description                    | GX200D | Serial Numbers |
|-----|---------------|--------------------------------|--------|----------------|
| 001 | 16010-ZE1-812 | GASKET SET                     | 1      |                |
| 002 | 16011-ZE0-005 | VALVE SET, FLOAT               | 1      |                |
| 003 | 16013-Z0S-B01 | FLOAT SET                      | 1      |                |
| 004 | 16015-Z4M-911 | CHAMBER SET, FLOAT             | 1      |                |
| 005 | 16016-Z1E-V21 | SCREW SET                      | 1      |                |
| 006 | 16024-Z5T-901 | SCREW SET, DRAIN               | 1      |                |
| 007 | 16028-Z5T-901 | SCREW SET                      | 1      |                |
| 008 | 16044-Z4M-911 | CHOKE SET                      | 1      |                |
| 009 | 16100-Z4V-V73 | CARBURETOR ASSY. (BE59Q C)     | 1      |                |
| 010 | 16124-ZE0-005 | SCREW, THROTTLE STOP           | 1      |                |
| 011 | 16141-Z0S-003 | WASHER, PLAIN (6.2X10.7 DRAIN) | 1      |                |
| 012 | 16166-Z4V-WB1 | NOZZLE, MAIN                   | 1      |                |
| 013 | 16173-001-004 | O-RING                         | 1      |                |
| Ref | Partnumber    | Description                    | GX200D | Serial Numbers |
| 014 | 16211-Z4V-000 | INSULATOR, CARBURETOR          | 1      |                |
| 015 | 16212-ZH8-800 | PACKING, INSULATOR             | 1      |                |
| 016 | 16220-ZE1-020 | SPACER COMP., CARBURETOR       | 1      |                |
| 017 | 16221-ZH8-801 | PACKING, CARBURETOR            | 1      |                |
| 018 | 16610-ZE1-000 | LEVER COMP., CHOKE (STD.)      | 1      |                |
| 019 | 16953-ZE1-812 | LEVER, COCK                    | 1      |                |
| 020 | 16954-ZE1-812 | PLATE, LEVER SETTING           | 1      |                |
| 021 | 16956-ZE1-811 | SPRING, COCK LEVER             | 1      |                |
| 022 | 16957-ZE1-812 | PACKING, FUEL COCK             | 1      |                |
| 023 | 16959-Z5T-901 | FILTER, CUP                    | 1      |                |
| 024 | 16967-ZE0-811 | CUP, FUEL STRAINER             | 1      |                |
| 025 | 93500-030061H | SCREW, PAN, 3X6                | 2      |                |
| 026 | 94305-20122   | PIN, SPRING, 2X12              | 1      |                |
| 027 | 99101-ZH80700 | JET, MAIN, #70                 | (1)    |                |
| 027 | 99101-ZH80720 | JET, MAIN, #72                 | (1)    |                |
| 027 | 99101-ZH80750 | JET, MAIN, #75                 | 1      |                |
| 028 | 99204-ZE00380 | JET SET, PILOT, #38            | 1      |                |



GX200D(QAPW)

E-16 MUFFLER

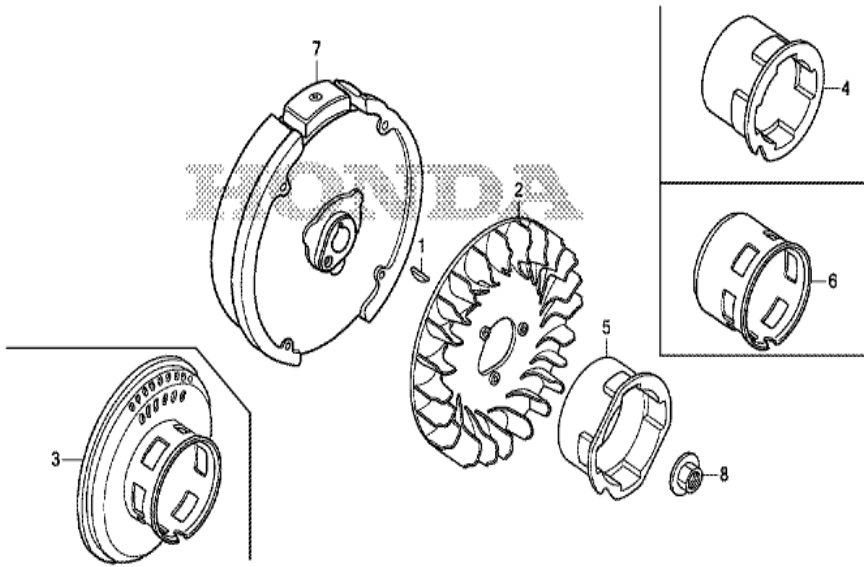


| Ref | Partnumber    | Description                | GX200D | Serial Numbers |
|-----|---------------|----------------------------|--------|----------------|
| 002 | 18310-Z4V-010 | MUFFLER COMP.              | 1      |                |
| 003 | 18320-Z4V-000 | PROTECTOR COMP., MUFFLER   | 1      |                |
| 004 | 18355-ZL0-000 | ARRESTER, SPARK            | (1)    |                |
| 005 | 18381-Z0T-801 | GASKET, MUFFLER            | 1      |                |
| 006 | 90016-ZE1-000 | BOLT, FLANGE, 6X13 (CT200) | 1      |                |
| 007 | 90050-ZE1-000 | SCREW, TAPPING, 5X8        | 4      |                |
| 008 | 90055-ZE1-000 | SCREW, TAPPING, 4X6        | (1)    |                |
| 009 | 94001-080000S | NUT, HEX., 8MM             | 2      |                |



GX200D(QAPW)

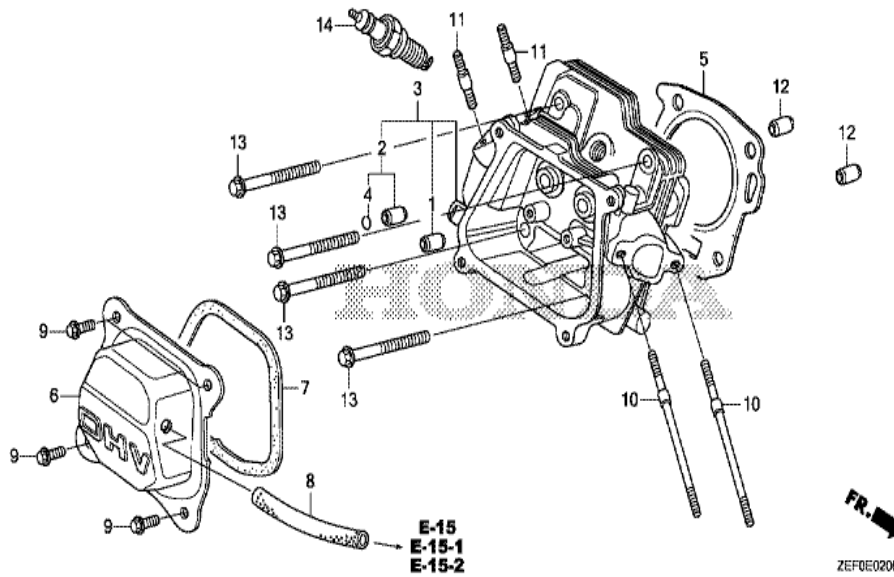
E-19 FLYWHEEL

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| Ref | Partnumber    | Description                  | GX200D | Serial Numbers |
|-----|---------------|------------------------------|--------|----------------|
| 001 | 13331-Z8B-900 | KEY, SPECIAL WOODRUFF, 25X18 | 1      |                |
| 002 | 19511-ZE1-000 | FAN, COOLING                 | 1      |                |
| 005 | 28451-Z4V-003 | PULLEY, STARTER              | 1      | 1244747        |
| 005 | 28451-ZCW-700 | PULLEY, STARTER              | 1      | 1244748        |
| 007 | 31100-ZE7-010 | FLYWHEEL COMP. (STD.)        | 1      |                |
| 008 | 90201-Z0T-800 | NUT, SPECIAL, 14MM           | 1      |                |

GX200D(QAPW)

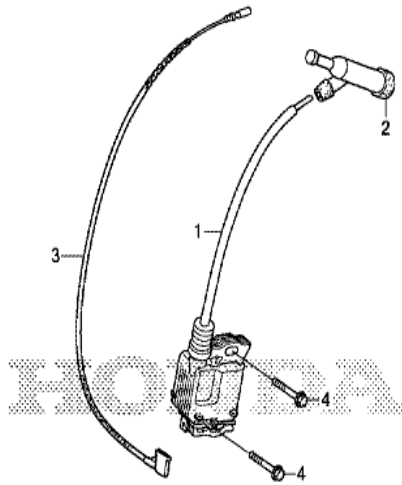
E-2 CYLINDER HEAD



| Ref | Partnumber    | Description                             | GX200D | Serial Numbers |         |
|-----|---------------|-----------------------------------------|--------|----------------|---------|
| 001 | 12204-ZE1-306 | GUIDE, IN. VALVE (O.S.)                 | 1      |                |         |
| 002 | 12205-ZE1-315 | GUIDE, EX. VALVE (O.S.)                 | 1      |                |         |
| 003 | 12210-ZCW-405 | HEAD COMP., CYLINDER                    | 1      |                |         |
| 004 | 12216-ZE5-300 | CLIP, VALVE GUIDE                       | 1      |                |         |
| 005 | 12251-ZL0-003 | GASKET, CYLINDER HEAD (NIPPON LEAKLESS) | 1      |                |         |
| 006 | 12310-Z4M-010 | COVER COMP., HEAD                       | 1      |                | 1068589 |
| 006 | 12310-Z4M-020 | COVER COMP., HEAD                       | 1      | 1068590        | 1429330 |
| 006 | 12310-ZDB-000 | COVER COMP., HEAD                       | 1      | 1429331        |         |
| 007 | 12391-Z4M-000 | PACKING, HEAD COVER                     | 1      | 1068590        |         |
| 007 | 12391-ZE1-000 | PACKING, HEAD COVER                     | 1      |                | 1068589 |
| 008 | 15721-ZH8-000 | TUBE, BREATHER                          | 1      |                |         |
| 009 | 90013-883-000 | BOLT, FLANGE, 6X12 (CT200)              | 4      |                |         |
| 010 | 90043-ZDK-000 | BOLT, STUD, 6X112                       | 2      |                |         |
| Ref | Partnumber    | Description                             | GX200D | Serial Numbers |         |
| 011 | 90047-ZDK-000 | BOLT, STUD, 8X32                        | 2      |                |         |
| 012 | 94301-10160   | DOWEL PIN, 10X16                        | 2      |                |         |
| 013 | 95701-0806008 | BOLT, FLANGE, 8X60                      | 4      |                |         |
| 014 | 98079-55876   | PLUG, SPARK (BPR5ES) (NGK)              | (1)    |                |         |
| 014 | 98079-56876   | PLUG, SPARK (BPR6ES) (NGK)              | 1      |                |         |

GX200D(QAPW)

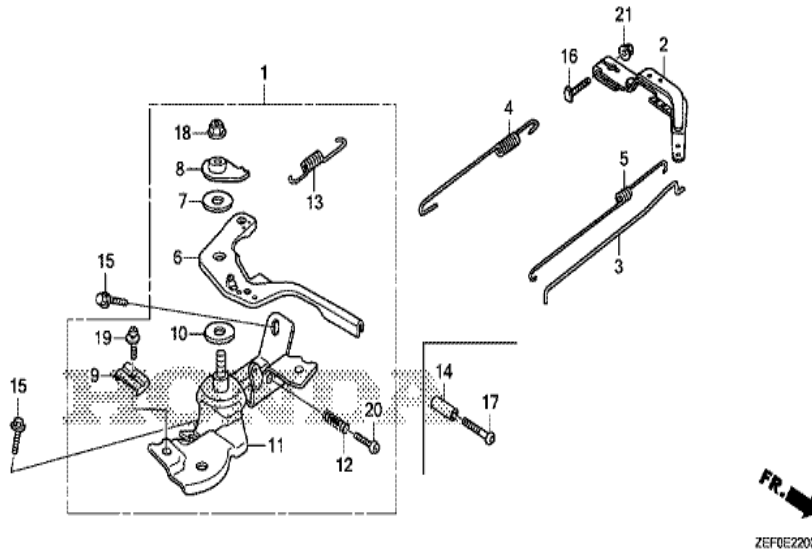
E-20 IGNITION COIL

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ZEFOE2000

| Ref | Partnumber    | Description                              | GX200D | Serial Numbers |
|-----|---------------|------------------------------------------|--------|----------------|
| 001 | 30500-ZDA-003 | COIL ASSY., IGNITION (INDIA NIPPON ELECT | 1      |                |
| 002 | 30700-ZDA-003 | CAP ASSY., NOISE SUPPRESSOR (MINDA)      | 1      |                |
| 003 | 36101-ZE1-010 | CORD, STOP SWITCH (370MM)                | 1      |                |
| 004 | 90121-952-000 | BOLT, FLANGE, 6X25 (CT200)               | 2      |                |

GX200D(QAPW)

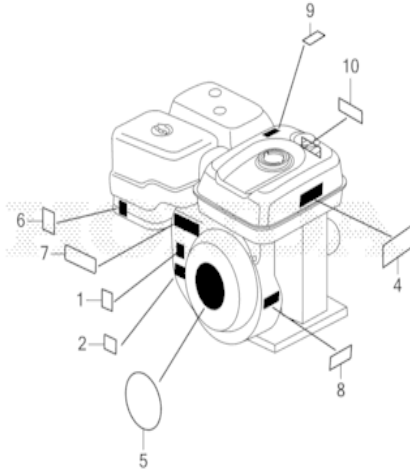
E-22 CONTROL



| Ref | Partnumber    | Description                | GX200D | Serial Numbers |
|-----|---------------|----------------------------|--------|----------------|
| 001 | 16500-Z4M-820 | CONTROL ASSY. (REMOTE)     | 1      |                |
| 002 | 16551-ZL0-000 | ARM, GOVERNOR              | 1      |                |
| 003 | 16555-Z4M-000 | ROD, GOVERNOR              | 1      |                |
| 004 | 16561-ZL0-000 | SPRING, GOVERNOR           | 1      |                |
| 005 | 16562-ZE1-020 | SPRING, THROTTLE RETURN    | 1      |                |
| 006 | 16571-Z4M-000 | LEVER, CONTROL             | 1      |                |
| 007 | 16574-ZE1-000 | SPRING, LEVER              | 1      |                |
| 008 | 16575-ZH8-000 | WASHER, CONTROL LEVER      | 1      |                |
| 009 | 16576-891-000 | HOLDER, CABLE              | 1      |                |
| 010 | 16578-ZE1-000 | SPACER, CONTROL LEVER      | 1      |                |
| 011 | 16580-Z4M-810 | BASE COMP., CONTROL        | 1      |                |
| 012 | 16584-883-300 | SPRING, CONTROL ADJUSTING  | 1      |                |
| 013 | 16592-ZE1-810 | SPRING, CABLE RETURN       | 1      |                |
| Ref | Partnumber    | Description                | GX200D | Serial Numbers |
| 015 | 90013-883-000 | BOLT, FLANGE, 6X12 (CT200) | 2      |                |
| 016 | 90015-ZE5-010 | BOLT, GOVERNOR ARM         | 1      |                |
| 018 | 90114-SA0-000 | NUT, SELF-LOCK, 6MM        | 1      |                |
| 018 | 90202-Z1T-000 | NUT, SELF-LOCK, 6MM        | 1      |                |
| 019 | 93500-050160A | SCREW, PAN, 5X16           | 1      |                |
| 020 | 93500-050250H | SCREW, PAN, 5X25           | 1      |                |
| 021 | 94050-06080   | NUT, FLANGE, 6MM           | 1      |                |

GX200D(QAPW)

E-28 LABEL

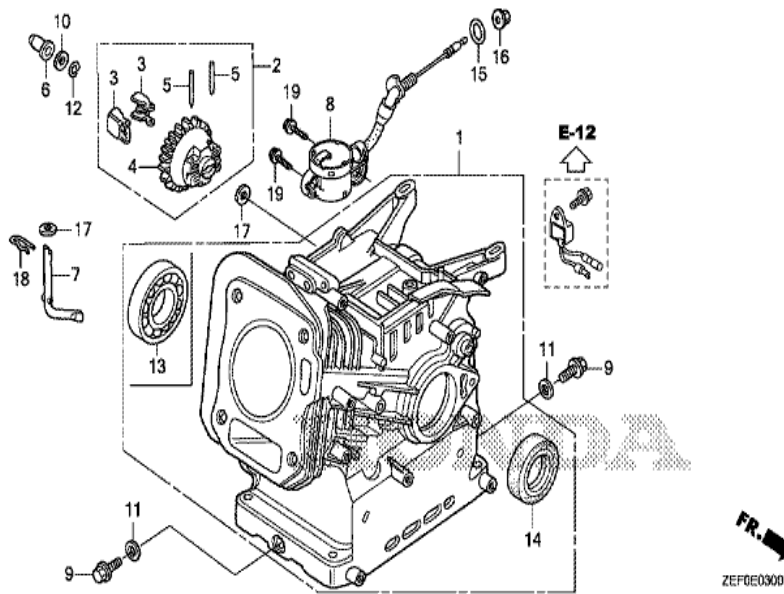


ZEF0E2800B

| <u>Ref</u> | <u>Partnumber</u> | <u>Description</u>                      | <u>GX200D</u> | <u>Serial Numbers</u> |
|------------|-------------------|-----------------------------------------|---------------|-----------------------|
| 002        | 87114-ZH7-821     | LABEL, WARNING (NOT CERTIFIED FOR SALE) | 1             |                       |
| 004        | 87516-ZEF-000     | MARK, OPERATOR CAUTION                  | 1             |                       |
| 004        | 87516-ZEF-010     | MARK, OPERATOR CAUTION                  | 1             |                       |
| 005        | 87521-Z4V-000     | EMBLEM (GX200)                          | 1             |                       |
| 006        | 87528-Z4M-000     | MARK, CHOKE                             | 1             |                       |
| 007        | 87532-ZH7-000     | MARK, THROTTLE INDICATION               | 1             |                       |
| 009        | 87539-Z4M-000     | MARK, EX. CAUTION (ENGLISH)             | 1             |                       |

## GX200D(QAPW)

## E-3 CYLINDER BARREL

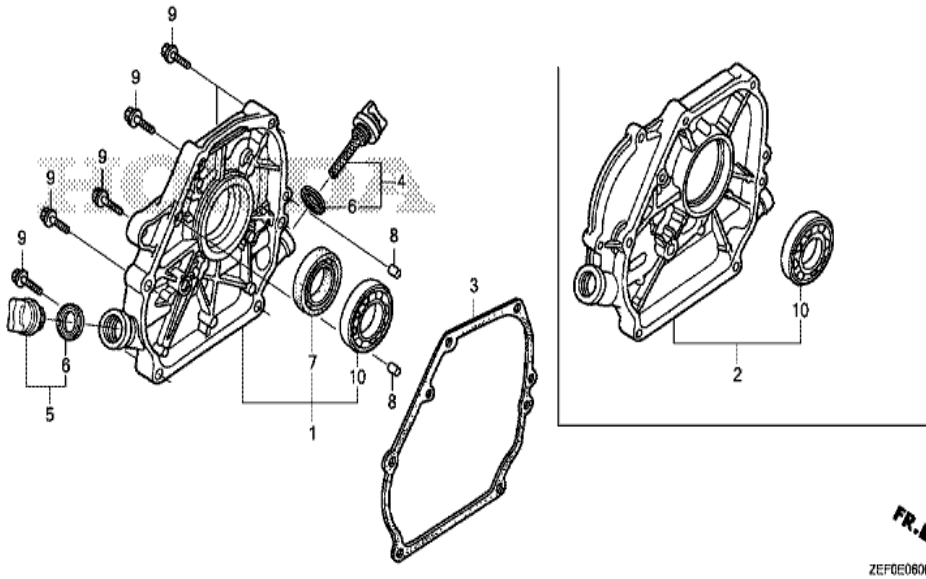


| Ref | Partnumber    | Description                        | GX200D | Serial Numbers |
|-----|---------------|------------------------------------|--------|----------------|
| 001 | 12000-Z4V-436 | BARREL ASSY., CYLINDER (OIL ALERT) | 1      |                |
| 001 | 12000-Z4V-436 | BARREL ASSY., CYLINDER (OIL ALERT) | 1      |                |
| 002 | 16506-ZDB-000 | GOVERNOR ASSY.                     | 1      |                |
| 003 | 16511-ZDB-000 | WEIGHT, GOVERNOR                   | 2      |                |
| 004 | 16512-ZDA-000 | HOLDER, GOVERNOR WEIGHT            | 1      |                |
| 005 | 16513-ZE1-000 | PIN, GOVERNOR WEIGHT               | 2      |                |
| 006 | 16531-ZE1-000 | SLIDER, GOVERNOR                   | 1      |                |
| 007 | 16541-ZE1-000 | SHAFT, GOVERNOR ARM                | 1      |                |
| 008 | 35480-ZDA-003 | SWITCH ASSY., OIL LEVEL            | 1      |                |
| 009 | 90131-ZE1-000 | BOLT, DRAIN PLUG                   | 2      |                |
| 010 | 90451-ZE1-000 | WASHER, THRUST, 6MM                | 1      |                |
| 011 | 90601-ZE1-000 | WASHER, DRAIN PLUG, 10.2MM         | 2      |                |
| 012 | 90602-ZE1-000 | CLIP, GOVERNOR HOLDER              | 1      |                |
| Ref | Partnumber    | Description                        | GX200D | Serial Numbers |
| 014 | 91201-Z0T-801 | OIL SEAL, 25X41X6 (NOK)            | 1      |                |
| 014 | 91202-YA0-P01 | OIL SEAL, 25X41X6 (ARAI)           | 1      |                |
| 014 | 91202-Z1T-003 | OIL SEAL, 25X41X6 (ARAI)           | 1      |                |
| 015 | 91301-ZDA-000 | O-RING, 14MM                       | 1      |                |
| 016 | 94050-10080   | NUT, FLANGE, 10MM                  | 1      |                |
| 017 | 94101-06800   | WASHER, PLAIN, 6MM                 | 2      |                |
| 018 | 94251-08000   | PIN, LOCK, 8MM                     | 1      |                |
| 019 | 95701-0601208 | BOLT, FLANGE, 6X12                 | 2      |                |



GX200D(QAPW)

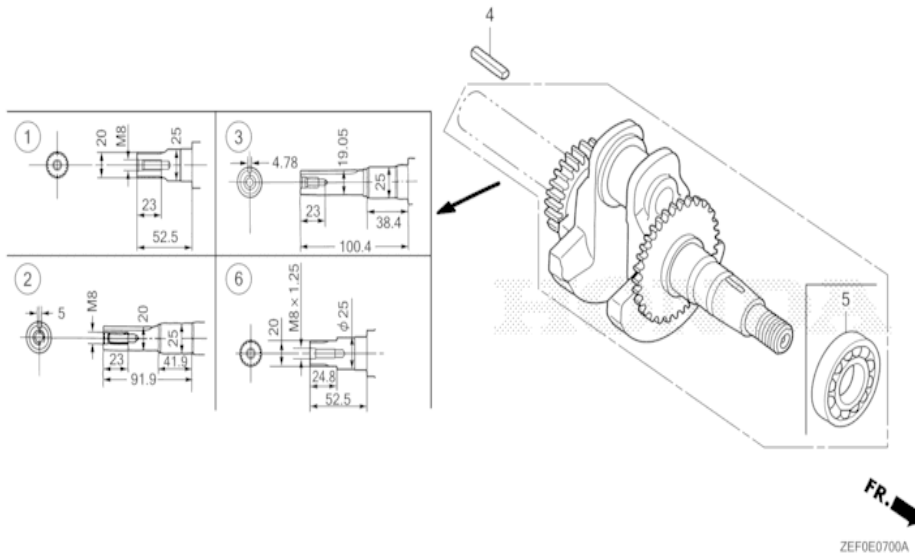
E-6 CRANKCASE COVER

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| Ref | Partnumber    | Description                          | GX200D | Serial Numbers |
|-----|---------------|--------------------------------------|--------|----------------|
| 001 | 11300-Z4M-640 | COVER ASSY., CRANKCASE               | 1      |                |
| 003 | 11381-ZH8-801 | PACKING, CASE COVER (NON ASBESTOS)   | 1      |                |
| 004 | 15600-Z0T-810 | CAP ASSY., OIL FILLER (GAUGE) (GRAY) | 1      |                |
| 005 | 15600-Z0T-820 | CAP ASSY., OIL FILLER (BLACK)        | 1      |                |
| 006 | 15625-Z0T-800 | PACKING, OIL FILLER CAP              | 2      |                |
| 007 | 91201-Z0T-801 | OIL SEAL, 25X41X6 (NOK)              | 1      |                |
| 007 | 91202-YA0-P01 | OIL SEAL, 25X41X6 (ARAI)             | 1      |                |
| 007 | 91202-Z1T-003 | OIL SEAL, 25X41X6 (ARAI)             | 1      |                |
| 008 | 94301-08140   | DOWEL PIN, 8X14                      | 2      |                |
| 009 | 95701-0803208 | BOLT, FLANGE, 8X32                   | 6      |                |
| 010 | 96100-6205000 | BEARING, RADIAL BALL, 6205           | 1      |                |

GX200D(QAPW)

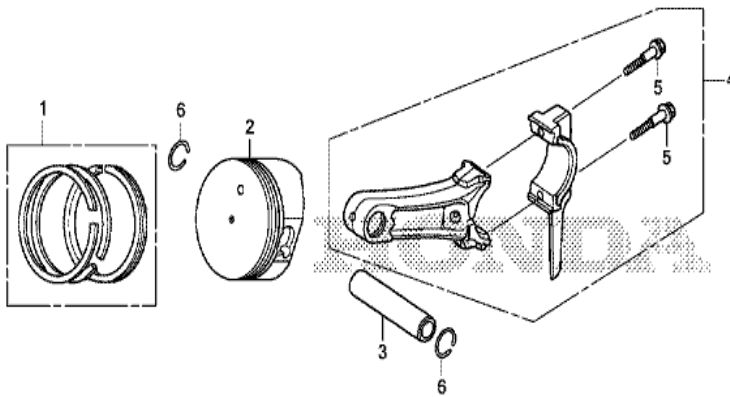
E-7 CRANKSHAFT



| Ref | Partnumber    | Description                          | GX200D | Serial Numbers |
|-----|---------------|--------------------------------------|--------|----------------|
| 003 | 13310-ZL0-603 | CRANKSHAFT COMP.                     | 1      |                |
| 005 | 91001-Z4X-003 | BEARING, RADIAL BALL (6205) (NSK)    | 1      |                |
| 005 | 91001-ZF1-003 | BEARING, RADIAL BALL (6205TMB) (NTN) | 1      |                |
| 005 | 91001-ZF1-004 | BEARING, RADIAL BALL (6205SH) (KOYO) | 1      |                |

GX200D(QAPW)

E-8 PISTON

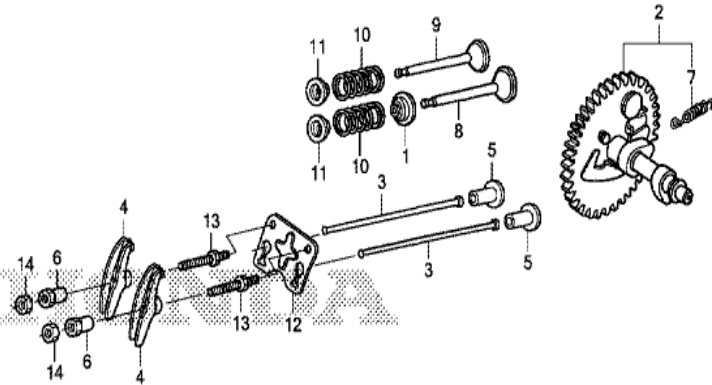


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| Ref | Partnumber    | Description                        | GX200D | Serial Numbers |
|-----|---------------|------------------------------------|--------|----------------|
| 001 | 13010-Z4K-004 | RING SET, PISTON (STD.) (TPR)      | 1      |                |
| 001 | 13010-Z4M-003 | RING SET, PISTON (STD.) (RIKEN)    | 1      |                |
| 001 | 13011-Z4K-004 | RING SET, PISTON (0.25) (TPR)      | 1      |                |
| 001 | 13011-Z4M-003 | RING SET, PISTON (0.25) (RIKEN)    | (1)    |                |
| 001 | 13012-Z4K-004 | RING SET, PISTON (0.50) (TPR)      | 1      |                |
| 001 | 13012-Z4M-003 | RING SET, PISTON (0.50) (RIKEN)    | (1)    |                |
| 001 | 13013-Z4K-004 | RING SET, PISTON (0.75) (TPR)      | 1      |                |
| 001 | 13013-Z4M-003 | RING SET, PISTON (0.75) (RIKEN)    | (1)    |                |
| 002 | 13101-Z4V-800 | PISTON (STD.)                      | 1      |                |
| 002 | 13102-ZL0-020 | PISTON (0.25)                      | (1)    |                |
| 002 | 13103-ZL0-020 | PISTON (0.50)                      | (1)    |                |
| 002 | 13104-ZL0-020 | PISTON (0.75)                      | (1)    |                |
| 003 | 13111-Z4M-000 | PIN, PISTON                        | 1      |                |
| Ref | Partnumber    | Description                        | GX200D | Serial Numbers |
| 004 | 13200-Z0T-305 | ROD ASSY., CONNECTING (UNDER SIZE) | (1)    |                |
| 004 | 13200-Z0T-800 | ROD ASSY., CONNECTING (TH)         | 1      |                |
| 005 | 90001-ZE1-000 | BOLT, CONNECTING ROD               | 2      |                |
| 006 | 90551-ZE1-000 | CLIP, PISTON PIN, 18MM             | 2      |                |

GX200D(QAPW)

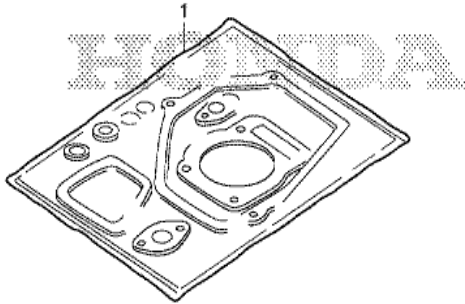
E-9 CAMSHAFT



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ZEFOE0900

| <u>Ref</u> | <u>Partnumber</u> | <u>Description</u>     | <u>GX200D</u> | <u>Serial Numbers</u> |
|------------|-------------------|------------------------|---------------|-----------------------|
| 001        | 12209-Z4M-801     | SEAL, VALVE STEM       | 1             |                       |
| 002        | 14100-ZL0-000     | CAMSHAFT ASSY.         | 1             |                       |
| 003        | 14410-ZE1-010     | ROD, PUSH              | 2             |                       |
| 004        | 14431-ZE1-000     | ARM, VALVE ROCKER      | 2             |                       |
| 005        | 14731-ZL0-000     | LIFTER, VALVE          | 2             |                       |
| 006        | 14451-Z4M-000     | PIVOT, ROCKER ARM      | 2             |                       |
| 007        | 14568-ZE1-000     | SPRING, WEIGHT RETURN  | 1             |                       |
| 008        | 14711-Z4V-900     | VALVE, IN.             | 1             |                       |
| 009        | 14721-Z4V-900     | VALVE, EX.             | 1             |                       |
| 010        | 14751-ZF1-000     | SPRING, VALVE          | 2             |                       |
| 011        | 14771-Z0T-900     | RETAINER, VALVE SPRING | 2             |                       |
| 012        | 14791-ZE1-010     | PLATE, PUSH ROD GUIDE  | 1             |                       |
| 013        | 90012-ZE0-010     | BOLT, PIVOT, 8MM       | 2             |                       |
| <u>Ref</u> | <u>Partnumber</u> | <u>Description</u>     | <u>GX200D</u> | <u>Serial Numbers</u> |
| 014        | 90206-ZE1-000     | NUT, PIVOT ADJUSTING   | 2             |                       |

|              |                  |
|--------------|------------------|
| GX200D(QAPW) | EOP-1 GASKET KIT |
|--------------|------------------|



ZEFOX0100

| <u>Ref</u> | <u>Partnumber</u> | <u>Description</u> | <u>GX200D</u> | <u>Serial Numbers</u> |
|------------|-------------------|--------------------|---------------|-----------------------|
| 001        | 06111-ZL0-000     | GASKET KIT         | (1)           |                       |