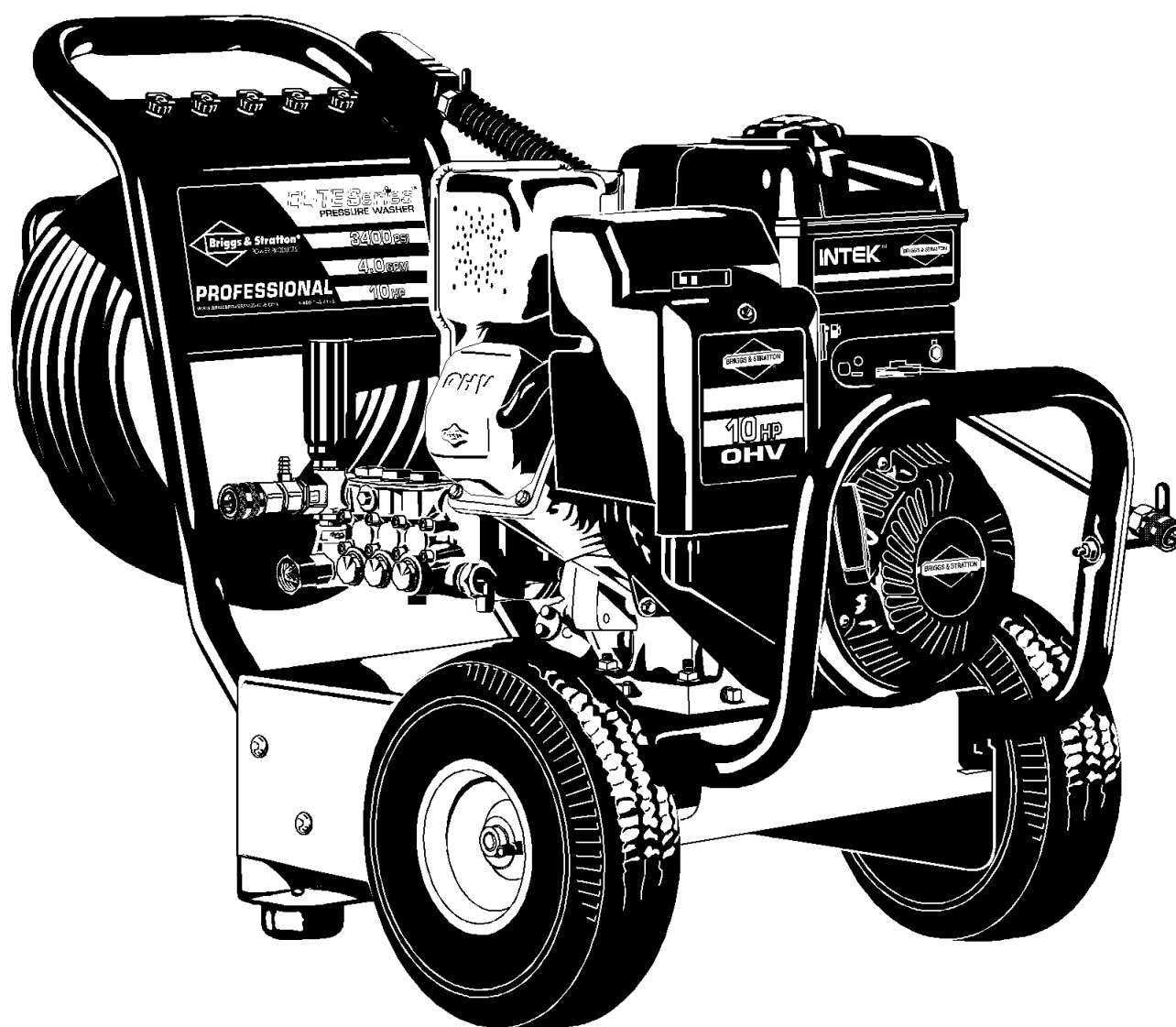




Parts Manual

Mfg. No: 01808-1
3,400 PSI

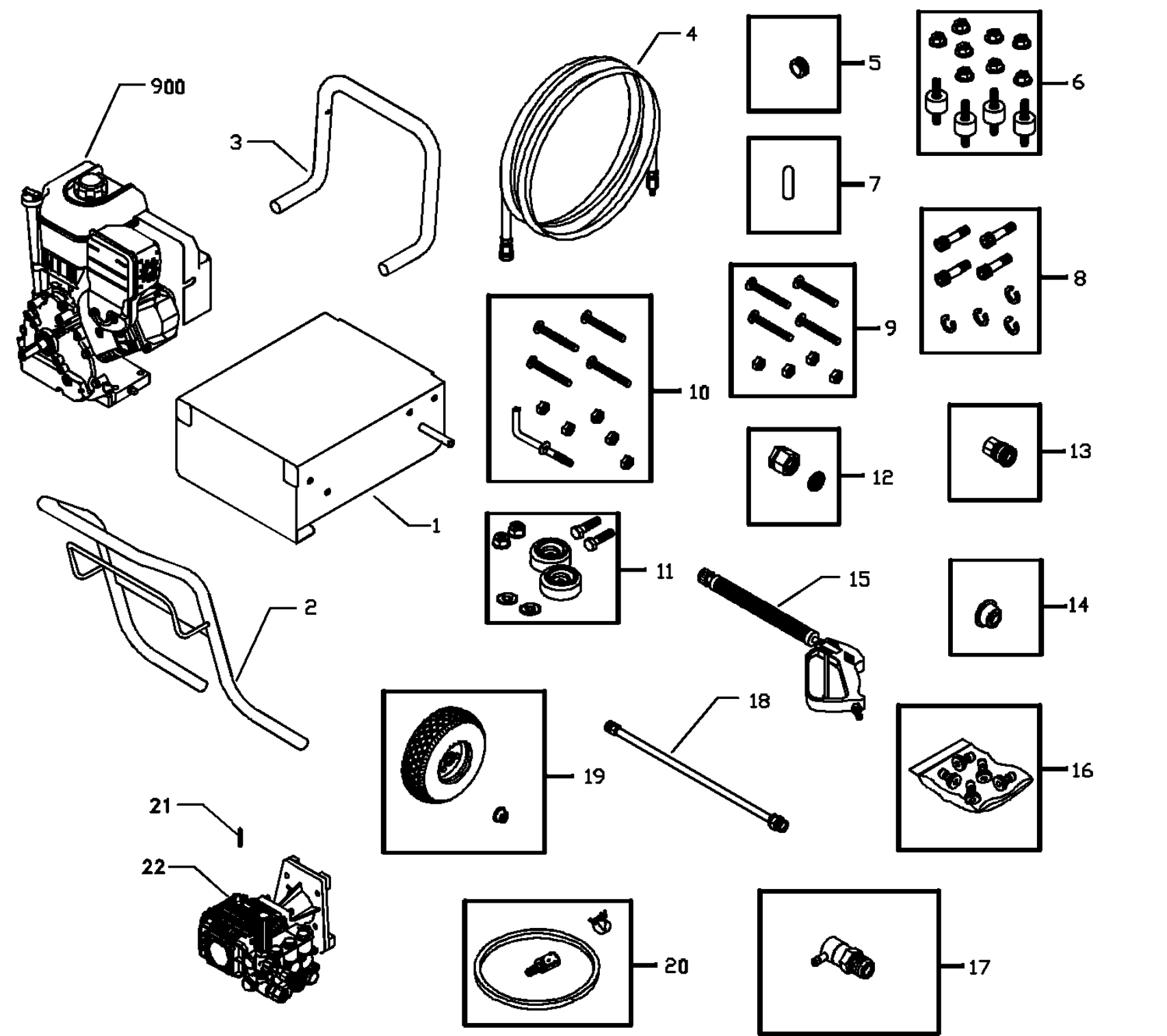


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Main Unit

Note: Unless noted otherwise, use the standard torque specifications

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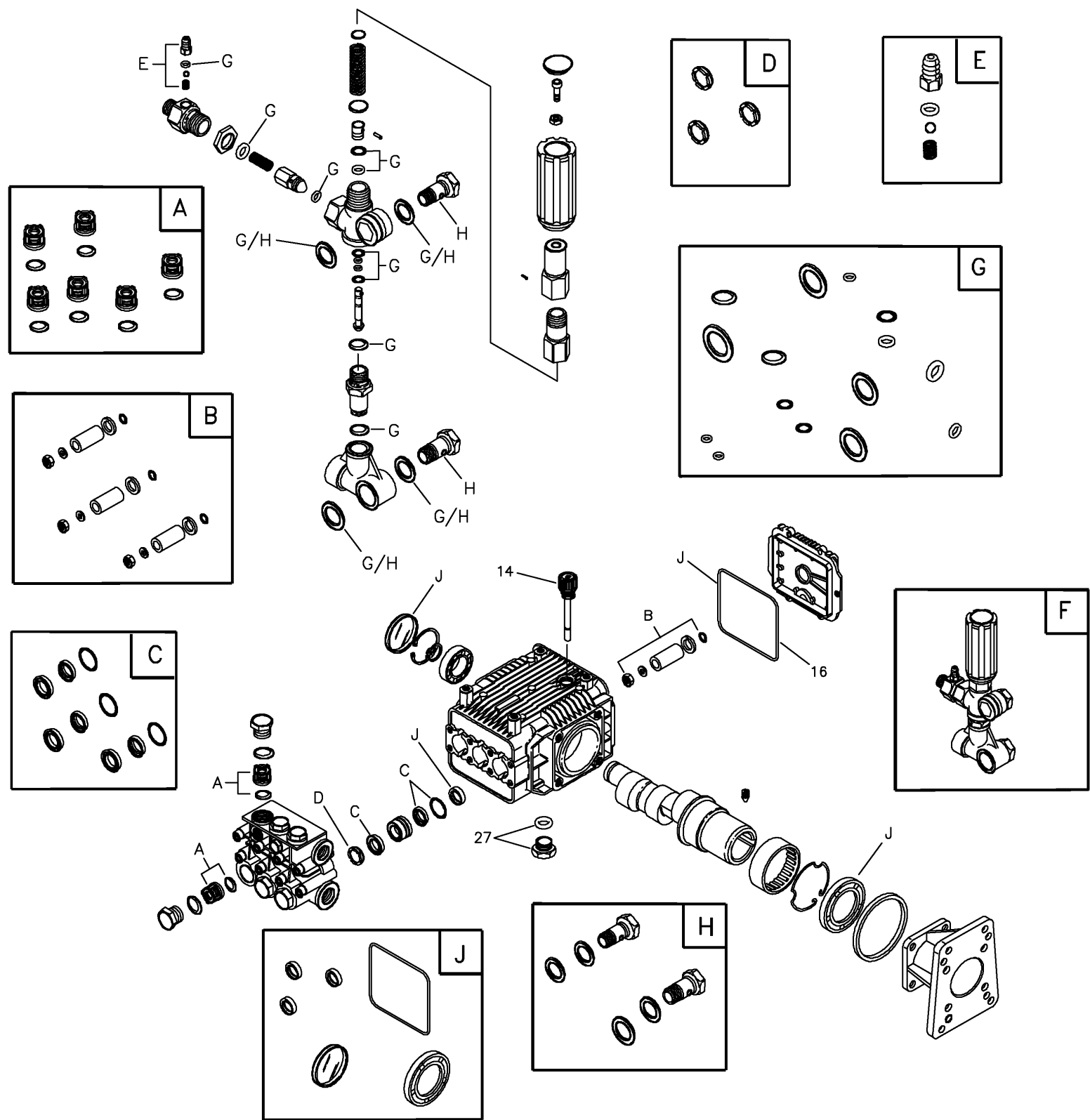
Main Unit

REF NO	PART NO	QTY	DESCRIPTION
1	B192991GS		BASE
2	BB3861CGS		HANDLE
3	BB4105GS		BUMPER
4	B4805GS		HOSE
5	30809GS		GROMMET
6	192134GS		KIT, Engine Mounting Hardware
7	B2516GS		VINYL CAP
8	192132GS		KIT, Pump Mounting Hardware
9	B4196GS		KIT, Handle Hardware
10	192910GS		KIT, Bumper Mounting Hardware
11	192553GS		KIT, Vibration Mount
12	192135GS		KIT, Garden Hose Inlet
13	95458GS		QUICK CONNECT
14	190147GS		PUSHNUT
15	B1436BGS		GUN
16	B4847GS		KIT, Spray Tips
17	195016GS		THERMAL RELIEF
18	190779GS		EXTENSION
19	192526GS		KIT, Wheel
20	192796GS		KIT, Chemical Hose/Filter
21	63281GS		KEY
22	194036GS		ASSY, Pump -(see "Pump")
900	~NSP		ENGINE
	193142GS		MANUAL, Owner's -Not Illustrated
	MS5242		MANUAL, Engine -Not Illustrated
	192912GS		KIT, Decals -Not Illustrated
	BB3061GS		OIL, Engine -Not Illustrated
	191922GS		KIT, O-RING MAINT & NZZL CLNNG -Not Illustrated

Pump (191879)

Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 01808-1



Pump (191879)

REF NO	PART NO	QTY	DESCRIPTION
14	198849GS		CAP, Oil Dipstick
16	116B2126GS		O-RING, Square
27	203034GS		KIT, Drain Plug
A	500-87628PGS		* KIT, Valve
B	201B2126GS		KIT-PISTON
C	203B2126GS		KIT-WATER SEAL
D	204B2126GS		KIT-SUPPORT RING
E	192914GS		* KIT, Hose Tail
F	153B2126GS		* UNLOADER, Complete
G	193991GS		* KIT, O-Rings
H	199894GS		* KIT, Bolts
J	202B2126GS		KIT-OIL SEAL
--	B2384GS		Filter, Inlet -(Not Illustrated)
--	6039		Pump Saver -(Optional Accessory)
--	186452GS		FILTER, Inlet, Bag of 10 -(Optional Accessory)
--	6033		Oil Bottle, Pump -(Optional Accessory)

Footnotes:

* Service Kit includes all parts shown in box.

Hardware Identification & Torque Specifications

Torque Specification Chart								
FOR STANDARD METRIC MACHINE HARDWARE (Tolerance ± 20%)								
Property Class	 Class 5.6		 Class 8.8		 Class 10.9		 Class 12.9	
Size Of Hardware	in/lbs ft/lbs	Nm.	in/lbs ft/lbs	Nm.	in/lbs ft/lbs	Nm.	in/lbs ft/lbs	Nm.
M3	5.88	.56	13.44	1.28	19.2	1.80	22.92	2.15
M4	13.44	1.28	30.72	2.90	43.44	4.10	52.56	4.95
M5	26.4	2.50	60.96	5.75	5.97	8.10	7.15	9.7
M6	44.64	4.3	7.3	9.9	10.3	14	12.1	16.5
M7	5.2	7.1	12.1	16.5	16.9	23	19.9	27
M8	7.7	10.5	17.7	24	25	34	29	40
M10	15	21	35	48	50	67	59	81
M12	26	36	61	83	86.2	117	103	140
M14	42	58	101	132	136	185	162	220
M16	64	88	147	200	210	285	250	340
M18	89	121	202	275	287	390	346	470
M20	126	171	290	390	405	550	486	660
M22	169	230	390	530	559	745	656	890
M24	217	295	497	375	708	960	840	1140
M27	320	435	733	995	1032	1400	1239	1680
M30	435	590	995	1350	1401	1900	1681	2280
M33	590	800	1349	1830	1902	2580	2278	3090
M36	759	1030	1740	2360	2441	3310	2935	3980
M39	988	1340	2249	3050	3163	4290	3798	5150

The guides and ruler furnished below are designed to help you select the appropriate hardware.



Standard Hardware Sizing

When a washer or nut is identified as 1/2" (M8), this is the *Nominal size*, meaning the *inside diameter* is 1/2 inch (8mm metric thread diameter); if a second number is present it represents the *threads per inch* (distance between threads).

When bolt or capscrew is identified as 1/2 - 16 x 2" (M8 - 1.25 x 50), this means the *Nominal size*, or body diameter is 1/2 inch (8mm metric thread diameter), the second number, 16, represents the *threads per inch*, (*distance between threads*). The final number is the body length of the bolt or screw, 2 inches (50mm).

Torque Specification Chart						
FOR STANDARD MACHINE HARDWARE (Tolerance ± 20%)						
Hardware Grade	 SAE Grade 2		 SAE Grade 5		 SAE Grade 8	
Size Of Hardware	in/lbs ft/lbs	Nm.	in/lbs ft/lbs	Nm.	in/lbs ft/lbs	Nm.
8-32	19	2.1	30	3.4	41	4.6
8-36	20	2.3	31	3.5	43	4.9
10-24	27	3.1	43	4.9	60	6.8
10-32	31	3.5	49	5.5	68	7.7
1/4-20	66	7.6	8	10.9	12	16.3
1/4-28	76	8.6	10	13.6	14	19.0
5/16-18	11	15.0	17	23.1	25	34.0
5/16-24	12	16.3	19	25.8	29	34.0
3/8-16	20	27.2	30	40.8	45	61.2
3/8-24	23	31.3	35	47.6	50	68.0
7/16-14	30	40.8	50	68.0	70	95.2
7/16-20	35	47.6	55	74.8	80	108.8
1/2-13	50	68.0	75	102.0	110	149.6
1/2-20	55	74.8	90	122.4	120	163.2
9/16-12	65	88.4	110	149.6	150	204.0
9/16-18	75	102.0	120	163.2	170	231.2
5/8-11	90	122.4	150	204.0	220	299.2
5/8-18	100	136	180	244.8	240	326.4
3/4-10	160	217.6	260	353.6	386	525.0
3/4-16	180	244.8	300	408.0	420	571.2
7/8-9	140	190.4	400	544.0	600	816.0
7/8-14	155	210.8	440	598.4	660	897.6
1-8	220	299.2	580	788.8	900	1,244.0
1-12	240	326.4	640	870.4	1,000	1,360.0

NOTES

- These torque values are to be used for all hardware excluding: locknuts, self-tapping screws, thread forming screws, sheet metal screws and socket head setscrews.
- Recommended seating torque values for locknuts:
 - for prevailing torque locknuts - use 65% of grade 5 torques.
 - for flange whizlock nuts and screws - use 135% of grade 5 torques.
- Unless otherwise noted on assembly drawings, all torque values must meet this specification.

Common Hardware Types



Wrench & Fastener Size Guide

 1/4" Bolt or Nut Wrench—7/16"	 5/16" Bolt or Nut Wrench—1/2"	 3/8" Bolt or Nut Wrench—9/16"	 7/16" Bolt or Nut Wrench (Bolt)—5/8" Wrench (Nut)—11/16"	 1/2" Bolt or Nut Wrench—3/4"
M6 Bolt or Nut Wrench—10mm	M8 Bolt or Nut Wrench—13mm	M10 Bolt or Nut Wrench—17mm	M12 Bolt or Nut Wrench—19mm	M14 Bolt or Nut Wrench—22mm

